Technical Information Micropilot FMR53, FMR54

Free space radar

Products



Level measurement in liquids

Application

- Continuous, non-contact level measurement of liquids, pastes and slurries
- Rod antenna (FMR53); horn or planar antenna (FMR54)
- Maximum measuring range: 20 m (66 ft); for FMR54 with planar antenna in stilling well: 38 m (125 ft)
- Temperature: -196 to +400 °C (-321 to +752 °F)
- Pressure: -1 to +160 bar (-14.5 to +2 320 psi)
- Accuracy: ± 6 mm
- International explosion protection certificates; WHG; marine approvals
- Linearity protocol (3-point, 5-point)

Your benefits

- Reliable measurement even for changing product and process conditions
- HistoROM data management for easy commissioning, maintenance and diagnostics
- Highest reliability due to Multi-Echo Tracking
- SIL2 according to IEC 61508, SIL3 in case of homogeneous or heterogeneous redundancy
- Seamless integration into control or asset management systems
- Intuitive user interface in national languages
- Easy proof test for SIL and WHG

Table of contents

Symbols	4 Vibration resistance	57
Measuring principle	6 Process	58
Input	8 Dielectric constant	
Operating frequency	Mechanical construction Dimensions Weight	61 68
Output 1 Output signal 1 Signal on alarm 1 Linearization 1 Galvanic isolation 1 Protocol-specific data 1	Materials: GT19 housing (plastic) Materials: GT20 housing (die-cast aluminum, powder-coated, seawater-resistant) Materials: Antenna and process connection	70 71 72
Potential equalization	Operating concept	76 76 77 77 81
Cable entries 2 Cable specification 2 Overvoltage protection 3	CE mark	83 83
Performance characteristics3Reference operating conditions3Maximum measured error3Measured value resolution3Reaction time3	Dual seal according to ANSI/ISA 12.27.01	83 83 83
Influence of ambient temperature	Sanitary compatibility	83 83 84 84
Influence of gas layer	Sanitary compatibility NACE MR 0175 / ISO 15156 NACE MR 0103 Pressure Equipment Directive Marine certificate Radio standard EN302372-1/2 FCC / Industry Canada Japanese radio approval CRN approval Track record Test, Certificate	83 84 84 84 84 84 85 86 86

Accessories	92
Device-specific accessories	92
Communication-specific accessories	96
Service-specific accessories	97
System components	97
Documentation	98
Standard documentation	98
Supplementary documentation	
Safety Instructions (XA)	98
•	
Registered trademarks	.01
Patents	01

Important document information

Symbols Safety symbols

Symbol	Meaning
⚠ DANGER	DANGER! This symbol alerts you to a dangerous situation. Failure to avoid this situation will result in serious or fatal injury.
▲ WARNING	WARNING! This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury.
▲ CAUTION	CAUTION! This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury.
NOTICE	NOTE! This symbol contains information on procedures and other facts which do not result in personal injury.

Electrical symbols

Symbol	Meaning	Symbol	Meaning
	Direct current	~	Alternating current
≂	Direct current and alternating current	 -	Ground connection A grounded terminal which, as far as the operator is concerned, is grounded via a grounding system.
	Protective ground connection A terminal which must be connected to ground prior to establishing any other connections.	♦	Equipotential connection A connection that has to be connected to the plant grounding system: This may be a potential equalization line or a star grounding system depending on national or company codes of practice.

Symbols for certain types of information

Symbol	Meaning
\	Permitted Procedures, processes or actions that are permitted.
	Preferred Procedures, processes or actions that are preferred.
X	Forbidden Procedures, processes or actions that are forbidden.
i	Tip Indicates additional information.
[i]	Reference to documentation
	Reference to page
	Reference to graphic
(a)	Visual inspection

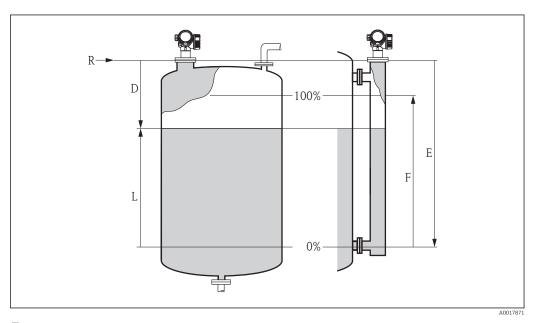
Symbols in graphics

Symbol	Meaning
1, 2, 3	Item numbers
1. , 2. , 3	Series of steps
A, B, C,	Views
A-A, B-B, C-C,	Sections
<u>ÉX</u>	Hazardous area Indicates a hazardous area.
×	Safe area (non-hazardous area) Indicates the non-hazardous area.

Function and system design

Measuring principle

The Micropilot is a "downward-looking" measuring system, operating based on the time-of-flight method (ToF). It measures the distance from the reference point (process connection) to the product surface. Radar impulses are emitted by an antenna, reflected off the product surface and received again by the radar system.



■ 1 Setup parameters of the Micropilot

- *R* Reference point of the measurement (lower edge of the flange or threaded connection)
- *E* Empty calibration (= zero)
- *F* Full calibration (= span)
- D Measured distance
- L Level (L = E D)

Input

The reflected radar impulses are received by the antenna and transmitted into the electronics. A microprocessor evaluates the signal and identifies the level echo caused by the reflection of the radar impulse at the product surface. The unambiguous signal identification is accomplished by the PulseMaster® eXact software together with the Multi-echo tracking algorithms, based on many years of experience with time-of-flight technology.

The distance D to the product surface is proportional to the time of flight t of the impulse:

$$D = c \cdot t/2,$$

with c being the speed of light.

Based on the known empty distance E, the level L is calculated:

$$L = E - D$$

The reference point R of the measurement is located at the process connection. For details see the dimensional drawing:

- FMR53: → 🖺 62
- FMR54: → 🗎 65

The Micropilot is equipped with functions to suppress interference echoes. The user can activate these functions. Together with the multi-echo tracking algorithms they ensure that interference echoes (i.e. from edges and weld seams) are not interpreted as level echo.

6

Output

The Micropilot is commissioned by entering an empty distance "E" (=zero), a full distance "F" (=span) and application parameters which automatically adapt the instrument to the process conditions. For models with a current output, the factory adjustment for zero point "E" and span "F" is 4 mA and 20 mA. For digital outputs and the display module, the factory adjustment for zero point "E" and span "F" is 0 % and 100 %.

A linearization with max. 32 points, based on a table entered either manually or semi-automatically, can be activated locally or remotely. This function provides a measurement in engineering units and a linear output signal for spheres, horizontal cylindrical tanks and vessels with conical outlet.

Life cycle of the product

Engineering

- Universal measuring principle
- Measurement unaffected by medium properties
- Hardware and software developed according to SIL IEC 61508

Procurement

- Endress+Hauser being the world market leader in level measurement quarantees asset protection
- Worldwide support and service

Installation

- Special tools are not required
- Reverse polarity protection
- Modern, detachable terminals
- Main electronics protected by a separate connection compartment

Commissioning

- Fast, menu-guided commissioning in only a few steps on site or from the control room
- Plain text display in national languages reduces the risk of error or confusion
- Direct local access of all parameters
- Short instruction manual at the device

Operation

- Multi-echo tracking: Reliable measurement through self-learning echo-search algorithms taking
 into account the short-term and long-term history in order to check the found echoes for
 plausibility and to suppress interference echoes.
- Diagnostics in accordance with NAMUR NE107

Maintenance

- HistoROM: Data backup for instrument settings and measured values
- Exact instrument and process diagnosis to assist fast decisions with clear details concerning remedies
- Intuitive, menu-guided operating concept in national languages saves costs for training, maintenance and operation
- Cover of the electronics compartment can be opened in hazardous areas

Retiremen

- Order code translation for subsequent models
- RoHS-conforming (Restriction of certain Hazardous Substances), unleaded soldering of electronic components
- $\ \ \, \blacksquare$ Environmentally sound recycling concept

Input

Measured variable

The measured variable is the distance between the reference point and the product surface.

The level is calculated from this distance, taking into account the empty distance $^{"}E"$ entered by the user.

If required, the level can be converted into other variables (volume, mass) by means of a linearization (up to 32 points).

Measuring range

Maximum measuring range

Device	Maximum measuring range
FMR53	20 m (66 ft)
FMR54 - horn antenna	20 m (66 ft)
FMR54 - planar antenna in stilling well	38 m (125 ft)

Usable measuring range

The usable measuring range depends on the size of the antenna, the reflectivity of the medium, the mounting location and eventual interference reflections.

The following tables describe the groups of media as well as the achievable measuring range as a function of application and media group. If the dielectric constant of a medium is unknown, it is recommended to assume media group B to ensure a reliable measurement.

Media groups

Media groups	DC ($\epsilon_{\rm r}$)	Example
A	1.4 to 1.9	non-conducting liquids, e.g. liquefied gas ¹⁾
В	1.9 to 4	non-conducting liquids, e.g. benzene, oil, toluene,
С	4 to 10	e.g. concentrated acids, organic solvents, esters, aniline, alcohol, acetone,
D	> 10	conducting liquids, e.g. aqueous solutions, dilute acids and alkalis

- 1) Treat Ammonia NH_3 as a medium of group A.
- For dielectric constants (DC values) of many media commonly used in various industries refer to:
 - the Endress+Hauser DC manual (CP01076F)
 - the Endress+Hauser "DC Values App" (available for Android and iOS)

Device	Storage	e tank	Buffe.	r tank
	A0018833			
	Calm product surface (e.g. intermittent filling, filling from bottom, immersion tubes)		Moving surfaces (e.g. continue	
	Antenna tyj	pe and size	Antenna ty	pe and size
FMR53	Rod 390 mm (15 in) Rod 540 mm (21 in)	-	Rod 390 mm (15 in) Rod 540 mm (21 in)	-
FMR54 1)	Horn 150 mm (6 in)	Horn 200 mm (8 in) Horn 250 mm (10 in)	Horn 150 mm (6 in)	Horn 200 mm (8 in) Horn 250 mm (10 in)
	B C D 10 (33) 15 (49) 20 (66)	B C D 15 (49) 20 (66) (66) Measuring ran	B C D 5 (16) 7.5 (25) 10 (33) A0018846	B C D 7.5 10 12.5 (41) A0018847
		Measuring ran	ge [m (ft)]	

¹⁾ FMR54 with the antenna version BC (80mm/3") and BD: (100mm/4") should not be mounted directly in the tank. They are only suited for bypasses or stilling wells.

Device	Process tan	k with agitator	Stillin	g well	Bypass
	A0018837			A0018839	A0018840
		e.g. filling from above, rs, baffles)			
	Antenna	A type and size		Antenna type and size	
FMR53	Rod 390 mm (15 in) Rod 540 mm (21 in)	-	-	-	-
FMR54	Horn 150 mm (6 in)	Horn 200 mm (8 in) Horn 250 mm (10 in)	Horn 80 to 250 mm (3 to 10 in)	Planar 150 to 300 mm (6 to 12 in)	Horn 80 to 250 mm (3 to 10 in)
	B C D 4 (13) 6 8 (26) A0018848	B C D 6 (20) 8 (26) 10 (33) A0018850	A, B, C, D 20 (66) A0018851	A, B, C, D 38 (125) A0018854	C, D 20 (66) A0018852

Operating frequency

C-band (~ 6 GHz)

Up to 8 Micropilot transmitters can be installed in the same tank because the transmitter pulses are statistically coded.

Transmitting power

Distance	Average energy density in beam direction	
1 m (3.3 ft)	< 12 nW/cm ²	
5 m (16 ft)	< 0.4 nW/cm ²	

Output

Output signal

HART

Signal coding	FSK ±0.5 mA over current signal
Data transmission rate	1200 Bit/s
Galvanic isolation	Yes

PROFIBUS PA

Signal coding	Manchester Bus Powered (MBP)	
Data transmission rate	31.25 kBit/s, voltage mode	
Galvanic isolation Yes		

FOUNDATION Fieldbus

Signal coding	Manchester Bus Powered (MBP)	
Data transmission rate	31.25 kBit/s, voltage mode	
Galvanic isolation Yes		

Switch output



For HART devices, the switch output is available as an option. See product structure, feature 20: "Power Supply, Output", option B: "2-wire; 4-20mA HART, switch output"

Devices with PROFIBUS PA and FOUNDATION Fieldbus always have a switch output.

Switch output		
Function	Open collector switching output	
Switching behavior	Binary (conductive or non-conductive), switches when the programmable switch point is reached	
Failure mode	non-conductive	
Electrical connection values	$U = 10.4 \text{ to } 35 \text{ V}_{DC}, I = 0 \text{ to } 40 \text{ mA}$	
Internal resistance	$R_{I}\!<\!880\Omega$ The voltage drop at this internal resistance has to be taken into account on planning the configuration. For example, the resulting voltage at a connected relay must be sufficient to switch the relay.	
Insulation voltage	floating, Insulation voltage 1350 V_{DC} to power supply aund 500 V_{AC} to ground	
Switch point	freely programmable, separately for switch-on and switch-off point	
Switching delay	freely programmable from 0 to 100 sec. , separately for switch-on and switch-off point $% \left(1,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0$	
Number of switching cycles	corresponds to the measuring cycle	
Signal source device variables	 Level linearized Distance Terminal voltage Electronic temperature Relative echo amplitude Diagnostic values, Advanced diagnostics 	
Number of switching cycles	unlimited	

Signal on alarm

Depending on the interface, failure information is displayed as follows:

- Current output (for HART devices)
 - Failsafe mode selectable (in accordance with NAMUR Recommendation NE 43):
 Minimum alarm: 3.6 mA
 - Maximum alarm (= factory setting): 22 mA
 - Failsafe mode with user-selectable value: 3.59 to 22.5 mA
- Local display
 - Status signal (in accordance with NAMUR Recommendation NE 107)
 - Plain text display
- Operating tool via digital communication (HART, PROFIBUS PA, FOUNDATION Fieldbus) or service interface (CDI)
 - Status signal (in accordance with NAMUR Recommendation NE 107)
 - Plain text display

Linearization

The linearization function of the device allows the conversion of the measured value into any unit of length or volume. Linearization tables for calculating the volume in cylindrical tanks are preprogrammed. Other tables of up to 32 value pairs can be entered manually or semi-automatically.

Galvanic isolation

All circuits for the outputs are galvanically isolated from each other.

