

















# **Technical Information**

# Cleanfit W CPA450

Retractable assembly for 12 mm sensors for DO/pH/ORP measurement



# Application

- Pulp and paper industry
- Chemical industry
- Measurement in fibrous or coating media
- Tanks and process vessels
- Pipelines
- Power plants
- Wastewater treatment

The retractable assembly permits replacement of pH/ORP or oxygen sensors while the tank is full or under process conditions.

## Your benefits

- Easy installation and removal of the DO/pH/ORP sensor for easy service
- Sensor cleaning and calibraton without process interruption
- Process is sealed off reliably by a ball valve made of stainless steel
- Installation also for customer supplied ball valves
- Uses standard and ISFET sensors of 120 mm length
- 3 immersion depths up to 700 mm (27.5"), adjustable
- Safety equipment for operation up to 12 bar (175 psi)
- Integrated rinse and calibration connections
- Available as stainless steel, alloy C4 and titanium version



# Function and system design

# Function principle

The assembly is manually operated.

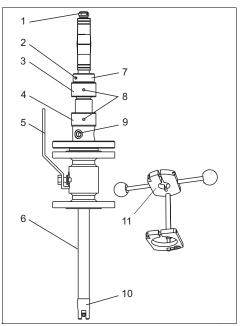
# Caution!

The rinse connections are in open contact with the medium in the measuring position and are thus exposed to the process pressure. Make sure that the rinse connections are closed during measurement and when moving the assembly.

In the "Service" status (sensor moved back into the assembly and **ball valve closed**), the ball valve seals the assembly off from the process. This means that cleaning and calibration can take place and sensors can be changed under process conditions. In this "Service" status it is possible to clean the tank or pipe with a pressure up to 12 bar (175 psi).

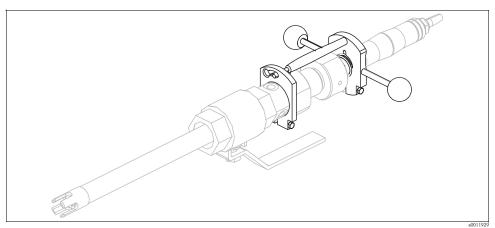
#### Caution!

Manually moving the assembly under process conditions is only advised at a process pressure up to 4 bar (58 psi).



- Cable gland Pg 11
  - Allen screw M5
- 3 Compression fitting (black)
  - Lock ring (metal)
- 5 Manual lever for ball valve opening and closing
  - Immersion tube
- 7 Setting collar for adjustment of immersion depth
- B Drill holes for hook wrench
- G1/4 rinse connection
- 10 Sensor holder with protecting cage
- 1 Locking device safety kit

Assembly in "measuring" position (ball valve open)



Assembly with safety kit

## Suitable sensors

The following sensors are suitable for installation in the CPA450:

- Digital sensors with Memosens technology, length 120 mm / 4.72"
- pH/ORP glass electrodes, length 120 mm / 4.72"
- ISFET sensors: only sensors listed in "Accessories" chapter
- DO sensors, length 120 mm / 4.72"
- For the conductivity sensor CLS15 a modification is available

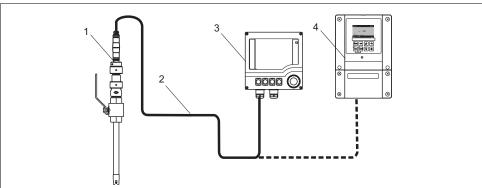
# Measuring system

A complete measuring system consists of:

- Cleanfit W CPA450 assembly
- DO/pH/ORP sensor, length 120 mm (4.72"), e.g. Orbisint CPS11D
- Transmitter, e.g. Liquiline M CM42 or Mycom S CPM153
- Measuring cable, e.g. CYK10 or CPK9

#### Optional:

- RM junction box for use with extension cable (see chapter "Accessories")
- CYK81 measuring cable for extended cable runs



Measuring system with CPA450

- 1 Cleanfit assembly with sensor
- 2 Measuring cable
- 3 Liquiline M CM42
- 4 Mycom S CPM153

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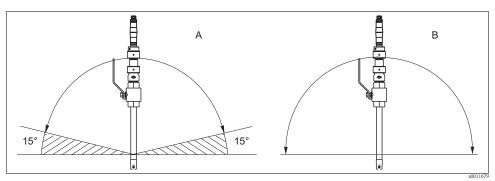
# Installation

## Installation instructions

The permissible installation angle of the assembly depends on the sensor:

- Glass electrodes and digital sensors with Memosens technology: Install the assembly at an angle of at least 15° from the horizontal.
- ISFET sensors:

When using an ISFET sensor, there are, in principle, no restrictions to the installation. An installation angle between  $0^{\circ}$  and  $180^{\circ}$  is, however, recommended.



