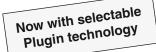
# Safety technique

# **Emergency Stop Module LG 5925, LH 5925 SAFEMASTER®**







### Options with plugable terminal blocks





Terminal block with cage clamp terminals (PC / plugin cageclamp)



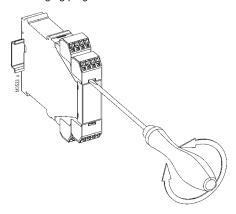
Terminal block with screw terminals (PS / plugin screw)

### Notes

LG \_ \_ \_ P\_

Removing the terminal blocks with cage clamp terminals

- 1. The unit has to be disconnected.
- 2. Insert a screwdriver in the side recess of the front plate.
- Turn the screwdriver to the right and left.
- Please note that the terminal blocks have to be mounted on the belonging plug in terminations.



### According to

- Performance Level (PL) e and category 4 to EN ISO 13849-1: 2008
- SIL Claimed Level (SIL CL) 3 to IEC/EN 62061
- Safety Integrity Level (SIL 3) to IEC/EN 61508
- Category 4 to EN 954-1
- Output: max. 8 NO contacts, see contacts
- LG 5925.54: 1 semiconductor output
- Single and 2-channel operation
- Line fault detection on On-button
- Manual restart or automatic restart, switch S2
- With or without cross fault monitoring in the E-stop loop, switch S1
- LG 5925.54: with cross fault monitoring in the E-stop loop
- LED indicator for state of operation
- LED indicator for channel 1 and 2
- Removable terminal strips
- Wire connection: also 2 x 1.5 mm<sup>2</sup> stranded ferruled, or
- 2 x 2.5 mm<sup>2</sup> solid DIN 46 228-1/-2/-3/-4
- As option with plugable terminal blocks for easy exchange of devices
  - with screw terminals
  - or with cage clamp terminals
- LG 5925: 22.5 mm width 45 mm width LH 5925:

### Approvals and marking







\*) see variants

The LH 5925 is a combination of 2 approved modules LG 5925 and LG 5929 but has no own approved.

## **Applications**

Protection of people and machines

- Emergency stop circuits on machines
- Monitoring of safety gates

## Indicators

LED "Netz": on when supply connected

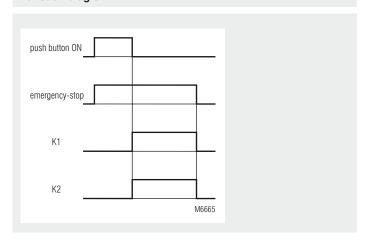
LG 5925

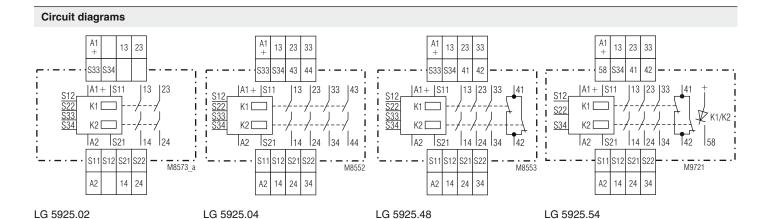
LED K1/K2: on when relay K1 and K2 energized