Protocol-specific data

HART

Manufacturer ID	17 (0x11)
Device type ID	0x1128
HART specification	7.0
Device description files (DTM, DD)	Information and files under: www.endress.com www.hartcomm.org
HART load	Min. 250 Ω
HART device variables	The measured values can be freely assigned to the device variables.
	 Measured values for PV (primary variable) Level linearized Distance Electronic temperature Relative echo amplitude Analog output adv. diagnostics
	Measured values for SV, TV, FV (second, third and fourth variable) Level linearized Distance Terminal voltage Electronic temperature Absolute echo amplitude Relative echo amplitude Area of incoupling
Supported functions	Burst modeAdditional transmitter status

Wireless HART data

Minimum start-up voltage	16 V
Start-up current	3.6 mA
Start-up time	40 s
Minimum operating voltage	12.3 V
Multidrop current	3.6 mA
Set-up time	1 s

PROFIBUS PA

Manufacturer ID	17 (0x11)	
Ident number	0x1559	
Profile version	3.02	
GSD file	Information and files under:	
GSD file version	www.endress.comwww.profibus.org	
Output values	Analog Input: Level linearized Distance Terminal voltage Electronic temperature Absolute echo amplitude Relative echo amplitude Analog output advanced diagnostics 1/2	
	Digital Input: Advanced diagnostic blocks Status output switch block	
Input values	Analog Output: Analog value from PLC (for sensor block external pressure to compensate gas phase effects) Analog value from PLC to be indicated on the display	
	Digital Output: Extended diagnostic block Level limiter Sensor block measurement on Sensor block save history on Status output	
Supported functions	 Identification & Maintenance Einfachste Geräteidentifizierung seitens des Leitsystems und des Typenschildes Automatic Ident Number Adoption GSD compatibility mode with respect to the preceding product Micropilot M FMR2xx Physical Layer Diagnostics Installation check of the PRFIBUS segment and the Micropilot FMR5x via the terminal voltage and telegram surveillance. PROFIBUS Up-/Download Up to 10 times faster writing and reading of parameters via PROFIBUS up-/ download Condensed Status Simple and self-explanatory diagnostic information by categorization of occurring diagnostic messages. 	

FOUNDATION Fieldbus

Manufacturer ID	0x452B48	
Device type	0x1028	
Device Revision	0x01	
DD Revision	Information and files can be found:	
CFF Revision	www.endress.comwww.fieldbus.org	
Device Tester Version (ITK Version)	6.0.1	
ITK Test Campaign Number	IT085300	
Link Master (LAS) capable	yes	
Link Master / Basic Device selectable	yes; default: Basic Device	

Node address	Default: 247 (0xF7)	
Features supported	Following methods are supported: Restart ENP Restart Setup Linearization Self Check	
Virtual Communication Relation	nships (VCRs)	
Number of VCRs	44	
Number of Link Objects in VFD	50	
Permanent entries	1	
Client VCRs	0	
Server VCRs	10	
Source VCRs	43	
Sink VCRs	0	
Subscriber VCRs	43	
Publisher VCRs	43	
Device Link Capabilities		
Slot time	4	
Min. inter PDU delay	8	
Max. response delay	20	

Transducer Blocks

Block	Content	Output values	
Setup Transducer Block	Contains all parameters for a standard commissioning procedure	 Level or volume ¹⁾ (Channel 1) Distance (Channel 2) 	
Advanced Setup Transducer Block	Contains all parameters for a more detailed configuration of the device	no output values	
Display Transducer Block	Contains all parameters for the configuration of the display module	no output values	
Diagnostic Transducer Block	Contains diagnostic information	no output values	
Advanced Diagnostic Transducer Block	Contains parameters for the Advanced Diagnostic	no output values	
Expert Configuration Transducer Block	Contains parameters which require detailed knowledge of the functionalities of the device	no output values	
Expert Information Transducer Block	Contains information about the state of the device	no output values	
Service Sensor Transducer Block	Contains parameters which can only be operated by Endress+Hauser service personnel	no output values	
Service Information Transducer Block	Contains information on the state of device which is relevant for service operations	no output values	
Data Transfer Transducer Block	Contains parameters which allow to backup the device configuration in the display module and to restore it into the device. Access to these parameters is restricted to the Endress+Hauser service.	no output values	

1) depending on the configuration of the block

Function Blocks

Block	Content	Number of permanent blocks	Number of instantiable blocks	Execution time	Functionality
Resource Block	The Resource Block contains all the data that uniquely identifies the field device. It is an electronic version of a nameplate of the device.	1	0	-	enhanced
Analog Input Block	The AI block takes the manufacturer's input data, selected by channel number, and makes it available to other function blocks at its output.	2	3	25 ms	enhanced
Discrete Input Block	The DI block takes a discrete input value (e.g. indication of an level limit), and makes it available to other function blocks at its output.	1	2	20 ms	standard
Mutiple Analog Output Block	This block is used to transfer analog data from the bus into the device	1	0	20 ms	standard
Mutiple Discrete Output Block	This block is used to transfer discrete data from the bus to the device.	1	0	20 ms	standard
PID Block	The PID block serves as proportional-integralderivative controller and is used almost universally to do closed-loop-control in the field including cascade and feedforward.	1	1	25 ms	standard
Arithmetic Block	This block is designed to permit simple use of popular measurement math functions. The user does not have to know how to write equations. The math algorithm is selected by name, chosen by the user for the function to be done.	1	1	25 ms	standard
Signal Characterizer Block	The signal characterizer block has two sections, each with an output that is a non-linear function of the respective input. The non-linear function is determined by a single look-up table with 21 arbitrary x-y pairs.	1	1	25 ms	standard
Input Selector Block	The input selector block provides selection of up to four inputs and generates an output based on the configured action. This block normally receives its inputs from AI blocks. The block performs maximum, minimum, middle, average and 'first good' signal selection.	1	1	25 ms	standard

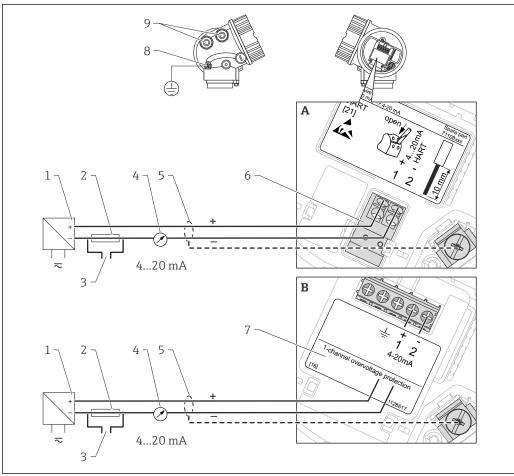
Block	Content	Number of permanent blocks	Number of instantiable blocks	Execution time	Functionality
Integrator Block	The Integrator Function Block integrates a variable as a function of the time or accumulates the counts from a Pulse Input block. The block may be used as a totalizer that counts up until reset or as a batch totalizer that has a setpoint, where the integrated or accumulated value is compared to pre-trip and trip settings, generating discrete signals when these settings are reached.	1	1	25 ms	standard
Analog Alarm Block		1	1	25 ms	standard

Up to 20 blocks can be instantiated in the device altogether, including the blocks already instantiated on delivery.

Power supply

Terminal assignment

2-wire: 4-20mA HART

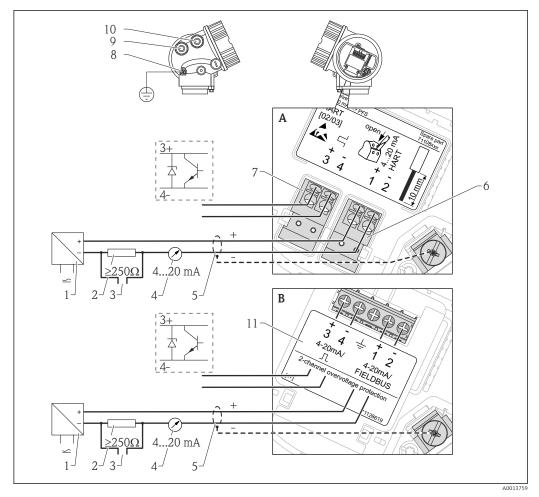


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₽ 2 Terminal assignment 2-wire; 4-20mA HART

- Α Without integrated overvoltage protection
- В With integrated overvoltage protection
- Active barrier with power supply (e.g. RN221N): Observe terminal voltage 1
- HART communication resistor (\geq 250 Ω): Observe maximum load 2
- 3 Connection for Commubox FXA195 or FieldXpert SFX350/SFX370 (via VIATOR Bluetooth modem)
- Analog display device: Observe maximum load
- Cable screen; observe cable specification 4-20mA HART (passive): Terminals 1 and 2
- Overvoltage protection module
- Terminal for potential equalization line
- Cable entry

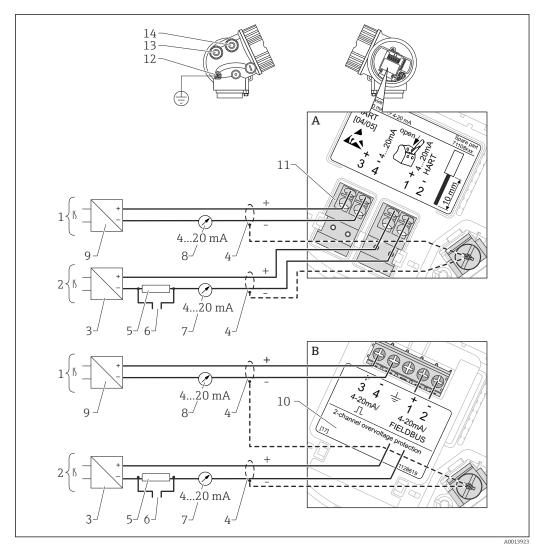
2-wire: 4-20mA HART, switch output



■ 3 Terminal assignment 2-wire; 4-20mA HART, switch output

- A Without integrated overvoltage protection
- *B* With integrated overvoltage protection
- 1 Active barrier with power supply (e.g. RN221N): Observe terminal voltage
- 2 HART communication resistor (≥250 Ω): Observe maximum load
- 3 Connection for Commubox FXA195 or FieldXpert SFX350/SFX370 (via VIATOR Bluetooth modem)
- 4 Analog display device: Observe maximum load
- 5 Cable screen; observe cable specification
- 6 4-20mA HART (passive): Terminals 1 and 2
- 7 Switch output (open collector): Terminals 3 and 4
- 8 Terminal for potential equalization line
- 9 Cable entry for 4-20mA HART line
- 10 Cable entry for switch output line
- 11 Overvoltage protection module

2-wire: 4-20mA HART, 4-20mA



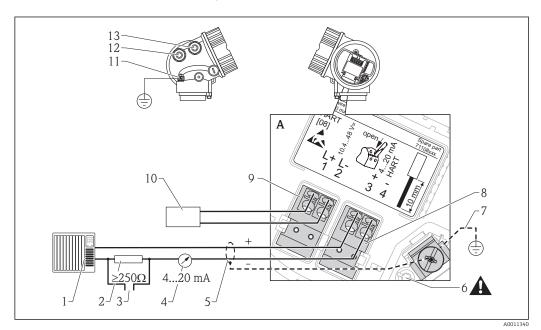
■ 4 Terminal assignment 2-wire, 4-20 mA HART, 4...20mA

- A Without integrated overvoltage protection
- B With integrated overvoltage protection
- 1 Connection current output 2
- 2 Connection current output 1
- 3 Supply voltage for current output 1 (e.g. RN221N); Observe terminal voltage
- 4 Cable screen; observe cable specification
- 5 HART communication resistor ($\geq 250~\Omega$): Observe maximum load
- 6 Connection for Commubox FXA195 or FieldXpert SFX350/SFX370 (via VIATOR Bluetooth modem)
- 7 Analog display device; observe maximum load
- 8 Analog display device ; observe maximum load
- 9 Supply voltage for current output 2 (e.g. RN221N); Obeserve terminal voltage
- 10 Overvoltage protection module
- 11 Current output 2: Terminals 3 and 4
- 12 Terminal for the potential equalization line
- 13 Cable entry for current output 1
- 14 Cable entry for current output 2

This version is also suited for single-channel operation. In this case, current output 1 (terminals 1 and 2) must be used.

20

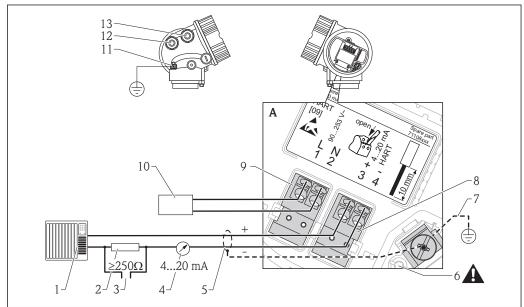
4-wire: 4-20mA HART (10.4 to 48 V_{DC})



 \blacksquare 5 Terminal assignment 4-wire; 4-20mA HART (10.4 to 48 VDC)

- 1 Evaluation unit, e.g. PLC
- 2 HART communication resistor (\geq 250 Ω): Observe maximum load
- 3 Connection for Commubox FXA195 or FieldXpert SFX350/SFX370 (via VIATOR Bluetooth modem)
- 4 Analog display device: Observe maximum load
- 5 Signal cable including screening (if required), observe cable specification
- 6 Protective connection; do not disconnect!
- 7 Protective earth, observe cable specification
- 8 4...20mA HART (active): Terminals 3 and 4
- 9 Supply voltage: Terminals 1 and 2
- 0 Supply voltage: Observe terminal voltage, observe cable specification
- 11 Terminal for potential equalization
- 12 Cable entry for signal line
- 13 Cable entry for power supply

4-wire: 4-20mA HART (90 to 253 V_{AC})



A001896

- 6 Terminal assignment 4-wire; 4-20mA HART (90 to 253 VAC)
- 1 Evaluation unit, e.g. PLC
- 2 HART communication resistor (\geq 250 Ω): Observe maximum load
- 3 Connection for Commubox FXA195 or FieldXpert SFX350/SFX370 (via VIATOR Bluetooth modem)
- 4 Analog display device: Observe maximum load
- 5 Signal cable including screening (if required), observe cable specification
- 6 Protective connection; do not disconnect!
- 7 Protective earth, observe cable specification
- 8 4...20mA HART (active): Terminals 3 and 4
- 9 Supply voltage: Terminals 1 and 2
- 10 Supply voltage: Observe terminal voltage, observe cable specification
- 11 Terminal for potential equalization
- 12 Cable entry for signal line
- 13 Cable entry for power supply

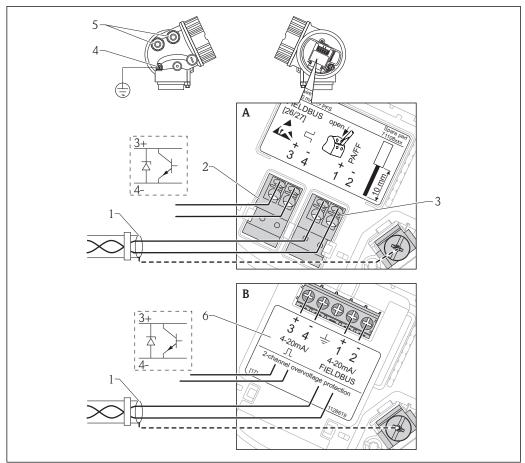
A CAUTION

To ensure electrical safety:

- ▶ Do not disconnect the protective connection (6).
- ▶ Disconnect the supply voltage before disconnecting the protective earth (7).
- Connect protective earth to the internal ground terminal (7) before connecting the supply voltage. If necessary, connect the potential matching line to the external ground terminal (11).
- In order to ensure electromagnetic compatibility (EMC): Do not only ground the device via the protective earth conductor of the supply cable. Instead, the functional grounding must also be connected to the process connection (flange or threaded connection) or to the external ground terminal.
- An easily accessible power switch must be installed in the proximity of the device. The power switch must be marked as a disconnector for the device (IEC/EN61010).