Installation angle of the assembly

- A Glass sensors: 15° to horizontal
- B ISFET sensors 0 to 180° recommended

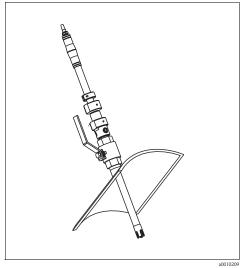
Install the assembly so that the sensor is kept wet at all times.

# Installation with ball valve

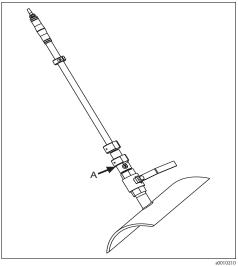
When replacing the sensor without switching off the process a ball valve is needed. The ball valve is part of the assembly (according to product structure) or has to be installed by the customer.

### Note!

When used without ball valve switch off the process before removing the immersion tube or replacing the sensor. Danger of spraying liquid.



Assembly in inserted position = measuring mode (ball valve open)



Assembly in retracted position for electrode replacement, calibration, rinsing (ball valve closed)

A Top of adapter

### Note!

Please note that a mounting clearance of min. 700 or 1150 mm (27.6" or 45.3") from the top of the adapter is required depending on assembly version.

# **Environment**

# Ambient temperature

0 to 80 °C (32 to 176 °F)

# **Process**

# Process pressure

max. 12 bar at 100 °C (175 psi at 212 °F)

# Caution!

- The maximum advised pressure for assembly movement is 4 bar (58 psi)!
- Consider the process conditions of the applied sensor!

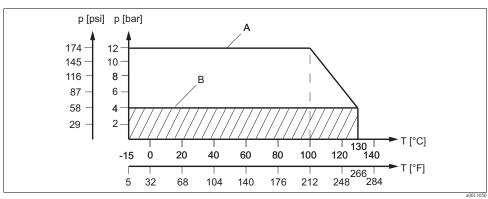
# Process temperature

-15 to 130 °C (5 to 266 °F)

# Caution!

Consider the maximum process temperature of the sensor!

# Pressure-temperature load curve

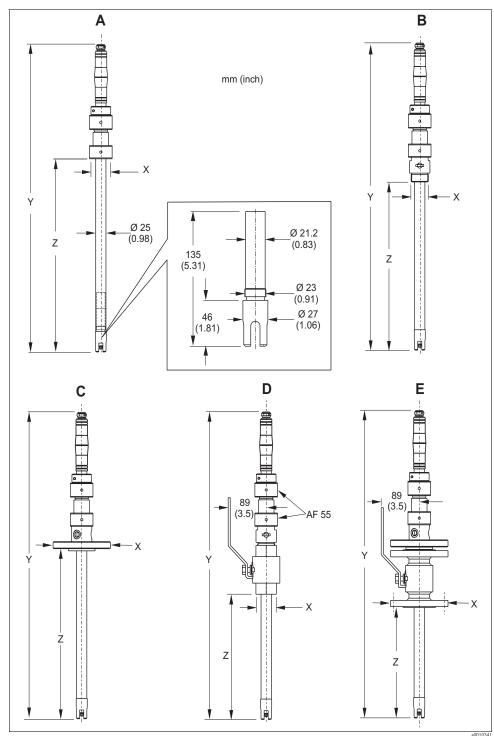


Pressure-temperature diagram

- A Maximum process operating pressure (static), only for completely installed assembly
- B Advised upper insertion/retraction pressure (functional)

# Mechanical construction

# Design, dimensions



Dimensions (see the following table)