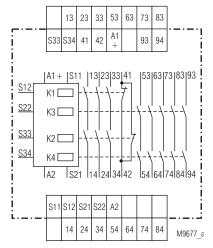
LH 5925

LED K1/K3 und K2/K4: on when relay K1/K3 and K2/K4 energized

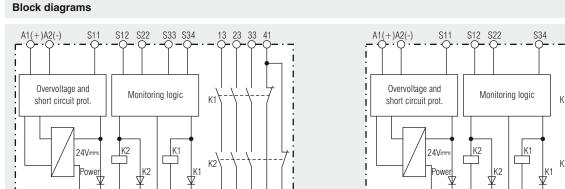
## **Function diagram**

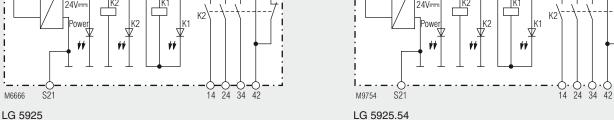




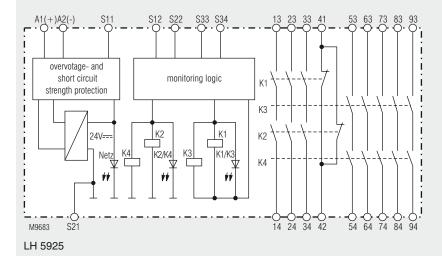


LH 5925.69





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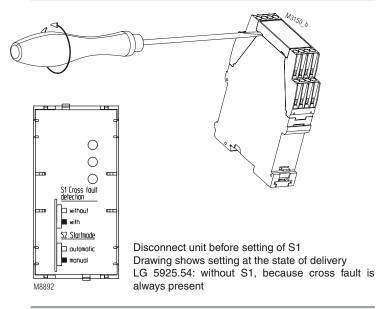


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**₹** K1/K2

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### Setting



### **Notes**

Line fault detection on On-button:

The line fault detection is only active when S12 and S22 are switched simultaneously. If The On-button is closed before S12, S22 is connected to voltage (also when line fault across On-Button), the output contacts will not close. A line fault across the On-button which occurred after activation of the relay, will be detected with the next activation and the output contacts will not close.

ATTENTION! If a line fault occurs after the voltage has been connected to S12, S22, the unit will be activated because this line fault is similar to the normal On-function.

The terminal S21 permits the operation of the device in IT-systems with insulation monitoring, serves as a reference point for testing the control voltage and is used to connect the E-stop loop when cross fault monitoring is selected.

Connecting the terminal S21 to the protective ground bridges the internal short-circuit protection of Line A2 (-). The short-circuit protection of line A1 (+) remains active.

To alter the functions automatic start - manual start and with or without cross fault monitoring, the switches S1 and S2 are used. These are located behind the front cover (see unit programming).

The setting with or without cross fault monitoring on E-stop buttons is made with S1 (not for LG 5925.54). The LG 5925.54 has always cross fault monitoring.

### Attention! Switch S1 must not be set while device is under supply voltage!

S2 is used to change between automatic an manual restart. On automatic start also the terminals S33 - S34 have to be linked. For connection please see application examples.

#### **ATTENTION - AUTOMATIC START!**



According to IEC/EN 60 204-1 part 9.2.5.4.2 and 10.8.3 it is not allowed to restart automatically after emergency stop. Therefore the machine control has to disable the automatic start after emergency stop.

#### **Technical Data**

#### Input circuit

Nominal Voltage U<sub>N</sub>:

AC/DC 24 V, AC 110 ... 115 V, AC 230 V LG 5925: AC/DC 24 V

DC approx. 1.5 W

LG 5925.54: IH 5925 AC/DC 24 V

Voltage range AC / DC

LG 5925:

at 10% residual ripple: 0.9 ... 1.1 U<sub>N</sub>

0.85 ... 1.1 Ü<sub>N</sub> Nominal consumption at U<sub>N</sub>:

AC approx. 3.7 VA LH 5925: DC approx. 3 W AC approx. 4 VA

Min. Off-time: 250 ms

Control voltage on S11 at  $U_N$ : DC 22 V at AC/DC units DC 24 V at AC units

Control current typ. over S12, S22:

LG 5925: 30 mA at U<sub>N</sub> LG 5925.54: 25 mA at  $U_N$ 

Min. voltage on S12, S22 when relay activated:

DC 20 V at AC/DC units DC 19 V at AC units Internal PTC Short-circuit protection: Internal VDR

Overvoltage protection:

#### Output

Contacts

LG 5925.02: 2 NO contacts LG 5925.04: 4 NO contact LG 5925.48, LG 5925.54: 3 NO, 1 NC contact

LH 5925.69: 8 NO, 1 NC contact

The NO contacts are safety contacts. ATTENTION! The NC contacts 41-42 can only be used for monitoring.

Operate delay typ. at U<sub>N</sub>:

Manual start: automatic start:

Release delay typ. at U<sub>N</sub>: Disconnecting the supply:

Disconnecting S12, S22:

Contact type:

Nominal output voltage:

Thermal current I,:

**Switching capacity** to AC 15:

NO contacts: NC contacts: to DC 13:

NO contacts:

NC contacts: to DC 13: NO contacts:

3

**Electrical contact life** to 5 A, AC 230 V  $\cos \varphi = 1$ : Permissible operating frequency:

Short circuit strength max. fuse rating:

line circuit breaker: Mechanical life: Semiconductor output:

30 ms 350 ms

150 ms at AC units 50 ms at DC units 130 ms at AC units 50 ms at DC units Relay positive guided

AC 250 V DC: see limit curve for arc-free operation

max. 8 A per contact see current limit curve

3 A / AC 230 V IEC/EN 60 947-5-1 2 A / AC 230 V IEC/EN 60 947-5-1

4 A / DC 24 V IEC/EN 60 947-5-1 IEC/EN 60 947-5-1 0.5 A / 110 V 4 A / 24 V IEC/EN 60 947-5-1

 $8 \text{ A} / 24 \text{ V} > 25 \text{ x} 10^3$ ON: 0.4 s, OFF: 9.6 s

> 2.2 x 105 switching cycles

max. 1 200 operating cycles / h

10 A gL IEC/EN 60 947-5-1

B 6 A > 20 x 10<sup>6</sup> switching cycles DC 24 V 100 mA, plus switching

#### **Technical Data**

#### General Data

Operating mode: Continuous operation

Temperature range operation

- 15 ... + 55 °C

storage: altitude: - 25 ... + 85 °C

< 2.000 m

Clearance and creepage

distances

Rated impuls voltage /

pollution degree: EMC

4 kV / 2 (basis insulation) IEC 60 664-1

IEC/EN 61 000-4-5

IFC/FN 60 068-1

EN 55 011

Electrostatic discharge: 8 kV (air) IEC/EN 61 000-4-2 HF irradiation: IEC/EN 61 000-4-3 10 V / m Fast transients: 2 kV IEC/EN 61 000-4-4

Surge voltages between

IEC/EN 61 000-4-5 wires for power supply: 1 kV. 0.5 kV 24 V at AC/DC units 2 kV

between wire and ground:

Interference suppression: Degree of protection

Housina: IEC/EN 60 529 IP 20 IEC/EN 60 529 Terminals: Thermoplastic with V0 behaviour Housing: according to UL subject 94

Vibration resistance:

Amplitude 0.35 mm IEC/EN 60 068-2-6 frequency 10 ... 55 Hz

15 / 055 / 04

Limit value class B

Climate resistance: Terminal designation:

EN 50 005 DIN 46 228-1/-2/-3/-4

Wire connection Screw terminals (integrated):

1 x 4 mm<sup>2</sup> solid or

1 x 2.5 mm<sup>2</sup> stranded ferruled or 2 x 1.5 mm<sup>2</sup> stranded ferruled or

2 x 2.5 mm<sup>2</sup> solid

Insulation of wires or sleeve length:

8 mm

Plugin with screw terminals

max. cross section

1 x 2.5 mm<sup>2</sup> solid or for connection:

1 x 2.5 mm<sup>2</sup> stranded ferruled Insulation of wires

or sleeve length: 8 mm

Plugin with cage clamp terminals

max. cross section

for connection: 1 x 4 mm<sup>2</sup> solid or

1 x 2.5 mm<sup>2</sup> stranded ferruled

min. cross section for connection:

Insulation of wires

12 ±0.5 mm or sleeve length:

Wire fixing: Plus-minus terminal screws M 3.5 box terminals with wire protection or

cage clamp terminals

DIŇ rail Mounting: IEC/EN 60 715

0.5 mm<sup>2</sup>

Weight: LG 5925, AC/DC 24 V: 210 g 220 g LG 5925.54, AC/DC 24 V: 275 g LG 5925, AC 230 V: LH 5925, AC/DC 24 V: 375 g

**Dimensions** 

Width x height x depth

LG 5925: 22.5 x 90 x 121 mm LG 5925 PC: 22.5 x 111 x 121 mm LG 5925 PS: 22.5 x 104 x 121 mm LH 5925: 45 x 90 x 121 mm

#### **Technical Data**

#### Safety related data

Values according to EN ISO 13849-1:

Category: PL: е > 100 MTTF<sub>d</sub>: а DC<sub>avg</sub>: 99,0 % 365

d<sub>op</sub>: d/a (days/year) h/d (hours/day) h<sub>op</sub>: 24 s/Zyklus 3600 t<sub>Zyklus</sub>: **≙** 1 /h (hour)

Values according to IEC EN 62061 / IEC EN 61508:

SIL CL:	3	IEC EN 62061
SIL	3	IEC EN 61508
HFT*):	1	
DC <sub>avg</sub> : SFF	99,0	%
SFF	99,7	%
PFH <sub>D</sub> :	2,66E-10	h <sup>-1</sup>

\*) HFT = Hardware-Failure Toleranz



The values stated above are valid for the standard type. Safety data for other variants are available on request.