22

PROFIBUS PA / FOUNDATION Fieldbus

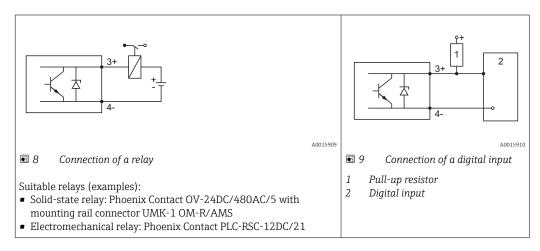


- **№** 7 Terminal assignment PROFIBUS PA / FOUNDATION Fieldbus
- Α $Without\ integrated\ overvoltage\ protection$
- With integrated overvoltage protection В
- 1
- Cable screen: Observe cable specifications
 Switch output (open collector): Terminals 3 and 4
- PROFIBUS PA / FOUNDATION Fieldbus: Terminals 1 and 2
- Terminal for potential equalization line
- Cable entries
- Overvoltage protection module

Connection examples for the switch output

For HART devices, the switch output is available as an option. See product structure, feature 20: "Power Supply, Output", option B: "2-wire; 4-20mA HART, switch output"

Devices with PROFIBUS PA and FOUNDATION Fieldbus always have a switch output.



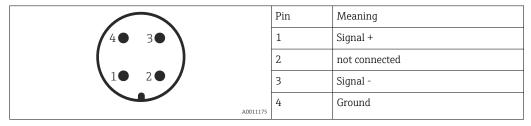
For optimum interference immunity we recommend to connect an external resistor (internal resistance of the relay or Pull-up resistor) of $< 1000 \Omega$.

Device plug connectors

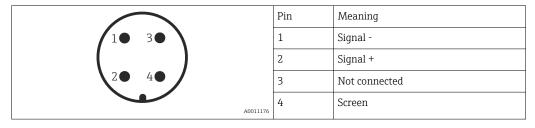


For the versions with fieldbus plug connector (M12 or 7/8"), the signal line can be connected without opening the housing.

Pin assignment of the M12 plug connector



Pin assignment of the 7/8" plug connector



Supply voltage

An external power supply is required.



2-wire, 4-20mA HART, passive

"Power Supply, Output" 1)	"Approval" ²⁾	Terminal voltage U at the device	Maximum load R, depending on the supply voltage $\mbox{\bf U}_0$ at the supply unit
A: 2-wire; 4-20mA HART	Non-ExEx nAEx icCSA GP	10.4 to 35 V ³⁾	R [Ω] 500
Ex ia / IS Ex d(ia) / XP Ex ic(ia) Ex nA(ia) Ex ta / DIP	Ex ia / IS	10.4 to 30 V ³⁾	0 10 10 10.4 20 21.4 30 35 U ₀ [V]
	Ex ic(ia) Ex nA(ia)	12 to 35 V ⁴⁾	R [Ω] 500
	Ex ia + Ex d(ia) / IS + XP	12 to 30 V ⁴⁾	10 20 30 35 U ₀ [V] 12 23

- 1) Feature 020 of the product structure
- 2) Feature 010 of the product structure
- 3) For ambient temperatures $T_a \le -20$ °C (-4 °F) a minimum voltage of 15 V is required for the sartup of the device at the MIN error current (3,6 mA). The startup current can be parametrized. If the device is operated with a fixed current $I \ge 5,5$ mA (HART multidrop mode), a voltage of $U \ge 10,4$ V is sufficient throughout the entire range of ambient temperatures.
- 4) For ambient temperatures $T_a \le -20$ °C (-4 °F) a minimum voltage of 16 V is required for the startup of the device at the MIN error current (3.6 mA).

"Power Supply, Output" 1)	"Approval" 2)	Terminal voltage U at the device	Maximum load R, depending on the supply voltage \mathbf{U}_0 at the supply unit
B: 2-wire; 4-20 mA HART, switch output	 Non-Ex Ex nA Ex nA(ia) Ex ic Ex ic(ia) Ex d(ia) / XP Ex ta / DIP CSA GP 	12 to 35 V ³⁾	R [Ω] 500
	■ Ex ia / IS ■ Ex ia + Ex d(ia) / IS + XP	12 to 30 V ³⁾	0 10 20 30 35 U ₀ [V]

- 1) Feature 020 of the product structure
- 2) Feature 010 of the product structure
- For ambient temperatures $T_a \le -30 \,^{\circ}\text{C}$ (-22 $^{\circ}\text{F}$) a minimum voltage of 16 V is required for the startup of the device at the MIN error current (3.6 mA).

"Power Supply, Output" 1)	"Approval" 2)	Terminal voltage U at the device	Maximum load R, depending on the supply voltage U_0 at the supply unit
C: 2-wire; 4-20mA HART, 4-20mA	any	12 to 30 V ³⁾	R [Ω] 500 10 20 30 U ₀ [V] 12 23

- Feature 020 of the product structure Feature 010 of the product structure 1)
- 2)
- 3) For ambient temperatures $T_a \le -30$ °C (-22 °F) a minimum voltage of 16 V is required for the startup of the device at the MIN error current (3.6 mA).

Polarity reversal protection	Yes
Admissible residual ripple at f = 0 to 100 Hz	$U_{SS} < 1 \text{ V}$
Admissible residual ripple at f = 100 to 10000 Hz	U _{SS} < 10 mV

4-wire, 4-20mA HART, active

"Power supply; Output" 1)	Terminal voltage	Maximum load R _{max}
K: 4-wire 90-253VAC; 4-20mA HART	90 to 253 V _{AC} (50 to 60 Hz), overvoltage category II	500 Ω
L: 4-wire 10,4-48VDC; 4-20mA HART	10.4 to 48 V _{DC}	

Feature 020 of the product structure 1)

PROFIBUS PA, FOUNDATION Fieldbus

"Power supply; Output" 1)	"Approval" 2)	Terminal voltage
E: 2-wire; FOUNDATION Fieldbus, switch output G: 2-wire; PROFIBUS PA, switch output	 Non-Ex Ex nA Ex nA(ia) Ex ic Ex ic(ia) Ex d(ia) / XP Ex ta / DIP CSA GP 	9 to 32 V ³⁾
	Ex ia / ISEx ia + Ex d(ia) / IS + XP	9 to 30 V ³⁾

- Feature 020 of the product structure 1)
- 2) 3)
- Feature 010 of the product structure Input voltages up to 35 V will not spoil the device.

Polarity sensitive	No
FISCO/FNICO compliant according to IEC 60079-27	Yes

Power consumption

"Power supply; Output" 1)	Power consumption
A: 2-wire; 4-20mA HART	< 0.9 W
B: 2-wire; 4-20mA HART, switch output	< 0.9 W
C: 2-wire; 4-20mA HART, 4-20mA	< 2 x 0.7 W
K: 4-wire 90-253VAC; 4-20mA HART	6 VA
L: 4-wire 10,4-48VDC; 4-20mA HART	1.3 W

Feature 020 of the product structure

Current consumption

HART

Nominal current	$3.6\ to\ 22\ mA,$ the start-up current for multidrop mode can be parametrized (is set to $3.6\ mA$ on delivery)	
Breakdown signal (NAMUR NE43)	adjustable: 3.59 to 22.5 mA	

PROFIBUS PA

Nominal current	14 mA
Error current FDE (Fault Disconnection Electronic)	0 mA

28

FOUNDATION Fieldbus

Device basic current	15 mA
Error current FDE (Fault Disconnection Electronic)	0 mA

FISCO

U _i	17.5 V
I _i	550 mA
P _i	5.5 W
C _i	5 nF
Li	10 μΗ

Power supply failure

- Configuration is retained in the HistoROM (EEPROM).
- Error messages (incl. value of operated hours counter) are stored.

Potential equalization

No special measures for potential equalization are required.



If the device is designed for hazardous areas, observe the information in the documentation "Safety Instructions" (XA, ZD).

Terminals

Without integrated overvoltage protection

Plug-in spring terminals for wire cross-sections 0.5 to 2.5 mm² (20 to 14 AWG)

With integrated overvoltage protection

Screw terminals for wire cross-sections 0.2 to 2.5 mm^2 (24 to 14 AWG)

Cable entries

Connection of power supply and signal line

To be selected in feature 050 "Electrical connection"

- Gland M20; Material dependent on the approval:
- For Non-Ex, ATEX, IECEx, NEPSI Ex ia/ic:
 - Plastics M20x1.5 for cable ϕ 5 to 10 mm (0.2 to 0.39 in)
 - For Dust-Ex, FM IS, CSA IS, CSA GP, Ex nA:
 - Metal M20x1.5 for cable ϕ 7 to 10 mm (0.28 to 0.39 in) ¹⁾
- For Ex d:

No gland available

- Thread
 - ½" NPT
 - G ½"
 - M20 × 1.5
- Plug M12 / Plug 7/8"

Only available for Non-Ex, Ex ic, Ex ia

Connection of remote display FHX50

Dependent on feature 030: "Display, Operation":

- "Prepared for display FHX50 + M12 connection": M12 socket
- "Prepared for display FHX50 + custom connection": M16 cable gland

Cable specification

- For ambient temperature $T_U \ge 60$ °C (140 °F): use cable for temperature $T_U + 20$ K.

¹⁾ The material of the gland is dependent on the housing type; GT18 (stainless steel housing): 316L (1.4404); GT19 (plastic housing) and GT20 (aluminum housing): nickel-coated brass (CuZn).

HART

- A normal device cable suffices if only the analog signal is used.
- A shielded cable is recommended if using the HART protocol. Observe grounding concept of the
- For 4-wire devices: Standard device cable is sufficient for the power line.

Use a twisted, screened two-wire cable, preferably cable type A.



For further information on the cable specifications, see Operating Instructions BA00034S "Guidelines for planning and commissioning PROFIBUS DP/PA", PNO Guideline 2.092 "PROFIBUS PA User and Installation Guideline" and IEC61158-2 (MBP).

FOUNDATION Fieldbus

Endress+Hauser recommends using twisted, shielded two-wire cables.



For further information on the cable specifications, see Operating Instructions BA00013S "FOUNDATION Fieldbus Overview", FOUNDATION Fieldbus Guideline and IEC 61158-2 (MBP).

Overvoltage protection

If the measuring device is used for level measurement in flammable liquids which requires the use of overvoltage protection according to DIN EN 60079-14, standard for test procedures 60060-1 (10 kA, pulse 8/20 μs), overvoltage protection has to be ensured by an integrated or external overvoltage protection module.

Integrated overvoltage protection

An integrated overvoltage protection module is available for 2-wire HART as well as PROFIBUS PA and FOUNDATION Fieldbus devices.

Product structure: Feature 610 "Accessory mounted", option NA "Overvoltage protection".

Technical data			
Resistance per channel	2 * 0.5 Ω max		
Threshold DC voltage	400 to 700 V		
Threshold impulse voltage	< 800 V		
Capacitance at 1 MHz	< 1.5 pF		
Nominal arrest impulse voltage (8/20 µs)	10 kA		

External overvoltage protection

HAW562 or HAW569 from Endress+Hauser are suited as external overvoltage protection.



For detailed information please refer to the following documents:

- HAW562: TI01012K
- HAW569: TI01013K

Performance characteristics

Reference operating conditions

- Temperature = $+24 \,^{\circ}\text{C} \, (+75 \,^{\circ}\text{F}) \, \pm 5 \,^{\circ}\text{C} \, (\pm 9 \,^{\circ}\text{F})$
- Pressure = 960 mbar abs. $(14 \text{ psia}) \pm 100 \text{ mbar } (\pm 1.45 \text{ psi})$
- Humidity = $60 \% \pm 15 \%$
- Reflector: metal plate with a minimum diameter of 1 m (40 in)
- No major interference reflections inside the signal beam

Maximum measured error

Typical data under reference operating conditions: DIN EN IEC 61298-2 / DIN EN IEC 60770-1; percentage values in relation to the span.

Device	Value	Output	
		digital	analog 1)
FMR53/FMR54	Sum of non- linearity, nonrepeatability and hysteresis	± 6 mm (0.24 in) throughout the complete measuring range	± 0.02 %
	Offset/Zero	± 4 mm (0.2 in)	± 0.03 %

1) Only relevant for 4-20mA current output; add error of the analog value to the digital value.

Measured value resolution

Dead band according to DIN EN IEC 61298-2 / DIN EN IEC 60770-1:

digital: 1 mmanalog: 1 μA

Reaction time

The reaction time can be parametrized. The following step response times (as per DIN EN IEC 61298-2 / DIN EN IEC 60770-1) ²⁾ are valid if the damping is switched off:

Tank height	Sampling rate	Step response time	
< 10 m (33 ft)	≥ 3.6 s ⁻¹	< 0.8 s	
< 20 m (66 ft)	≥ 2.7 s ⁻¹	< 1 s	

Influence of ambient temperature

The measurements are carried out in accordance with DIN EN IEC 61298-3 / DIN EN IEC 60770-1

- \blacksquare Digital (HART, PROFIBUS PA, FOUNDATION Fieldbus): average $T_{\rm K}$ = 3 mm/10 K; maximum 10 mm
- Analog (current output):
 - zero point (4 mA): average $T_K = 0.02 \%/10 \text{ K}$
 - span (20 mA): average $T_K = 0.05 \%/10 K$

Influence of gas layer

High pressures reduce the propagation velocity of the measuring signals in the gas/vapor above the fluid. This effect depends on the kind of gas/vapor and of its temperature. This results in a systematic measuring error that gets bigger as the distance increases between the reference point of the measurement (flange) and the product surface. The following table illustrates this measured error for a few typical gases/vapors (with regard to distance; a positive value means that too large a distance is being measured):

Gas layer	Tempe	rature	Pressure				
	°C	°F	1 bar (14,5 psi)	10 bar (145 psi)	50 bar (725 psi)	100 bar (1450 psi)	160 bar (2320 psi)
Air/	20	68	0.00 %	0.22 %	1.2 %	2.4 %	3.89 %
Nitrogen	200	392	-0.01 %	0.13 %	0.74 %	1.5 %	2.42 %
	400	752	-0.02 %	0.08 %	0.52 %	1.1 %	1.70 %
Hydrogen	20	68	-0.01 %	0.10 %	0.61 %	1.2 %	2.00 %

²⁾ According to DIN EN IEC 61298-2 / DIN EN IEC 60770-1 the response time is the time which passes after a sudden change of the input signal until the output signal for the first time assumes 90% of the steady-state value.

Gas layer	Tempe	erature	Pressure				
	°C	°F	1 bar (14,5 psi)	10 bar (145 psi)	50 bar (725 psi)	100 bar (1450 psi)	160 bar (2320 psi)
	200	392	-0.02 %	0.05 %	0.37 %	0.76 %	1.23 %
	400	752	-0.02 %	0.03 %	0.25 %	0.53 %	0.86 %
Water	100	212	0.02 %	-	-	-	-
(saturated steam)	180	356	-	2.1 %	-	-	-
	263	505,4	-	-	8.6 %	-	-
	310	590	-	-	-	22 %	-
	364	687	-	-	-	-	41.8 %

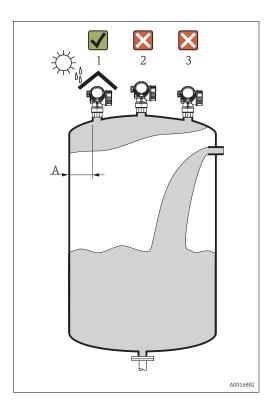
When the pressure is known and constant, this measured error can, for example, be compensated by means of a linearization.