AF 55 = 55 mm flats

Туре	Assembly	Immersion depth mm (inch)	X Adapter	Y mm (inch)	Z mm (inch)
A	CPA450-*A***	100 (3.94) 250 (9.84) 700 (27.5)	G1½ internal	543 (21.4) 693 (27.2) 1143 (45.0)	285 (11.2) 435 (17.1) 885 (34.8)
В	CPA450-*B***	100 (3.94) 250 (9.84) 700 (27.5)	G1¼ external	543 (21.4) 693 (27.2) 1143 (45.0)	230 (9.06) 380 (14.9) 830 (32.6)
В	CPA450-*C***	100 (3.94) 250 (9.84) 700 (27.5)	NPT 1¼" external	543 (21.4) 693 (27.2) 1143 (45.0)	230 (9.06) 380 (14.9) 830 (32.6)
С	CPA450-*D***	100 (3.94) 250 (9.84) 700 (27.5)	Flange DN32	543 (21.4) 693 (27.2) 1143 (45.0)	230 (9.06) 380 (14.9) 830 (32.6)
С	CPA450-*E***	100 (3.94) 250 (9.84) 700 (27.5)	Flange ANSI 11/4"	543 (21.4) 693 (27.2) 1143 (45.0)	230 (9.06) 380 (14.9) 830 (32.6)
D	CPA450-*F*** and CPA450-*G***	100 (3.94) 250 (9.84) 700 (27.5)	G1¼ internal	543 (21.4) 693 (27.2) 1143 (45.0)	135 (5.31) 285 (11.2) 735 (28.9)
D	CPA450-*H***	100 (3.94) 250 (9.84) 700 (27.5)	NPT 1¼" internal	543 (21.4) 693 (27.2) 1143 (45.0)	135 (5.31) 285 (11.2) 735 (28.9)
E	CPA450-*I***	100 (3.94) 250 (9.84) 700 (27.5)	Flange DN32	543 (21.4) 693 (27.2) 1143 (45.0)	100 (3.94) 250 (9.84) 700 (27.5)
E	CPA450-*K***	100 (3.94) 250 (9.84) 700 (27.5)	Flange ANSI 11/4"	543 (21.4) 693 (27.2) 1143 (45.0)	100 (3.94) 250 (9.84) 700 (27.5)
В	CPA450-*M*** and CPA450-*Q***	700 (27.5)	M-NPT 1½ external	1143 (45.0)	830 (32.6)
С	CPA450-*N*** and CPA450-*R***	700 (27.5)	Flange ANSI 2"	1143 (45.0)	830 (32.6)

Weight Without ball valve: 2 kg (4.4 lb.)
With threaded ball valve: 5 kg (11 lb.)

With flanged ball valve: 10 kg (22.1 lb.)

Materials in contact with medium

Immersion tube: Rinse connection plugs: stainless steel 1.4404 (AISI 316L)

se connection plugs: PVDF

O-rings: EPDM / Viton / Kalrez

Ball valve: stainless steel 1.4404 (AISI 316L) or 1.4408 (AISI CF-8M)

Ball valve sealings: PTFE

Materials not in contact with

medium

Screws: stainless steel 1.4401 (AISI 316)

Compression fitting: PA66GF
Clamping ring: PEEK
Handle: PVC

Cable gland: nickel-plated brass

Rinse connections

 $3 \times G \frac{1}{4}$  (for NPT connection ask your US-representatives)