The safety relevant data of the complete system has to be determined by the manufacturer of the system.

## **UL-Data**

The safety functions were not evaluated by UL. Listing is accomplished according to requirements of Standard UL 508, "general use applications"

Nominal voltage U,:

LG 5925: AC/DC 24 V, AC 110 ... 115 V

AC 230 V

Ambient temperature

IG 5925 -15 ... +55°C,

Switching capacity:

LG 5925.04

Ambient temperature 35°C: Pilot duty B300 8A 250Vac Resistive

8A 24Vdc Resistive or G.P.

IG 5925.04

Pilot duty B300 Ambient temperature 55°C:

4A 250Vac Resistive 4A 24Vdc Resistive or G.P.

Switching capacity:

LG 5925.02, .48, .54

Pilot duty B300 Ambient temperature 45°C:

8A 250Vac Resistive

8A 24Vdc Resistive or G.P.

LG 5925.02. .48. .54

Pilot duty B300 Ambient temperature 55°C:

6A 250 Vac Resistive 6A 24Vdc Resistive or G.P.

Wire connection: 60°C / 75°C copper conductors only AWG 20 - 12 Sol/Str Torque 0.8 Nm Screw terminals fixed: Plugin screw: AWG 20 - 14 Sol Torque 0.8 Nm AWG 20 - 16 Str Torque 0.8 Nm

Plugin cage clamp: AWG 20 - 12 Sol/Str



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Technical data that is not stated in the UL-Data, can be found in the technical data section.

### Standard type

LG 5925.48 AC/DC 24 V

Article number: LG 5925.54 AC/DC 24 V 0056025

Article number:

0061293

Output: 3 NO contacts, 1 NC contact

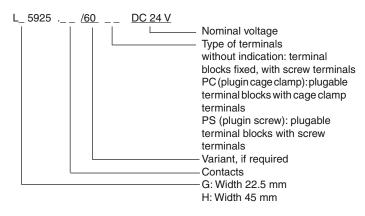
Nominal voltage U<sub>N</sub>: AC/DC 24 V
Width: 22.5 mm

## Variant

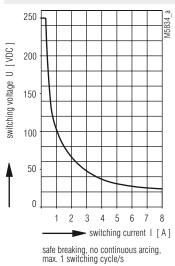
LG 5925. \_ \_ / 61:

with UL-approval

# Ordering example for variants



## Characteristics

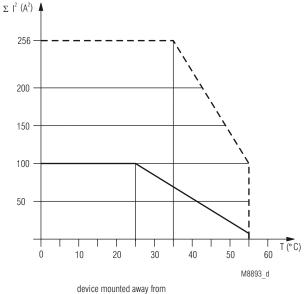


Arc limit curve under resistive load

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## Characteristics



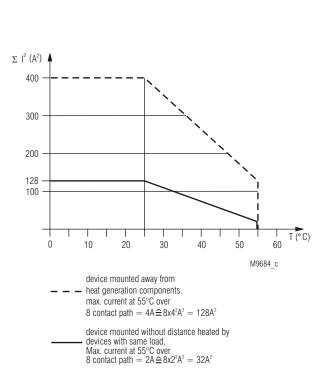
heat generation components. Max. current at 55°C over 4 contact path =  $5A \stackrel{\triangle}{=} 4x5^2A^2 = 100A^2$ 

device mounted without distance heated by devices with same load, Max. current at 55°C over 4 contact path =  $4A \triangleq 4x1^2A^2 = 4A^2$ 

$$\Sigma I^2 = I_1^2 + I_2^2 + I_3^2 + I_4^2$$

 $I_1, I_2, I_3, I_4$  - current in contact paths

Quadratic total current limit curve LG 5925; AC/DC 24 V

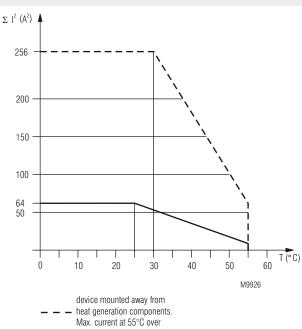


Quadratic total current

$$\Sigma I^{2} = I_{1}^{2} + I_{2}^{2} + I_{3}^{2} + I_{4}^{2} + I_{5}^{2} + I_{6}^{2} + I_{7}^{2} + I_{8}^{2}$$