Gas phase compensation with external pressure sensor (PROFIBUS PA, FOUNDATION Fieldbus) PROFIBUS devices can receive the signal of an external pressure sensor through the bus and use it to perform a pressure dependent time-of-flight correction. In the case of saturated steam in the temperature range from 100 to 350 $^{\circ}$ C (212 to 662 $^{\circ}$ f), for example, the measuring error of the distance measurement can be reduced by this method from up to 29 $^{\circ}$ C (without compensation) to less than 3 $^{\circ}$ C (with compensation).

Installation

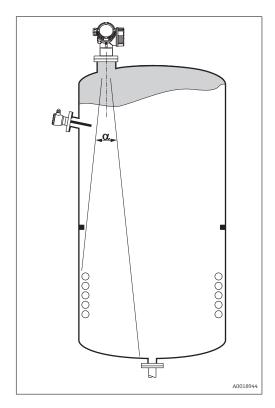
Installation conditions

Mounting position

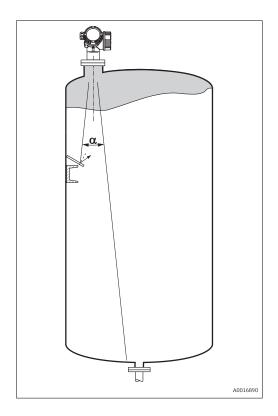


- Recommended distance A from wall to outer edge of nozzle: ~ 1/6 of tank diameter.
 Nevertheless the device should not be installed closer than 30 cm (11.8 in) to the tank wall.
- Not in the center (2), as interference can cause signal loss.
- Not above the fill stream (3).
- It is recommended to us a weather protection cover (1) in order to protect the device from direct sun or rain.

Vessel installations



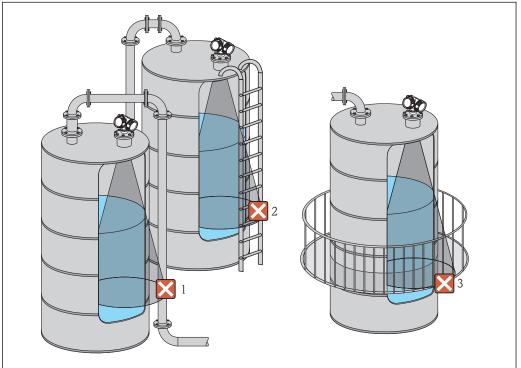
Reduction of interference echoes



Metallic screens mounted at a slope spread the radar signal and can, therefore, reduce interference echoes.

Measurement in a plastic vessel

If the outer wall of the vessel is made of a non-conductive material (e.g. GRP), microwaves can also be reflected off interfering installations outside the signal beam (e.g. metallic pipes (1), ladders (2), grates (3), ...). Therefore, there should be no such interfering installations in the signal beam. Please contact Endress+Hauser for further information.



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Optimization options

Antenna size

The bigger the antenna, the smaller the beam angle α and the fewer interference echoes → ■ 35.

Mapping

The measurement can be optimized by means of electronic suppression of interference echoes.

Antenna alignment

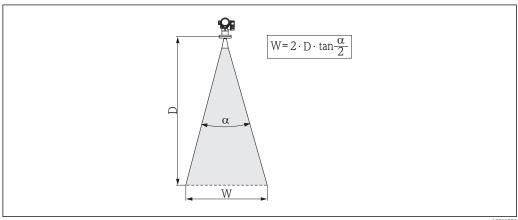
Take into account the marker on the flange or threaded connection $\Rightarrow \triangleq 38 \Rightarrow \triangleq 39$.

• Stilling well

Metallic screens mounted at a slope

They spread the radar signals and can, therefore, reduce interference echoes.

Beam angle



■ 10 Relationship between beam angle α , distance D and beamwidth diameter W

The beam angle is defined as the angle α where the energy density of the radar waves reaches half the value of the maximum energy density (3-dB-width). Microwaves are also emitted outside the signal beam and can be reflected off interfering installations.

Beam diameter W as a function of beam angle α and measuring distance D:

FMR53				
Beam angle α	23°			
Measuring distance (D)	Beamwidth diameter W			
3 m (9.8 ft)	1.22 m (4 ft)			
6 m (20 ft)	2.44 m (8 ft)			
9 m (30 ft)	3.66 m (12 ft)			
12 m (39 ft)	4.88 m (16 ft)			
15 m (49 ft)	6.1 m (20 ft)			
20 m (66 ft)	8.14 m (27 ft)			

35 Endress+Hauser

A0016891

FMR54 - Horn antenna					
Antenna size	150 mm (6 in)	200 mm (8 in)	250 mm (10 in)		
Beam angle α	23°	19°	15°		
Distance (D)	Beamwidth diameter W				
3 m (9.8 ft)	1.22 m (4 ft)	1 m (3.3 ft)	0.79 m (2.6 ft)		
6 m (20 ft)	2.44 m (8 ft)	2.01 m (6.6 ft)	1.58 m (5.2 ft)		
9 m (30 ft)	3.66 m (12 ft)	3.01 m (9.9 ft)	2.37 m (7.8 ft)		
12 m (39 ft)	4.88 m (16 ft)	4.02 m (13 ft)	3.16 m (10 ft)		
15 m (49 ft)	6.1 m (20 ft)	5.02 m (16 ft)	3.95 m (13 ft)		
20 m (66 ft)	8.14 m (27 ft)	6.69 m (22 ft)	5.27 m (17 ft)		

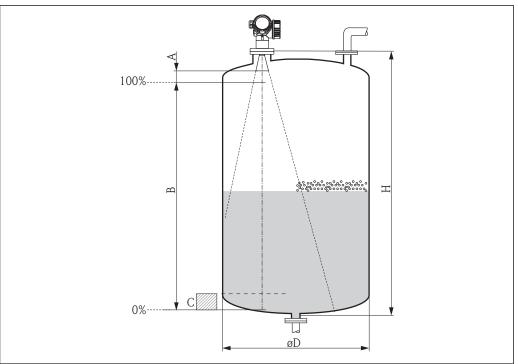
Measuring conditions

- In case of boiling surfaces, bubbling or tendency for foaming use FMR53 or FMR54. Depending on its consistence, foam can either absorb microwaves or reflect them off the foam surface. Measurement is possible under certain conditions. For FMR50, FMR51 and FMR52, the additional option "Advanced dynamics" is recommended in these cases (feature 540: "Application Package", option EM).
- In case of heavy steam development or condensate, the maximum measuring range of FMR50, FMR51 and FMR52 may decrease depending on density, temperature and composition of the steam → use FMR53 or FMR54.
- For the measurement of absorbing gases such as **ammonia NH**₃ or some **fluorocarbons** ³⁾, please use Levelflex or Micropilot FMR54 in a stilling well.
- The measuring range begins, where the beam hits the tank bottom. Particularly with dish bottoms or conical outlets the level cannot be detected below this point.
- For stilling well applications, the zero should be positioned at the end of the tube, as the electromagnetic waves do not propagate completely outside the tube. It must be taken into account that the accuracy may be reduced in the area **C**. In order to guarantee the required accuracy in these cases, it is recommended to position the zero-point at a distance **C** above the end of the tube (see figure).
- In case of media with a low dielectric constant (ϵ_r = 1.5 to 4) ⁴⁾ the tank bottom can be visible through the medium at low levels (low height **C**). Reduced accuracy has to be expected in this range. If this is not acceptable, we recommend positioning the zero point at a distance **C** (see figure) above the tank bottom in these applications.
- In principle it is possible to measure up to the tip of the antenna with FMR51, FMR53 and FMR54. However, due to considerations regarding corrosion and build-up, the end of the measuring range should not be chosen any closer than **A** (see figure) to the tip of the antenna.
- When using FMR54 with planar antenna, especially for media with low dielectric constants, the end of the measuring range should not be closer than A: 1 m (3.28 ft) to the flange.
- The smallest possible measuring range **B** depends on the antenna version (see figure).
- The tank height should be at least **H** (see table).

36

³⁾ Affected compounds are e.g. R134a, R227, Dymel 152a.

⁴⁾ Dielectric constants of important media commonly used in various industries are summarized in the DC manual (CP01076F) and in the Endress +Hauser "DC Values App" (available for Android and iOS).



Device	A	В	С	Н		
FMR53	50 mm (1.97 in)					
FMR54 - horn antenna	50 mm (1.97 in)	> 0.5 m (1.6 ft)	150 to 300 mm (5.91 to 11.8 in)	> 1.5 m (4.9 ft)		
FMR54 - planar antenna	1 m (3.28 ft)		,			

Mounting cladded flanges

- For cladded flanges of FMR53, observe the following:

 Use flange screws according to the number of flange holes.
 - Tighten the screws with the required torque (see table).
 - Retighten the screws after 24 hours or after the first temperature cycle.
 - Depending on process pressure and process temperature check and retighten the screws at regular intervals.
- Usually, the PTFE flange cladding also serves as a seal between the nozzle and the device flange.

Flange size	Number of screws	Recommende	d torque [Nm]
		minimum	maximum
EN			
DN50/PN16	4	45	65
DN80/PN16	8	40	55
DN100/PN16	8	40	60
DN150/PN16	8	75	115
ASME			
2"/150lbs	4	40	55
3"/150lbs	4	65	95
4"/150lbs	8	45	70
6"/150lbs	8	85	125

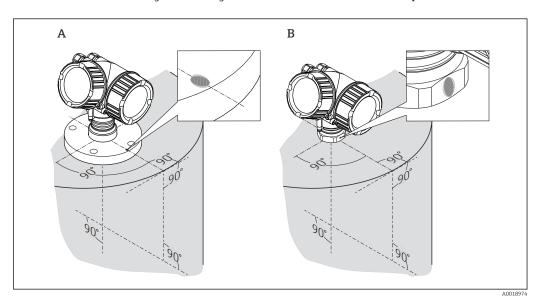
Flange size	Number of screws	Recommended torque [Nm]				
		minimum	maximum			
JIS						
10K 50A	4	40	60			
10K 80A	8	25	35			
10K 100A	8	35	55			
10K 100A	8	75	115			

Installation in vessel (free space)

Rod antenna (FMR53)

Alignment

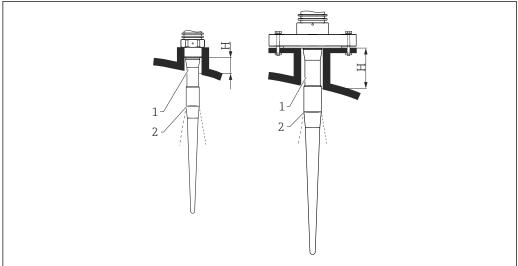
- Align the antenna vertically to the product surface.
 A marking at the flange (somwhere between the flange holes) or the boss enables alignment of the antenna. This marking must be aligned towards the tank wall as well as possible.



Depending on the device version the marking may be a circle or two short parallel lines.

38

Nozzle mounting

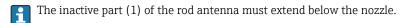


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 \blacksquare 11 Nozzle height an diameter for the rod antenna (FMR53)

- 1 Inactive length of the antenna
- 2 Beam launched here

Antenna length	390 mm (15.4 in)	540 mm (21.3 in)
Nozzle height H	< 100 mm (3.94 in)	< 250 mm (9.84 in)





- For flanges with PTFE cladding: Observe the notes on the mounting of cladded flanges → 🖺 37
- Usually, the PTFE flange cladding also serves as a seal between the nozzle and the device flange.

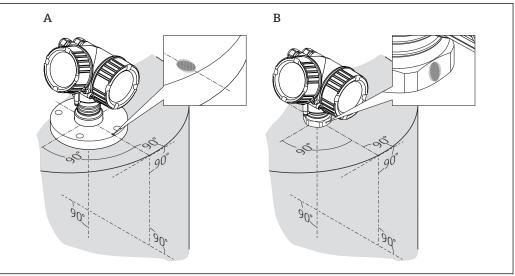
Threaded connection

- Tighten with the hexagonal nut only.
- Tool: 55 mm hexagonal wrench
- Maximum permissible torque:
 - Thread PVDF: 35 Nm (26 lbf ft)
 - Thread 316L: 60 Nm (44 lbf ft)

Horn antenna (FMR54)

Alignment

- Align the antenna vertically to the product surface.
- A marking at the flange (somwhere between the flange holes) enables alignment of the antenna.
 This marking must be aligned towards the tank wall as well as possible.

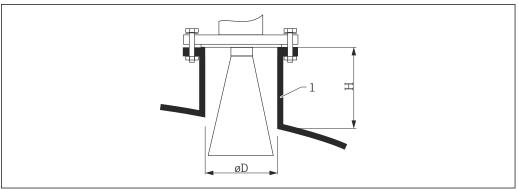


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Pepending on the device version the marking may be a circle or two short parallel lines.

Nozzle mounting

The horn antenna must extend below the nozzle; if necessary select the device version with antenna extension 100 to 400 mm (4 to 16 in) $^{5)}$.



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■ 12 Nozzle height and diameter for the horn antenna (FMR54)

1 Mounting nozzle

Antenna 1)	Nozzle diameter D	Maximum nozzle height H_{max}^{2}
BE: 150mm/6"	146 mm (5.75 in)	185 mm (7.28 in)
BF: 200mm/8"	191 mm (7.52 in)	268 mm (10.6 in)
BG: 250mm/10"	241 mm (9.49 in)	360 mm (14.2 in)

- 1) Feature 070 of the product structure; the antenna versions BC (Horn 80mm/3") and BD (Horn 100mm/4") should not be mounted directly into the tank. They are only suited for bypass and stilling well applications.
- 2) valid for antennas without antenna extension

Measurement from the outside through plastic walls

- \bullet Dielectric constant of the medium: $\epsilon_r \ge 10$
- If possible use the 250 mm (10 in) antenna.
- The distance between the lower edge of the antenna and the tank should be about 100 mm (4 in).

⁵⁾ See product structure: feature 610 "Accessory Mounted", options OM, ON, OR, OS.

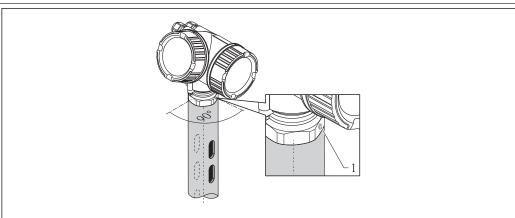
- If possible, avoid mounting location where condensation or build-up might occur.
- In case of outdoor mounting, the space between antenna and vessel has to be protected from the elements.
- Do not mount any potential reflectors (e.g. pipes) outside the tank in the signal beam.