# Ordering information

Product structure	Immersion depth; locking device					
		Immersion depth; locking device   0   Immersion depth max. 100 mm (3.93")				
	1					
		(***)				
	2		1 ' '			
		Immersion depth max. 250 mm (9.84"); with locking device (safety kit)  Immersion depth max. 700 mm (27.56"); with locking device (safety kit)				
	1					
	5		nersion depth max. $250 \text{ mm}$ ( $9.84^{\circ}$ ); with hand crank (allows insertion/retraction of the assembly by pressures up $12 \text{ bar}$ ( $175 \text{ psi}$ ))			
		Pr	ocess connection; ball valve			
		В	Thread G 1¼ external, 1.4404 (AISI 316L); (ball valve provided by customer)			
		С	Thread NPT 1¼" external, 1.4404 (AISI 316L); (ball valve provided by customer)			
		D	Flange DN 32 PN 16 EN 1092-1, 1.4404 (AISI16L); (ball valve provided by customer)			
		E	Flange ANSI 11/4", 150 lbs, 1.4404 (AISI16L); (ball valve provided by customer)			
		F	Thread G 1¼ internal, 1.4404 (AISI 316L); ball valve 1.4408 (AISI CF-8M)			
		G	Thread G 1¼ internal, 1.4404 (AISI 316L); ball valve 1.4404 (AISI 316L) three part version			
		Н	Thread NPT 1¼" internal, 1.4404 (AISI 316L); ball valve 1.4408 (AISI CF-8M)			
		I	Flange DN 32 PN 16 EN 1092-1, 1.4404 (AISI 316L); ball valve 1.4408 (AISI CF-8M)			
		K	Flange ANSI 11/4" 150 lbs, 1.4404 (AISI 316L); ball valve 1.4408 (AISI CF-8M)			
		М	Thread M-NPT 1½" external, 3.7035/titanium, only for 700 mm (27.56") immersion depth; (ball valve provided by customer)			
		N	Flange ANSI 2" 150 lbs, 3.7035/titanium, only for 700 mm (27.56") immersion depth; (ball valve provided by customer)			
		Q	Thread M-NPT $1\frac{1}{2}$ " external, 2.4610 (AISI alloy C4), only for 700 mm (27.56") immersion depth; (ball valve provided by customer)			
		R	Flange ANSI 2" 150 lbs, 2.4610 (AISI alloy C4), only for 700 mm (27.56") immersion depth; (ball valve provided by customer) $ \frac{1}{2} \left( \frac{1}{2} - \frac{1}{2} \right) \left( \frac{1}{2} - \frac{1}{2} - \frac{1}{2} \right) \left( \frac{1}{2} - \frac{1}{2} $			
			Seals			
			1 EPDM			
			2 FPM, Viton			
			3 FFKM, Kalrez			
			Cable entry			
			10 Gland Pg 13.5			
			20 Gland Pg 13.5 desiliconized			
			30   Certificate EN 10204 3.1 (only for CPA450-*G***)			
	CPA450-		complete order code			

# Scope of delivery

The scope of delivery includes:

- Cleanfit W CPA450 assembly (ordered version)
- PMC (potential matching) mounting kit
- Hook wrench (safety relevant)
- $\bullet \ \ Operating \ Instructions \ (English)$

If you have any question, please contact your supplier or your local sales representative.

# **Accessories**

# Assembly

Hose nozzles for rinse connections G1/4, DN 12

- SS 1.4404 (AISI 316L), 2 pieces
- Order no.: 51502808

Hose nozzles for rinse connections G1/4, DN 12

- PVDF, 2 pieces
- Order no.: 50090491

### Manometer

- Installation in rinse connection for checking the process pressure
- 0 to 16 bar (0 to 232 psi); G<sup>1</sup>/<sub>4</sub>
- Order no.: 71082362

Drain ball-valve for rinse chamber

- To drain residual medium; G¼; stainless steel 1.4408 (AISI CF-8M)
- Order no.: 71083041

Hook wrench DIN 1810 design B

- D 58 68 mm
- Order no.: 50090687

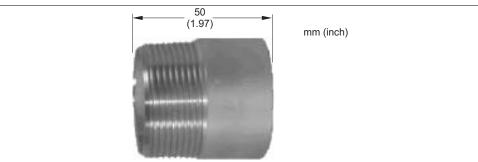


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# Process connection adapter

Welding socket G 11/4 straight

- For process connections F and G
- Material: stainless steel 1.4571 (AISI 316Ti)
- Order no.: 51502284

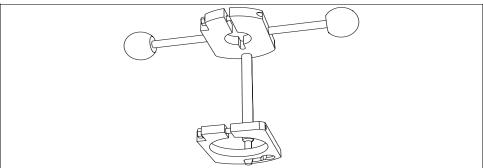


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# Locking device safety kit

Locking device safety kit

- Mechanical lock of the measuring position
- For applications in dusty or sooty areas
- For applications with vibrations or pressure surges
- Order no.: 71098681



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#### Sensors

## Glass electrodes

#### Note!

When ordering electrodes, please note that only electrodes with a shaft length of 120 mm (4.72") and diameter of 12 mm (0.47") are suitable for the CPA450 assembly. The most common sensors are listed below.