 $I_1$ ,  $I_2$ ,  $I_3$ ,  $I_4$ ,  $I_5$ ,  $I_6$ ,  $I_7$ ,  $I_8$  - current in contact paths

Quadratic total current limit curve LH 5925



 $4\ contact\ path=1A \triangleq 4x4^2A^2=64A^2$ 

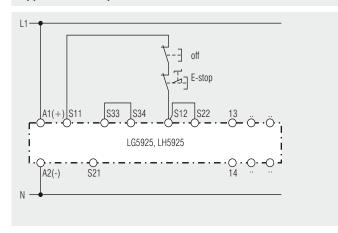
device mounted with 5mm distance Max. current at 55°C over 4 contact path =  $1A \triangleq 4x1^2A^2 = 4A^2$ 

$$\Sigma \; I^2 \! = I_1^2 + I_2^2 + I_3^2 + I_4^2$$

 $\boldsymbol{l}_1, \ \boldsymbol{l}_2, \ \boldsymbol{l}_3, \ \boldsymbol{l}_4$  - current in contact paths

Quadratic total current limit curve LG 5925; AC 110 ... 115 V, AC 230 V

## **Application examples**

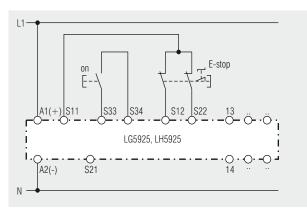


Single channel emergency stop circuit. This circuit does not have any redundancy in the emergency-stop control circuit.

Note: Refer to "Unit programming"!

Switches in pos.: S1 no cross fault detection

S2 automatic start

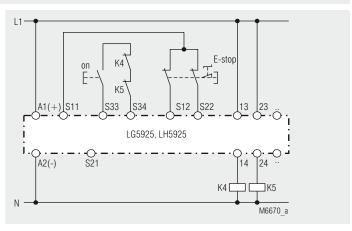


2-channel emergency stop circuit without cross fault monitoring.

Note: Refer to "Unit programming"!

Switches in pos.: S1 no cross fault detection

S2 manual start



Contact reinforcement by external contactors, 2-channel controlled.

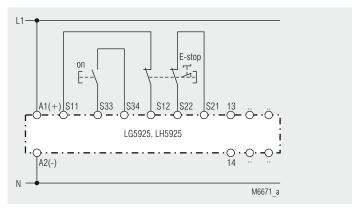
The output contacts can be reinforced by external contactors with positive guided contacts for switching currents > 8 A.

Functioning of the external contactors is monitored by looping the NC contacts into the closing circuit (terminals S33-S34).

Note: Refer to "Unit programming"!

Switches in pos.: S1 no cross fault detection

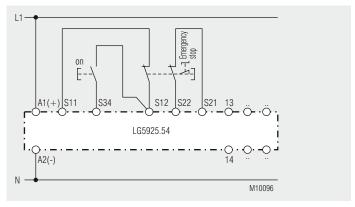
S2 manual start



2-channel emergency stop circuit with cross fault detection Note: Refer to "Unit programming"!

Switches in pos.: S1 cross fault detection

S2 manual start



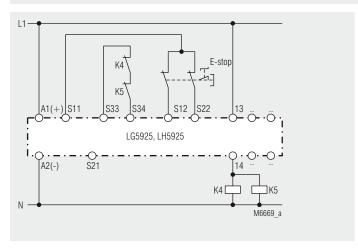
2-channel emergency stop circuit with cross fault detection

Note: Refer to "Unit programming"!

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Switches in pos.: S2 automatic start

## **Application examples**

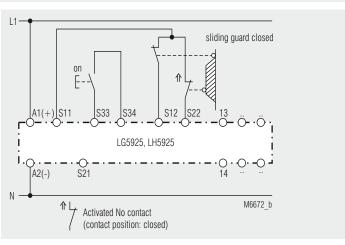


Contact reinforcement by external contactors controlled by one contact path.

Note: Refer to "Unit programming"!

Switches in pos.: S1 no cross fault detection

S2 automatic start



2-channel safety gate monitoring. Note: Refer to "Unit programming"!

Switches in pos.: S1 no cross fault detection

S2 manual start