Suitable thickness of the tank ceiling

Penetrated material	PE	PTFE	PP	Plexiglas
DK / ε _r	2.3	2.1	2.3	3.1
Optimum thickness	16 mm (0.65 in)	17 mm (0.68 in)	16 mm (0.65 in)	14 mm (0.56 in)

Planar antenna (FMR54)

Installation in stilling well



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13 Installation in stilling well

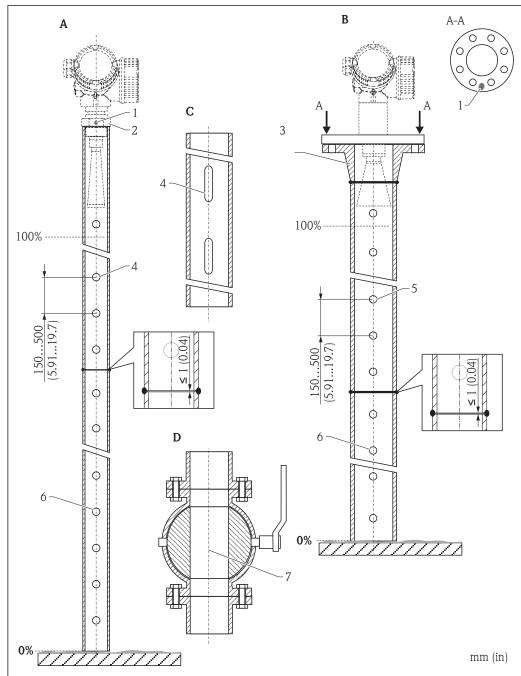
- Marking for antenna alignment
- For horn antenna: Align the marking towards the slots of the stilling well.
- No alignment is required for planar antennas.
- Measurements can be performed through an open full bore ball valve without any problems.
- After mounting, the housing can be turned 350° in order to facilitate access to the display and the terminal compartment.

Recommendations for the stilling well

- Metal (no enamel coating; plastic on request).
- Constant diameter.
- Diameter of stilling well not larger than antenna diameter.
- Diameter difference between horn antenna and inner diameter of the stilling well as small as possible.
- Weld seam as smooth as possible and on the same axis as the slots.
- Slots offset 180° (not 90°).
- Slot width or diameter of holes max. 1/10 of pipe diameter, de-burred. Length and number do not have any influence on the measurement.
- Select horn antenna as big as possible. For intermedaite sizes (e.g. 180 mm (7 in)) select next larger antenna and adapt it mechanically (for horn antennas)
- At any transition (i.e. when using a ball valve or mending pipe segments), no gap may be left exceeding 1 mm (0.04 in).

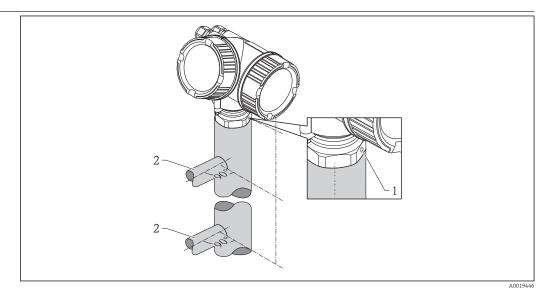
- The stilling well must be smooth on the inside (average roughness $R_z \le 6.3 \ \mu m$ (248 μin)). Use extruded or parallel welded metal pipe. An extension of the pipe is possible with welded flanges or pipe sleeves. Flange and pipe have to be properly aligned at the inside.
- Do not weld through the pipe wall. The inside of the stilling well must remain smooth. In case of unintentional welding through the pipe, the weld seam and any unevenness on the inside need to be carefully removed and smoothened. Otherwise, strong interference echoes will be generated and material build-up will be promoted.
- In the case of smaller nominal widths flanges must be welded to the pipe such that they allow for a correct orientation (marker aligned toward slots).
- The performance of Micropilot FMR54 with planar antenna is not dependent on the alignment or geometry of standard stilling wells. No special alignment is required. However, make sure that the planar antenna is installed vertically relative to the stilling well axis.

Examples for the construction of stilling wells



- Α
- Micropilot FMR50/FMR51: Horn 40mm(1½") Micropilot FMR50/FMR51/FMR52/FMR54: Horn 80mm(3") В
- Stilling well with slots С
- Full bore ball valve
- 1 Marking for axial alignment
- Threaded connection
- 3 e.g. welding neck flange DIN2633
- ϕ hole max. $1/10 \phi$ stilling well
- ϕ hole max. 1/10 ϕ stilling well; single sided or drilled through
- Inside of holes deburred
- Diameter of opening of ball valve must always be equivalent to pipe diameter; avoid edges and constrictions.

Installation in bypass



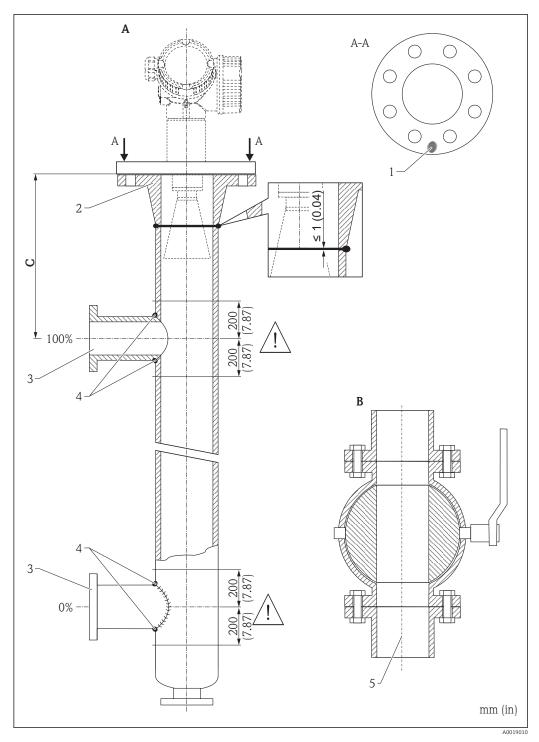
■ 14 Installation in bypass

- 1 Marking for antenna alignment
- 2 Tank connectors
- Alighn the marker perpendicular (90°) to the tank connectors.
- Measurements can be performed through an open full bore ball valve without any problems.
- After mounting, the housing can be turned 350° in order to simplify access to the display and the terminal compartment.

Recommendations for the bypass pipe

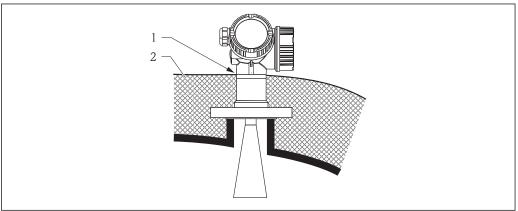
- Metal (no plastic or enamel coating).
- Constant diameter.
- Select horn antenna as big as possible. For intermediate sizes (e.g. 95 mm (3.5 in)) select next larger antenna and adapt it mechanically (for horn antennas).
- Diameter difference between horn antenna and inner diameter of the bypass as small as possible.
- At any transition (i.e. when using a ball valve or mending pipe segments), no gap may be created exceeding 1 mm (0.04 in).
- In the area of the tank connections ($\sim \pm 20$ cm (7.87 in)) a reduced accuracy of the measurement has to be expected.

Example for the construction of a bypass



- Micropilot FMR50/FMR51/FMR52/FMR54: Horn 80mm(3")
- Full bore ball valve В
- Minimum distance to upper connection pipe: 400 mm (15,7 in) Marking for axial alignment С
- e.g. welding neck flange DIN2633
- Diameter of the connection pipes as small as possible
- Do not weld through the pipe wall; the inside of the bypass must remain smooth.
- Diameter of opening of ball valve must always be equivalent to pipe diameter. Avoid edges and constrictions.

Vessels with heat insulation



A0019142

If process temperatures are high, the device must be included in normal tank insulation to prevent the electronics heating up as a result of heat radiation or convection. The insulation may not exceed beyond the neck of the housing.

Environment

Ambient temperature range

Measuring device	-40 to +80 °C (–40 to +176 °F); –50 °C (–58 °F) with manufacturer declaration on request
Local display	-20 to $+70$ °C (-4 to $+158$ °F), the readability of the display may be impaired at temperatures outside the temperature range.

When operating the device in the open with strong sunlight:

- Mount the device in a shady position.
- Avoid direct sunlight, especially in warmer regions.
- Use a weather protection cover (see accessories).

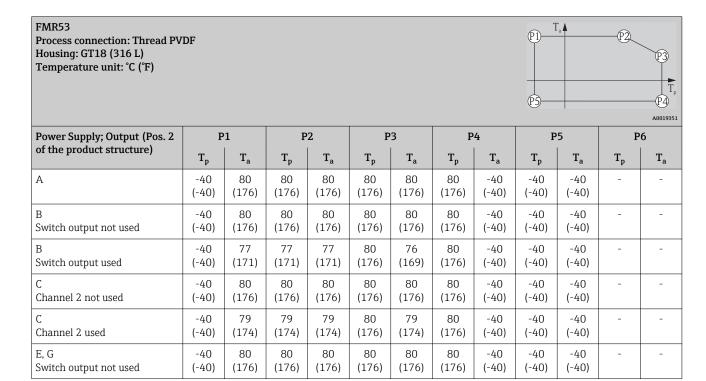
Ambient temperature limits



With a temperature (T_p) at the process connection the admissible ambient temperature (T_a) is reduced according to the following diagram (temperature derating):

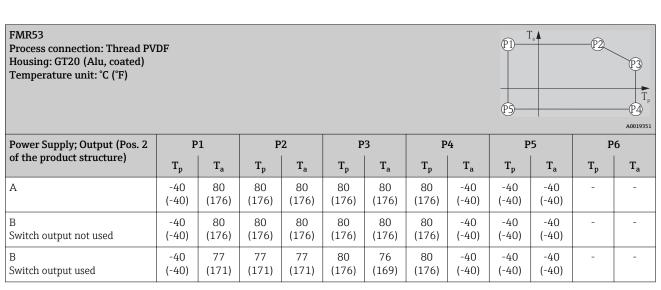
Information concerning the derating tables

Option	Meaning
A	2-wire; 4-20 mA HART
В	2-wire; 4-20 mA HART, switch output
С	2-wire; 4-20 mA HART, 4-20 mA
Е	2-wire; FF, switch output
G	2-wire; PA, switch output
K	4-wire 90-253VAC; 4-20 mA HART
L	4-wire 10, 4-48VDC; 4-20 mA HART



FMR53 Process connection: Thread PVDF Housing: GT18 (316 L) Temperature unit: °C (°F)									P1 1 P1	a a		P3 T _p A0019351
Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P6	
of the product structure)	T _p	T _a	T _p	Ta	T_p	Ta	T _p	Ta	T_{p}	Ta	T _p	T_a
E, G Switch output used	-40 (-40)	78 (172)	78 (172)	78 (172)	80 (176)	78 (172)	80 (176)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
K, L	-40 (-40)	77 (171)	77 (171)	77 (171)	80 (176)	77 (171)	80 (176)	-40 (-40)	-40 (-40)	-40 (-40)	-	-

FMR53 Process connection: Thread PV Housing: GT19 (Plastics PBT) Temperature unit: °C (°F)	DF								P)—	∏a A		P3 T _p P4 A0019351
Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P	6
of the product structure)	T _p	Ta	T _p	Ta	T _p	T _a						
A	-40 (-40)	80 (176)	80 (176)	80 (176)	80 (176)	80 (176)	80 (176)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output not used	-40 (-40)	76 (169)	76 (169)	76 (169)	80 (176)	75 (167)	80 (176)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output used	-40 (-40)	60 (140)	60 (140)	60 (140)	80 (176)	58 (136)	80 (176)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 not used	-40 (-40)	80 (176)	80 (176)	80 (176)	80 (176)	80 (176)	80 (176)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 used	-40 (-40)	74 (165)	74 (165)	74 (165)	80 (176)	73 (163)	80 (176)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output not used	-40 (-40)	79 (174)	79 (174)	79 (174)	80 (176)	79 (173)	80 (176)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output used	-40 (-40)	63 (145)	63 (145)	63 (145)	80 (176)	60 (140)	80 (176)	-40 (-40)	-40 (-40)	-40 (-40)	-	-



FMR53 P2 Process connection: Thread PVDF Housing: GT20 (Alu, coated) (P3) Temperature unit: °C (°F) (P4) A0019351 Power Supply; Output (Pos. 2 P1 P2 P3 P4 P5 P6 of the product structure) $T_{\rm p}$ T_{a} T_p Ta T_p T_a T_p Ta T_p T_a T_p T_{a} -40 80 80 80 -40 80 80 80 -40 -40 (176) (176) Channel 2 not used (-40)(176)(176)(176)(176)(-40)(-40)(-40)-40 79 79 79 80 80 -40 -40 Channel 2 used (-40)(174)(174)(174)(176)(174)(176)(-40)(-40)(-40)E, G -40 80 80 80 80 80 80 -40 -40 -40 Switch output not used (-40)(176)(176)(176)(176)(176)(176)(-40)(-40)(-40)-40 78 80 80 E, G 78 78 78 -40 -40 -40 Switch output used (-40)(176)(-40)(-40)(172)(172)(172)(176)(172)(-40)K, L 77 77 77 -40 77 80 -40 -40 (-40)(171)(171)(171)(176)(171)(176)(-40)(-40)(-40)

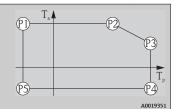
FMR53									(P1)—	Γ _a Δ	—P2	
Process connection: Thread 316L Flange											9	P3
Housing: GT18 (316 L) Temperature unit: °C (°F)									P5—			T _p
Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P	
of the product structure)	T _p	T _a	T _p	Ta	T_{p}	T _a	T _p	T _a	T _p	Ta	T _p	Ta
A	-40 (-40)	81 (178)	81 (178)	81 (178)	150 (302)	65 (149)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output not used	-40 (-40)	82 (180)	82 (180)	82 (180)	150 (302)	66 (151)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output used	-40 (-40)	77 (171)	77 (171)	77 (171)	150 (302)	59 (138)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 not used	-40 (-40)	82 (180)	82 (180)	82 (180)	150 (302)	66 (151)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 used	-40 (-40)	79 (174)	79 (174)	79 (174)	150 (302)	62 (144)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output not used	-40 (-40)	82 (180)	82 (180)	82 (180)	150 (302)	67 (153)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output used	-40 (-40)	78 (172)	78 (172)	78 (172)	150 (302)	61 (142)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
K, L	-40 (-40)	77 (171)	77 (171)	77 (171)	150 (302)	60 (140)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-

FMR53

Process connection:

- Thread 316LFlange

Housing: GT19 (Plastics PBT) Temperature unit: °C (°F)



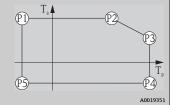
Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P	6
of the product structure)	T _p	T _a	T _p	Ta	T_{p}	Ta	Tp	Ta	T _p	Ta	Tp	Ta
A	-40 (-40)	80 (176)	80 (176)	80 (176)	150 (302)	55 (131)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output not used	-40 (-40)	76 (169)	76 (169)	76 (169)	150 (302)	55 (131)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output used	-40 (-40)	60 (140)	60 (140)	60 (140)	150 (302)	37 (99)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 not used	-40 (-40)	82 (180)	82 (180)	82 (180)	150 (302)	55 (131)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 used	-40 (-40)	74 (165)	74 (165)	74 (165)	150 (302)	54 (129)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output not used	-40 (-40)	79 (174)	79 (174)	79 (174)	150 (302)	55 (131)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output used	-40 (-40)	63 (145)	63 (145)	63 (145)	150 (302)	40 (104)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-