## Orbisint CPS11/CPS11D

- pH electrode for process applications, with PTFE diaphragm
- Memosens functionality as option
- Ordering acc. to product structure, see Technical Information (TI028C/24/ae)

### Orbisint CPS12/CPS12D

- ORP electrode for process applications, with PTFE diaphragm
- Memosens functionality as option
- Ordering acc. to product structure, see Technical Information (TI367C/24/ae)

## Ceragel CPS71/CPS71D

- $\,\blacksquare\,$  pH electrode with double chamber reference system and integrated bridge electrolyte
- Memosens functionality as option
- Ordering acc. to product structure, see Technical Information (TI245C/24/ae)

# Ceragel CPS72/CPS72D

- ORP electrode with double chamber reference system and integrated bridge electrolyte
- Memosens functionality as option
- Ordering acc. to product structure, see Technical Information (TI374C/24/ae)

# Orbipore CPS91/CPS91D

- pH electrode with open aperture for media with high dirt load
- Memosens functionality as option
- Ordering acc. to product structure, see Technical Information (TI375C/24/ae)

# **ISFET sensors for CPA450**

# Tophit CPS471D

- Sterilisable and autoclavable ISFET sensor with Memosens technology for food and pharmaceutical industries, process technology, water treatment and biotechnology
- Ordering acc. to product structure, see Technical Information (TI283C/24/ae)

## Tophit CPS491D

- ISFET sensor with Memosens technology, open aperture for media with high dirt load
- Ordering acc. to product structure, see Technical Information (TI377C/24/ae)

# CPS471-ESA

- pH sensor with ISFET technology, ceramic diaphragm, chip seal: perfluorelastomer
- TOP68 / ESA plug-in head, 120 mm / 4.72"
- Order no.: 51513079

#### CPS491-ESA

- pH sensor with ISFET technology, open aperture, chip seal: perfluorelastomer
- TOP68 / ESA plug-in head, 120 mm / 4.72"
- Order no.: 51512562

# Oxygen sensors

## Oxymax H COS21D

- Sterilizable sensor for dissolved oxygen, with Memosens technology
- Ordering acc. to product structure, see Technical Information (TI402C/24/ae)

### Cables

# CPK1 special measuring cable

- For pH/ORP electrodes with GSA plug-in head
- Ordering acc. to product structure, see Technical Information (TI118C/07/en)

# CPK9 special measuring cable

- For sensors with TOP68 plug-in head, for high-temperature and high-pressure applications, IP 68
- Ordering acc. to product structure, see Technical Information (TI118C/07/en)

## CPK12 special measuring cable

- For pH/ORP glass electrodes and ISFET sensors with TOP68 plug-in head
- Ordering acc. to product structure, see Technical Information (TI118C/07/en)

### CYK10 Memosens data cable

- For digital sensors with Memosens technology
- Ordering according to product structure, see Technical Information (TI376C/07/en)

## CYK71 measuring cable

- Non-terminated cable for the connection of pH sensors and COS41 oxygen sensor or the extension of sensor cables
- Sold by the meter, order number:
  - non-Ex version, black: 50085333
  - Ex version, blue: 51506616

## CYK81 measuring cable

- Non-terminated measuring cable for extension of sensor cables of e.g. Memosens sensors, CUS31/CUS41
- 2 wires, twisted pair with shield and PVC-sheath (2 x 2 x 0.5 mm<sup>2</sup> + shield)
- Sold by the meter, order no.: 51502543

# Junction box VBA

- For cable extension of pH/ORP sensors
- 10 terminals, protection class: IP 65 (\(\heta\) NEMA 4X)
- Cable entries: 2 x Pg 13.5, 2 x Pg 16
- Material: polycarbonate
- Order no.: 50005276

# Junction box RM

- $\blacksquare$  For cable extension (e.g. for Memosens sensors or CUS31/CUS41)
- 5 terminals
- Cable entries: 2 x Pg 13.5
- Material: PC
- Ingress protection: IP 65 (

  NEMA 4X)
- Order no.: 51500832

# **Transmitters**

# Liquiline M CM42

- Modular two-wire transmitter, stainless steel or plastic, field or panel instrument
- Various Ex approvals (ATEX, FM, CSA, Nepsi, TIIS)
- HART, PROFIBUS or FOUNDATION Fieldbus available
- Ordering acc. to product structure, see Technical Information (TI381C/24/ae)

# Liquisys M CPM223/253

- Transmitter for pH and ORP, field or panel-mounted housing
- HART or PROFIBUS available
- Ordering acc. to product structure, see Technical Information (TI194C/24/ae)

# Mycom S CPM153

- Transmitter for pH and ORP, one or two channel version, Ex or non-Ex
- HART or PROFIBUS available
- Ordering acc. to product structure, see Technical Information (TI233C/24/ae)

# United States

Canada

Mexico

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