FMR53

Process connection:

- Thread 316L
- Flange

Housing: GT20 (Alu, coated) Temperature unit: °C (°F)



Power Supply; Output (Pos. 2	P	1	P	2	P	23	P	4	P	5	P	6
of the product structure)	T _p	T _a	T_{p}	Ta	T _p	Ta	T_{p}	Ta	T _p	Ta	T_{p}	Ta
A	-40 (-40)	81 (178)	81 (178)	81 (178)	150 (302)	68 (154)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output not used	-40 (-40)	82 (180)	82 (180)	82 (180)	150 (302)	69 (156)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output used	-40 (-40)	77 (171)	77 (171)	77 (171)	150 (302)	63 (145)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 not used	-40 (-40)	82 (180)	82 (180)	82 (180)	150 (302)	69 (156)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 used	-40 (-40)	79 (174)	79 (174)	79 (174)	150 (302)	65 (149)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output not used	-40 (-40)	83 (181)	83 (181)	83 (181)	150 (302)	70 (158)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output used	-40 (-40)	78 (172)	78 (172)	78 (172)	150 (302)	64 (147)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
K, L	-40 (-40)	77 (171)	77 (171)	77 (171)	150 (302)	64 (147)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-

FMR54

Horn antenna

FMR54 (P2) Horn antenna (P3) Seal: Viton ■ EPDM Kalrez P4) Housing: GT18 (316 L) A0019351 Temperature unit: °C (°F) Р3 P4 Power Supply; Output (Pos. 2 P1 P2 P5 P6 of the product structure) T_p Ta T_p T_a $T_{\rm p}$ T_{a} T_p T_a T_p Ta T_p Ta Α -40 81 81 81 200 52 200 -40 -40 -40 (-40)(178)(178)(178)(392)(126)(392)(-40)(-40)(-40)В -40 82 82 200 52 200 -40 -40 82 -40 Switch output not used (-40)(180)(180)(180)(392)(126)(392)(-40)(-40)(-40)77 46 -40 77 77 200 200 -40 -40 -40 Switch output used (-40)(171)(171)(171)(392)(115)(392)(-40)(-40)(-40)-40 82 82 82 200 52 200 -40 -40 -40 Channel 2 not used (-40)(180)(180)(180)(392)(126)(392)(-40)(-40)(-40)С -40 79 79 79 200 49 200 -40 -40 -40 Channel 2 used (-40)(174)(174)(174)(392)(120)(392)(-40)(-40)(-40)E, G -40 83 200 52 200 -40 -40 -40 83 83 Switch output not used (-40)(181)(181)(181)(392)(126)(392)(-40)(-40)(-40)E, G -40 78 78 78 200 48 200 -40 -40 -40 Switch output used (-40)(172)(172)(172)(392)(118)(392)(-40)(-40)(-40)K, L -40 77 77 77 200 47 200 -40 -40 -40 (-40)(171)(171)(171)(392)(117)(392)(-40)(-40)(-40)

Seal: Viton EPDM Kalrez Housing: GT19 (Plastics PBT) Temperature unit: °C (°F)									(S)—			P3 T _p A0019351
Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P	6
of the product structure)	T _p	T _a	T_p	T _a								
A	-40 (-40)	80 (176)	80 (176)	80 (176)	200 (392)	29 (84)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output not used	-40 (-40)	76 (169)	76 (169)	76 (169)	200 (392)	29 (84)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output used	-40 (-40)	60 (140)	60 (140)	60 (140)	200 (392)	23 (73)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 not used	-40 (-40)	82 (180)	82 (180)	82 (180)	200 (392)	29 (84)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 used	-40 (-40)	74 (165)	74 (165)	74 (165)	200 (392)	29 (84)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output not used	-40 (-40)	79 (174)	79 (174)	79 (174)	200 (392)	29 (84)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output used	-40 (-40)	63 (145)	63 (145)	63 (145)	200 (392)	26 (79)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-

(P2)

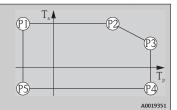
FMR54 Horn antenna

Seal:

VitonEPDM

Kalrez

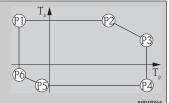
Housing: GT20 (Alu, coated) Temperature unit: °C (°F)



Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P	6
of the product structure)	T _p	Ta	T _p	Ta	T _p	T _a	T _p	Ta	T _p	Ta	T _p	Ta
A	-40 (-40)	81 (178)	81 (178)	81 (178)	200 (392)	57 (135)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output not used	-40 (-40)	82 (180)	82 (180)	82 (180)	200 (392)	58 (136)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output used	-40 (-40)	77 (171)	77 (171)	77 (171)	200 (392)	52 (126)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 not used	-40 (-40)	82 (180)	82 (180)	82 (180)	200 (392)	58 (136)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 used	-40 (-40)	79 (174)	79 (174)	79 (174)	200 (392)	54 (129)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output not used	-40 (-40)	83 (181)	83 (181)	83 (181)	200 (392)	58 (136)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output used	-40 (-40)	78 (172)	78 (172)	78 (172)	200 (392)	54 (129)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
K, L	-40 (-40)	77 (171)	77 (171)	77 (171)	200 (392)	53 (127)	200 (392)	-40 (-40)	-40 (-40)	-40 (-40)	-	-

FMR54

Horn antenna Seal: Graphite –196 to 280 °C (–321 to 536 °F) Housing: GT18 (316 L) Temperature unit: °C (°F)

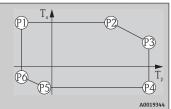


												A0019344
Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P	6
of the product structure)	T _p	Ta										
A	-196	81	81	81	280	46	280	-40	-40	-40	-196	-9
	(-321)	(178)	(178)	(178)	(536)	(115)	(536)	(-40)	(-40)	(-40)	(-321)	(16)
B	-196	82	82	82	280	46	280	-40	-40	-40	-196	-9
Switch output not used	(-321)	(180)	(180)	(180)	(536)	(115)	(536)	(-40)	(-40)	(-40)	(-321)	(16)
B	-196	77	77	77	280	42	280	-40	-40	-40	-196	-9
Switch output used	(-321)	(171)	(171)	(171)	(536)	(108)	(536)	(-40)	(-40)	(-40)	(-321)	(16)
C	-196	82	82	82	280	46	280	-40	-40	-40	-196	-9
Channel 2 not used	(-321)	(180)	(180)	(180)	(536)	(115)	(536)	(-40)	(-40)	(-40)	(-321)	(16)
C	-196	79	79	79	280	44	280	-40	-40	-40	-196	-9
Channel 2 used	(-321)	(174)	(174)	(174)	(536)	(111)	(536)	(-40)	(-40)	(-40)	(-321)	(16)
E, G	-196	83	83	83	280	46	280	-40	-40	-40	-196	-9
Switch output not used	(-321)	(181)	(181)	(181)	(536)	(115)	(536)	(-40)	(-40)	(-40)	(-321)	(16)
E, G	-196	78	78	78	280	44	280	-40	-40	-40	-196	-9
Switch output used	(-321)	(172)	(172)	(172)	(536)	(111)	(536)	(-40)	(-40)	(-40)	(-321)	(16)
K, L	-196	77	77	77	280	43	280	-40	-40	-40	-196	-9
	(-321)	(171)	(171)	(171)	(536)	(109)	(536)	(-40)	(-40)	(-40)	(-321)	(16)

FMR54

Horn antenna

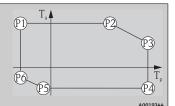
Seal: Graphite –196 to 280 °C (–321 to 536 °F) Housing: GT19 (Plastics PBT) Temperature unit: °C (°F)



Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P	6
of the product structure)	T _p	T _a	T _p	Ta	$T_{\rm p}$	Ta	T _p	Ta	T_{p}	Ta	T_{p}	T _a
A	-196	80	80	80	280	13	280	-40	-40	-40	-196	18
	(-321)	(176)	(176)	(176)	(536)	(55)	(536)	(-40)	(-40)	(-40)	(-321)	(64)
B	-196	76	76	76	280	13	280	-40	-40	-40	-196	18
Switch output not used	(-321)	(169)	(169)	(169)	(536)	(55)	(536)	(-40)	(-40)	(-40)	(-321)	(64)
B	-196	60	60	60	280	13	280	-40	-40	-40	-196	18
Switch output used	(-321)	(140)	(140)	(140)	(536)	(55)	(536)	(-40)	(-40)	(-40)	(-321)	(64)
C	-196	82	82	82	280	13	280	-40	-40	-40	-196	18
Channel 2 not used	(-321)	(180)	(180)	(180)	(536)	(55)	(536)	(-40)	(-40)	(-40)	(-321)	(64)
C	-196	74	74	74	280	13	280	-40	-40	-40	-196	18
Channel 2 used	(-321)	(165)	(165)	(165)	(536)	(55)	(536)	(-40)	(-40)	(-40)	(-321)	(64)
E, G	-196	79	79	79	280	13	280	-40	-40	-40	-196	18
Switch output not used	(-321)	(174)	(174)	(174)	(536)	(55)	(536)	(-40)	(-40)	(-40)	(-321)	(64)
E, G	-196	63	63	63	280	13	280	-40	-40	-40	-196	18
Switch output used	(-321)	(145)	(145)	(145)	(536)	(55)	(536)	(-40)	(-40)	(-40)	(-321)	(64)

FMR54

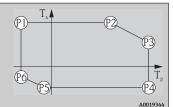
Horn antenna Seal: Graphite –196 to 280 °C (–321 to 536 °F) Housing: GT20 (Alu, coated) Temperature unit: °C (°F)



												A0019344
Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P	6
of the product structure)	T _p	T _a	T _p	Ta	T_{p}	Ta	T _p	T _a	T _p	Ta	T _p	Ta
A	-196	81	81	81	280	54	280	-40	-40	-40	-196	-15
	(-321)	(178)	(178)	(178)	(536)	(129)	(536)	(-40)	(-40)	(-40)	(-321)	(+5)
B	-196	82	82	82	280	54	280	-40	-40	-40	-196	-15
Switch output not used	(-321)	(180)	(180)	(180)	(536)	(129)	(536)	(-40)	(-40)	(-40)	(-321)	(+5)
B	-196	77	77	77	280	49	280	-40	-40	-40	-196	-15
Switch output used	(-321)	(171)	(171)	(171)	(536)	(120)	(536)	(-40)	(-40)	(-40)	(-321)	(+5)
C	-196	82	82	82	280	54	280	-40	-40	-40	-196	-15
Channel 2 not used	(-321)	(180)	(180)	(180)	(536)	(129)	(536)	(-40)	(-40)	(-40)	(-321)	(+5)
C	-196	79	79	79	280	51	280	-40	-40	-40	-196	-15
Channel 2 used	(-321)	(174)	(174)	(174)	(536)	(124)	(536)	(-40)	(-40)	(-40)	(-321)	(+5)
E, G	-196	83	83	83	280	54	280	-40	-40	-40	-196	-15
Switch output not used	(-321)	(181)	(181)	(181)	(536)	(129)	(536)	(-40)	(-40)	(-40)	(-321)	(+5)
E, G	-196	78	78	78	280	50	280	-40	-40	-40	-196	-15
Switch output used	(-321)	(172)	(172)	(172)	(536)	(122)	(536)	(-40)	(-40)	(-40)	(-321)	(+5)
K, L	-196	77	77	77	280	50	280	-40	-40	-40	-196	-15
	(-321)	(171)	(171)	(171)	(536)	(122)	(536)	(-40)	(-40)	(-40)	(-321)	(+5)

FMR54 Horn antenna

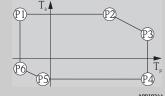
Seal: Graphite –196 to 400 °C (–321 to 752 °F) Housing: GT18 (316 L) Temperature unit: °C (°F)



									A0017344			
Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P	6
of the product structure)	T _p	Ta	T _p	Ta	T_{p}	Ta	T _p	Ta	T_{p}	Ta	T _p	Ta
A	-196	81	81	81	400	31	400	-40	-40	-40	-196	-13
	(-321)	(178)	(178)	(178)	(752)	(88)	(752)	(-40)	(-40)	(-40)	(-321)	(+9)
B	-196	82	82	82	400	31	400	-40	-40	-40	-196	-13
Switch output not used	(-321)	(180)	(180)	(180)	(752)	(88)	(752)	(-40)	(-40)	(-40)	(-321)	(+9)
B	-196	77	77	77	400	29	400	-40	-40	-40	-196	-13
Switch output used	(-321)	(171)	(171)	(171)	(752)	(84)	(752)	(-40)	(-40)	(-40)	(-321)	(+9)
C	-196	82	82	82	400	31	400	-40	-40	-40	-196	-13
Channel 2 not used	(-321)	(180)	(180)	(180)	(752)	(88)	(752)	(-40)	(-40)	(-40)	(-321)	(+9)
C	-196	79	79	79	400	31	400	-40	-40	-40	-196	-13
Channel 2 used	(-321)	(174)	(174)	(174)	(752)	(88)	(752)	(-40)	(-40)	(-40)	(-321)	(+9)
E, G	-196	83	83	83	400	31	400	-40	-40	-40	-196	-13
Switch output not used	(-321)	(181)	(181)	(181)	(752)	(88)	(752)	(-40)	(-40)	(-40)	(-321)	(+9)
E, G	-196	78	78	78	400	31	400	-40	-40	-40	-196	-13
Switch output used	(-321)	(172)	(172)	(172)	(752)	(88)	(752)	(-40)	(-40)	(-40)	(-321)	(+9)
K, L	-196	77	77	77	400	30	400	-40	-40	-40	-196	-13
	(-321)	(171)	(171)	(171)	(752)	(86)	(752)	(-40)	(-40)	(-40)	(-321)	(+9)

FMR54

Horn antenna Seal: Graphite –196 to 400 °C (–321 to 752 °F) Housing: GT19 (Plastics PBT) Temperature unit: °C (°F)

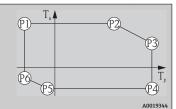


												A0019344
Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P	6
of the product structure)	T _p	T _a	T _p	T _a	T_{p}	T _a	T _p	Ta	T_{p}	T _a	T _p	T _a
A	-196	80	80	80	400	-19	400	-40	-40	-40	-196	11
	(-321)	(176)	(176)	(176)	(752)	(-2)	(752)	(-40)	(-40)	(-40)	(-321)	(52)
B	-196	76	76	76	400	-19	400	-40	-40	-40	-196	11
Switch output not used	(-321)	(169)	(169)	(169)	(752)	(-2)	(752)	(-40)	(-40)	(-40)	(-321)	(52)
B	-196	60	60	60	400	-19	400	-40	-40	-40	-196	11
Switch output used	(-321)	(140)	(140)	(140)	(752)	(-2)	(752)	(-40)	(-40)	(-40)	(-321)	(52)
C	-196	82	82	82	400	-19	400	-40	-40	-40	-196	11
Channel 2 not used	(-321)	(180)	(180)	(180)	(752)	(-2)	(752)	(-40)	(-40)	(-40)	(-321)	(52)
C	-196	74	74	74	400	-19	400	-40	-40	-40	-196	11
Channel 2 used	(-321)	(165)	(165)	(165)	(752)	(-2)	(752)	(-40)	(-40)	(-40)	(-321)	(52)
E, G	-196	79	79	79	400	-19	400	-40	-40	-40	-196	11
Switch output not used	(-321)	(174)	(174)	(174)	(752)	(-2)	(752)	(-40)	(-40)	(-40)	(-321)	(52)
E, G	-196	63	63	63	400	-19	400	-40	-40	-40	-196	11
Switch output used	(-321)	(145)	(145)	(145)	(752)	(-2)	(752)	(-40)	(-40)	(-40)	(-321)	(52)

FMR54

Horn antenna

Seal: Graphite –196 to 400 °C (–321 to 752 °F) Housing: GT20 (Alu, coated) Temperature unit: °C (°F)



Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P	6
of the product structure)	T _p	T _a	T_{p}	Ta	T _p	Ta	T _p	Ta	T _p	Ta	T_{p}	T_{a}
A	-196	81	81	81	400	42	400	-40	-40	-40	-196	-19
	(-321)	(178)	(178)	(178)	(752)	(108)	(752)	(-40)	(-40)	(-40)	(-321)	(-2)
B	-196	82	82	82	400	42	400	-40	-40	-40	-196	-19
Switch output not used	(-321)	(180)	(180)	(180)	(752)	(108)	(752)	(-40)	(-40)	(-40)	(-321)	(-2)
B	-196	77	77	77	400	39	400	-40	-40	-40	-196	-19
Switch output used	(-321)	(171)	(171)	(171)	(752)	(102)	(752)	(-40)	(-40)	(-40)	(-321)	(-2)
C	-196	82	82	82	400	42	400	-40	-40	-40	-196	-19
Channel 2 not used	(-321)	(180)	(180)	(180)	(752)	(108)	(752)	(-40)	(-40)	(-40)	(-321)	(-2)
C	-196	79	79	79	400	41	400	-40	-40	-40	-196	-19
Channel 2 used	(-321)	(174)	(174)	(174)	(752)	(106)	(752)	(-40)	(-40)	(-40)	(-321)	(-2)
E, G	-196	83	83	83	400	42	400	-40	-40	-40	-196	-19
Switch output not used	(-321)	(181)	(181)	(181)	(752)	(108)	(752)	(-40)	(-40)	(-40)	(-321)	(-2)
E, G	-196	78	78	78	400	40	400	-40	-40	-40	-196	-19
Switch output used	(-321)	(172)	(172)	(172)	(752)	(104)	(752)	(-40)	(-40)	(-40)	(-321)	(-2)
K, L	-196	77	77	77	400	40	400	-40	-40	-40	-196	-19
	(-321)	(171)	(171)	(171)	(752)	(104)	(752)	(-40)	(-40)	(-40)	(-321)	(-2)

FMR54 Planar antenna Housing: GT18 (316 L) Temperature unit: °C (°F)



												A0019351
Power Supply; Output (Pos. 2	F	1	P	2	P	3	P	4	P	5	P	6
of the product structure)	T _p	T _a	T _p	T _a	T _p	Ta	T _p	T _a	T _p	T _a	$T_{\rm p}$	Ta
A	-40 (-40)	81 (178)	81 (178)	81 (178)	150 (302)	69 (156)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output not used	-40 (-40)	82 (180)	82 (180)	82 (180)	150 (302)	69 (156)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output used	-40 (-40)	77 (171)	77 (171)	77 (171)	150 (302)	63 (145)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 not used	-40 (-40)	82 (180)	82 (180)	82 (180)	150 (302)	70 (158)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 used	-40 (-40)	79 (174)	79 (174)	79 (174)	150 (302)	66 (151)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output not used	-40 (-40)	83 (181)	83 (181)	83 (181)	150 (302)	71 (160)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output used	-40 (-40)	78 (172)	78 (172)	78 (172)	150 (302)	65 (149)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
K, L	-40 (-40)	77 (171)	77 (171)	77 (171)	150 (302)	64 (147)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-

FMR54 Planar antenna Housing: GT19 (Plastics PBT) Temperature unit: °C (°F)									P) 1	a	P2_	P3 T _p A0019351
Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P	6
of the product structure)	T _p	Ta	T _p	Ta	T _p	Ta						
A	-40 (-40)	80 (176)	80 (176)	80 (176)	150 (302)	60 (140)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output not used	-40 (-40)	76 (169)	76 (169)	76 (169)	150 (302)	60 (140)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output used	-40 (-40)	60 (140)	60 (140)	60 (140)	150 (302)	41 (106)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 not used	-40 (-40)	82 (180)	82 (180)	82 (180)	150 (302)	60 (140)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 used	-40 (-40)	74 (165)	74 (165)	74 (165)	150 (302)	57 (135)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output not used	-40 (-40)	79 (174)	79 (174)	79 (174)	150 (302)	60 (140)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output used	-40 (-40)	63 (145)	63 (145)	63 (145)	150 (302)	44 (111)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-

FMR54 Planar antenna Housing: GT20 (Alu, coated) Temperature unit: °C (°F)									(P)————————————————————————————————————	a		P3 T _p -P4 A0019351
Power Supply; Output (Pos. 2	P	1	P	2	P	3	P	4	P	5	P	6
of the product structure)	T _p	Ta	T_{p}	Ta	T _p	T _a	T _p	Ta	T _p	Ta	T_{p}	Ta
A	-40 (-40)	81 (178)	81 (178)	81 (178)	150 (302)	71 (160)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output not used	-40 (-40)	82 (180)	82 (180)	82 (180)	150 (302)	72 (162)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
B Switch output used	-40 (-40)	77 (171)	77 (171)	77 (171)	150 (302)	66 (151)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 not used	-40 (-40)	82 (180)	82 (180)	82 (180)	150 (302)	72 (162)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
C Channel 2 used	-40 (-40)	79 (174)	79 (174)	79 (174)	150 (302)	68 (154)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output not used	-40 (-40)	83 (181)	83 (181)	83 (181)	150 (302)	73 (163)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
E, G Switch output used	-40 (-40)	78 (172)	78 (172)	78 (172)	150 (302)	68 (154)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-
K, L	-40 (-40)	77 (171)	77 (171)	77 (171)	150 (302)	67 (153)	150 (302)	-40 (-40)	-40 (-40)	-40 (-40)	-	-

-40 to +80 °C (-40 to +176 °F) Storage temperature

 $-50\,^{\circ}\text{C}$ ($-58\,^{\circ}\text{F}$) with manufacturer declaration on request

Climate class DIN EN 60068-2-38 (test Z/AD)

Altitude according to IEC61010-1 Ed.3

- Generally up to 2 000 m (6 600 ft) above MSL.
- Above 2 000 m (6 600 ft) if the following conditions are met:
 - Ordering feature 020 "Power supply; Output" = A, B, C, E or G (2-wire versions)
 - Supply voltage U < 35 V
 - Supply voltage of overvoltage category 1

Degree of protection

- With closed housing tested according to:
 - IP68, NEMA6P (24 h at 1.83 m under water surface)
 - For plastic housing with transparent cover (display module): IP68 (24 h at 1.00 m under water surface) 6)
 - IP66, NEMA4X
- With open housing: IP20, NEMA1
- Display module: IP22, NEMA2

Degree of protection IP68 NEMA6P applies for M12 PROFIBUS PA plugs only when the PROFIBUS cable is plugged in and is also rated IP68 NEMA6P.

Vibration resistance

DIN EN 60068-2-64 / IEC 60068-2-64: 20 to 2000 Hz, 1 (m/s²)²/Hz

Cleaning the antenna

The antenna can get contaminated, depending on the application. The emission and reception of microwaves can thus eventually be hindered. The degree of contamination leading to an error depends on the medium and the reflectivity, mainly determined by the dielectric constant ε_r .

If the medium tends to cause contamination and deposits, cleaning on a regular basis is recommended. Care has to be taken not to damage the antenna in the process of a mechanical or hose-down cleaning. The material compatibility has to be considered if cleaning agents are used! The maximum permitted temperature at the flange should not be exceeded.

Electromagnetic compatibility (EMC)

Electromagnetic compatibility to all relevant requirements of the EN 61326- series and NAMUR recommendation EMC (NE21). For details see declaration of conformity. ⁷

If only the analogue signal is used, unshielded interconnection lines are sufficient for the installation. In case of using the digital signal (HART/ PA/ FF) use shielded interconnection lines.

Max. fluctuations during EMC- tests: < 0.5 % of the span. As an exception to this, the maximum fluctuations may amount to 2 % of the span for devices with plastic housing and see-through lid (integrated display SD02 or SD03) if strong electromagnetic interferences in the frequenency range of 1 to 2 GHz are present.

⁶⁾ This restriction is valid if the following options of the product structure have been selected at the same time: 030("Display, Operation") = C("SD02") or E("SD03"); 040("Housing") = A("GT19").

Can be downloaded from www.endress.com.

Process

Process temperature, Process pressure

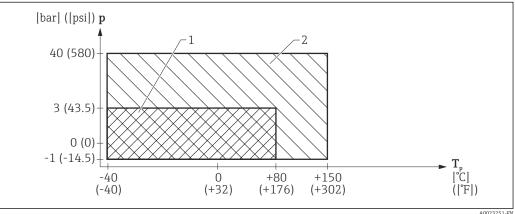


The specified pressure range may be reduced due to the selected process connection. The pressure rating (PN) specified on the flanges refers to a reference temperature of 20 °C, for ASME flanges 100 °F. Pay attention to pressure-temperature dependencies.

Please refer to the following standards for the pressure values permitted for higher temperatures:

- EN 1092-1: 2001 Tab. 18 With regard to their temperature stability properties, the materials 1.4435 and 1.4404 are grouped under 13E0 in EN 1092-1 Tab. 18. The chemical composition of the two materials can be identical.
- ASME B 16.5a 1998 Tab. 2-2.2 F316
- ASME B 16.5a 1998 Tab. 2.3.8 N10276
- JIS B 2220

FMR53

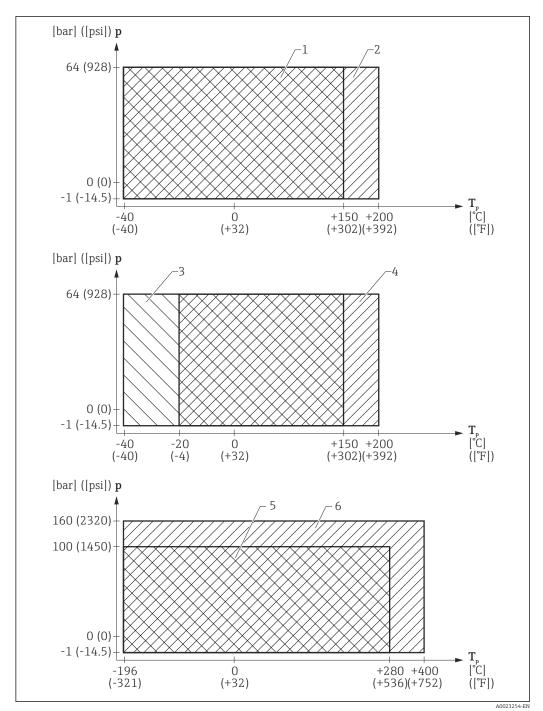


- FMR53: Admissible range of process temperature and process pressure
- Process connection: Thread PVDF
- Any other process connnection (thread 316L, flange)

Feature 100 "Process connection"	Admissible process temperature	Admissible process pressure
 RGF: Thread ANSI MNPT1-1/2, PVDF RVF: Thread EN10226 R1-1/2, PVDF 		$p_{rel} = -1 \text{ to 3 bar } (-14.5 \text{ to 43.5 psi})$ $p_{abs} < 4 \text{ bar } (58 \text{ psi})$
Any other process connection	-40 to +150 °C (−40 to +302 °F)	$p_{rel} = -1 \text{ to } 40 \text{ bar } (-14.5 \text{ to } 580 \text{ psi})$

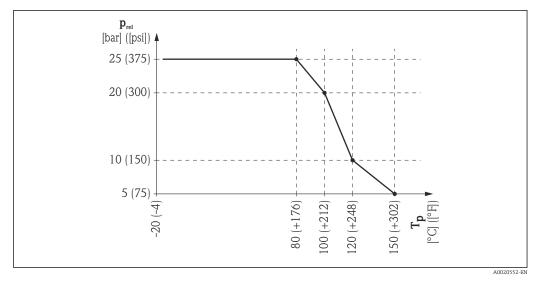
58

FMR54



■ 16 FMR54 with horn antenna: Admissible range of process temperature and process pressure

- Seal: Viton (Feature 090 "Seal", Option A8); valid for conductive media Seal: Viton (Feature 090 "Seal", Option A8); enlarged area for non-conductive media
- Seal: EPDM (Feature 090 "Seal", Option B4)
- Seal: Kalrez
- Seal: Graphite (XT) (Feature 090 "Seal", Option D1)
- Seal: Graphite (HT) (Feature 090 "Seal", Option D2)



 $\blacksquare~17~$ FMR54 with planar antenna: Admissible range of process temperature and process pressure

Feature 070 "Antenna"	Feature 090 "Seal"	Admissible process temperature	Admissible process pressure
 AA: W/o horn, for pipe installation BC: Horn 80mm/3" BD: Horn 100mm/4" BE: Horn 150mm/6" BF: Horn 200mm/8" BG: Horn 250mm/10" 	A8: Viton	 conductive media: -40 to +150 °C (-40 to +302 °F) non-conductive media: -40 to +200 °C (-40 to +392 °F) 	-1 to 64 bar (-14.5 to 928 psi)
	B4: EPDM	-40 to +150 °C (-40 to +302 °F)	
	C2: Kalrez	−20 to +200 °C (−4 to +392 °F)	
	D1: Graphite (XT)	−196 to +280 °C (−321 to +536 °F)	-1 to 100 bar (-14.5 to 1450 psi) 1)
	D2: Graphite (HT)	−196 to +400 °C (−321 to +752 °F)	-1 to 160 bar (-14.5 to 2320 psi) 1)
 DA: Planar 150mm/6" DB: Planar 200mm/8" DC: Planar 250mm/10" DD: Planar 300mm/12" 	A7: Viton	−20 to +150 °C (−4 to +302 °F)	Dependent on the process temperature, T_P ;, see the diagram above

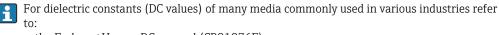
1) For devices with CRN approval the pressure range may be reduced $\rightarrow~\cong$ 84

Dielectric constant

• For liquids

- $\epsilon_r \geq 1.9$ in free-field applications
- $\epsilon_r \ge 1.4$ in stilling well
- For bulk solids

 $\epsilon_r \geq 1.6$

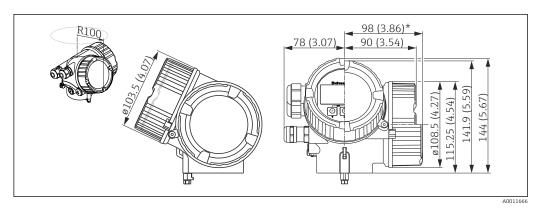


- the Endress+Hauser DC manual (CP01076F)
- the Endress+Hauser "DC Values App" (available for Android and iOS)

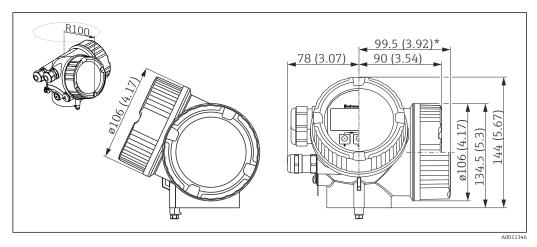
Mechanical construction

Dimensions

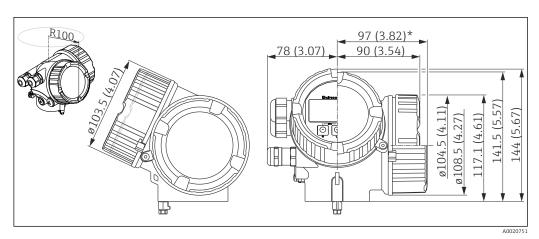
Dimensions of the electronics housing



18 Housing GT18 (316L); Dimensions in mm (in)*for devices with integrated overvoltage protection.

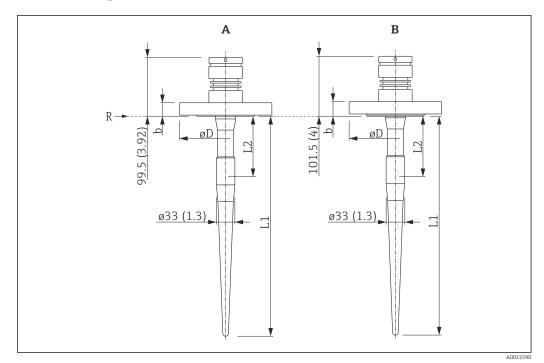


■ 19 Housing GT19 (Plastics PBT); Dimensions in mm (in)
*for devices with integrated overvoltage protection.



■ 20 Housing GT20 (Alu coated); Dimensions in mm (in) *for devices with integrated overvoltage protection.

FMR53 with flange



 \blacksquare 21 FMR53 with flange; dimensions: mm (in)

A Process connection: Flange 316/316L (without cladding)

B Process connection: Flange PTFE>316L (cladded)

R Reference point of the measurement

Feature 070 "Antenna"	Antenna length L1	Inactive length L2
CA: Rod 390mm/15"	390 mm (15.4 in)	100 mm (3.94 in)
CB: Rod 540mm/21"	540 mm (21.3 in)	250 mm (9.84 in)

Flanges according to EN1092-1 (suitable for DIN2527)

Pressure	Dimension	Nominal diameter					
rating	DN50 DN80		DN100	DN150			
	b	20 mm (0.79 in)	20 mm (0.79 in)	20 mm (0.79 in)	22 mm (0.87 in)		
PN10/16	ΦD	φ165 mm (6.5 in)	φ200 mm (7.87 in)	φ220 mm (8.66 in)	φ285 mm (11.2 in)		
PN25/40	b	-	24 mm (0.94 in)	-	-		
FN23/40	ΦD	-	Φ200 mm (7.87 in)	-	-		

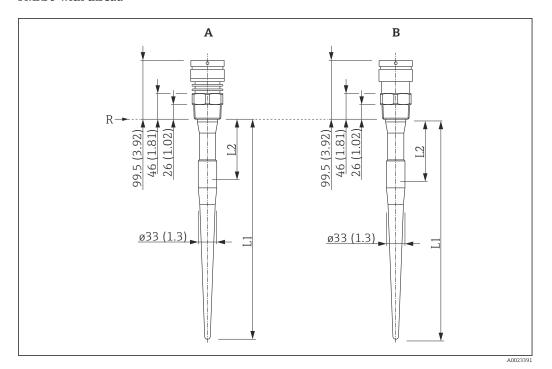
Flanges according to ANSI B16.5

Pressure	Dimension	Nominal diameter				
rating	rating		3"	4"	6"	
150 lbs	b	19.1 mm (0.75 in)	23.9 mm (0.94 in)	23.9 mm (0.94 in)	25.4 mm (1 in)	
130 105	ΦD	φ152.4 mm (6 in)	φ190.5 mm (7.5 in)	φ228.6 mm (9 in)	φ279.4 mm (11 in)	
	b	-	28.4 mm (1.12 in)	31.8 mm (1.25 in)	-	
300 lbs	ΦD	-	φ209.5 mm (8.25 in)	φ254 mm (10 in)	-	

Flanges according to JIS B2220

		Nominal diameter			
Pressure rating	Dimension	50A	80A	100A	150A
	b	16 mm (0.63 in)	18 mm (0.71 in)	18 mm (0.71 in)	22 mm (0.87 in)
10 K	ΦD	Φ155 mm (6.1 in)	φ185 mm (7.28 in)	φ210 mm (8.27 in)	φ280 mm (11 in)

FMR53 with thread

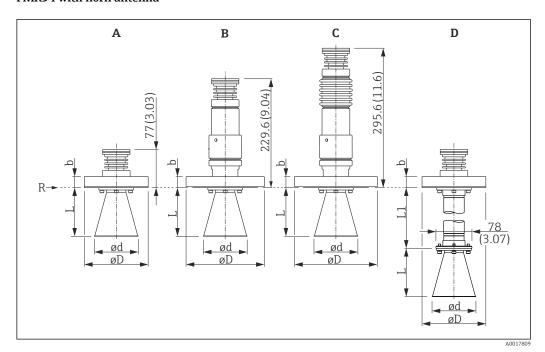


■ 22 FMR53 with thread; dimensions: mm (in)

A Process connection: Thread 316L
 B Process connection: Thread PVDF
 R Reference point of the measurement

Feature 070 "Antenna"	Antenna length L1	Inactive length L2
CA: Rod 390mm/15"	390 mm (15.4 in)	100 mm (3.94 in)
CB: Rod 540mm/21"	540 mm (21.3 in)	250 mm (9.84 in)

FMR54 with horn antenna



■ 23 FMR54 with horn antenna; dimensions: mm (in)

- A Seal: Viton/EPDM/Kalrez
- B Seal: Graphite, -196...280°C/-321...536°F (XT)
- C Seal: Graphite, -196...400℃/-321...752℉ (HT)
- D Antenna extension; optionally available for all horn antennas
- R Reference point of the measurement

	Feature 070 "Antenna"				
Dimension	BC: Horn 80mm/3"	BD: Horn 100mm/4"	BE: Horn 150mm/6"	BF: Horn 200mm/8"	BG: Horn 250mm/10"
L	68 mm (2.68 in)	105 mm (4.13 in)	185 mm (7.28 in)	268 mm (10.6 in)	360 mm (14.2 in)
Φd	Φ75 mm (2.95 in)	φ95 mm (3.74 in)	Φ145 mm (5.71 in)	Φ190 mm (7.48 in)	Φ240 mm (9.45 in)
L1	100 mm (3.94 in) / 200 mm (7.87 in) / 300 mm (11.8 in) / 400 mm (15.7 in)				

Flanges according to EN1092-1 (suitable for DIN2527) 1)

Pressure	Dimension	Nominal diameter ²⁾				
rating ²⁾		DN80	DN100	DN150	DN200	DN250
PN10/16	b	20 mm (0.79 in)	20 mm (0.79 in)	22 mm (0.87 in)	24 mm (0.94 in)	26 mm (1.02 in)
FN10/10	ΦD	Φ200 mm (7.87 in)	Φ220 mm (8.66 in)	Φ285 mm (11.2 in)	φ340 mm (13.4 in)	Φ405 mm (15.9 in)
PN25/40	b	24 mm (0.94 in)	24 mm (0.94 in)	-	-	-
F1N2 J/ 4U	ΦD	Φ200 mm (7.87 in)	Φ235 mm (9.25 in)	-	-	-

- 1) For flanges with a higher pressure rating than those listed in the product structure please contact Endress +Hauser.
- 2) Feature 100 of the product structure

Flanges according to ANSI B16.5 1)

Pressure	Dimension	Nominal diameter ²⁾				
rating 1)		3"	4"	6"	8"	10"
150 lbs	b	23.9 mm (0.94 in)	23.9 mm (0.94 in)	25.4 mm (1 in)	28.4 mm (1.12 in)	30.2 mm (1.19 in)
130 108	ΦD	Φ190.5 mm (7.5 in)	Φ228.6 mm (9 in)	Φ279.4 mm (11 in)	φ342.9 mm (13.5 in)	Φ406.4 mm (16 in)
300 lbs	b	28.4 mm (1.12 in)	31.8 mm (1.25 in)	-	-	-
300 108	ΦD	φ209.5 mm (8.25 in)	Φ254 mm (10 in)	-	-	-

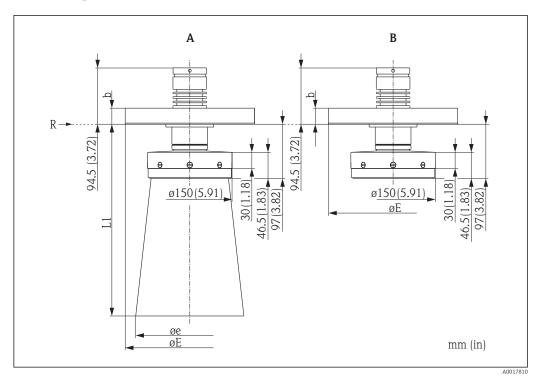
- 1) For flanges with a higher pressure rating than those listed in the product structure please contact Endress +Hauser.
- 2) Feature 100 of the product structure

Flanges according to JIS B 2220 1)

Pressure	Dimensions	Nominal diameter ²⁾				
rating 1)		DN80	DN100	DN150	DN200	DN250
10 K	b	18 mm (0.71 in)	18 mm (0.71 in)	22 mm (0.87 in)	22 mm (0.87 in)	24 mm (0.94 in)
10 K	ΦD	Φ185 mm (7.28 in)	φ210 mm (8.27 in)	Φ280 mm (11 in)	Φ330 mm (13 in)	Φ400 mm (15.7 in)

- 1) For flanges with a higher pressure rating than those listed in the product structure please contact Endress +Hauser.
- 2) Feature 100 of the product structure

FMR54 with planar antenna



- A With antenna extension (for planar antenna 200mm/8" to 300mm/12")
- B Withoput horn extension (for planar antenna 150mm/6")
- *R* Reference point of the measurement

Antenna extension

Dimension	Feature 070 "Antenna"				
	DB: Planar 200mm/8"	DC: Planar 250mm/10"	DD: Planar 300mm/12"		
е	192 mm (7.56 in)	242 mm (9.53 in)	292 mm (11.5 in)		
L1	341 mm (13.4 in)	494 mm (19.4 in)	521 mm (20.5 in)		

Flanges according to EN1092-1 (suitable for DIN2527)

Pressure	Dimension	Nominal diameter 1)			
rating ¹⁾		DN150	DN200	DN250	DN300
PN16	b	22 mm (0.87 in)	24 mm (0.94 in)	26 mm (1.02 in)	28 mm (1.1 in)
PINTO	ФΕ	Φ285 mm (11.2 in)	Φ340 mm (13.4 in)	Φ405 mm (15.9 in)	Φ460 mm (18.1 in)
DNI2F	b	28 mm (1.1 in)	30 mm (1.18 in)	-	-
PN25	ФΕ	Φ300 mm (11.8 in)	φ360 mm (14.2 in)	-	-

1) Feature 100 of the product structure

Flanges according to ANSI B16.5

Pressure	Dimension	Nominal diameter ¹⁾			
rating ¹⁾		6"	8"	10"	12"
150 lbs	b	25.4 mm (1 in)	28.4 mm (1.12 in)	30.2 mm (1.19 in)	31.8 mm (1.25 in)
150 108	ΦЕ	Φ279.4 mm (11 in)	φ342.9 mm (13.5 in)	Φ406.4 mm (16 in)	Φ482.6 mm (19 in)

Pressure			Nominal dia	ameter ¹⁾	
rating 1)		6"	8"	10"	12"
300 lbs	b	36.6 mm (1.44 in)	41.1 mm (1.62 in)	-	-
300 IDS	ФΕ	φ317.5 mm (12.5 in)	Φ381 mm (15 in)	-	-

1) Feature 100 of the product structure

Flanges according to JIS B2220

Pressure	Dimension	Nominal diameter 1)			
rating 1)		DN150	DN200	DN250	
10 K	b	22 mm (0.87 in)	22 mm (0.87 in)	24 mm (0.94 in)	
10 K	ФΕ	Φ280 mm (11 in)	Φ330 mm (13 in)	Φ400 mm (15.7 in)	
20 K	b	28 mm (1.1 in)	30 mm (1.18 in)	-	
20 K	ФΕ	Φ305 mm (12 in)	Φ350 mm (13.8 in)	-	

1) Feature 100 of the product structure

Weight Housing

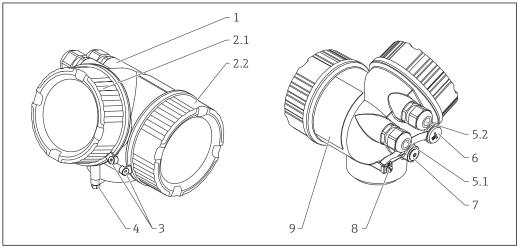
Part	Weight
Housing GT18 - stainless steel	approx. 4.5 kg (9.9 lb)
Housing GT19 - plastic	approx. 1.2 kg (2.7 lb)
Housing GT20 - aluminium	approx. 1.9 kg (4.2 lb)

Antenna and process connection

Device	Weight of antenna and process connection	
FMR53	max. 3.0 kg (6.6 lb) + weight of flange ¹⁾	
FMR54	max. 9 kg (19.9 lb) + weight of flange ¹⁾	

1) For the weight of the flange refer to Technical Information TI00426F.

Materials: GT18 housing (stainless steel, corrosionresistant)

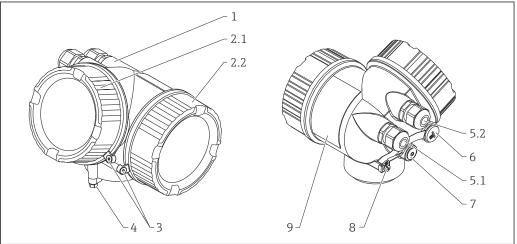


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No.	Part	Material
1	Housing	CF3M similar to 316L/1.4409
2.1	Cover of the electronics compartment	 Cover: CF3M (similar to 316L/1.4404) Window: glass Cover seal: NBR Seal of the window: NBR Thread-coating: Graphite-based lubricant varnish
2.2	Cover of the terminal compartment	 Cover: CF3M (similar to 316L/1.4404) Cover seal: NBR Thread-coating: Graphite-based lubricant varnish
3	Cover lock	Screw: A4Clamp: 316L (1.4404)
4	Lock at the housing neck	Screw: A4-70Clamp: 316L (1.4404)
5.1	Dummy plug, cable gland, adapter or plug (depending on the device version)	 Dummy plug, depending on the device version: PE PBT-GF Cable gland: 316L (1.4404) or nickel-plated brass Adapter: 316L (1.4404/1.4435) Seal: EPDM M12 plug: Nickel-plated brass ¹⁾ 7/8" plug: 316 (1.4401) ²⁾
5.2	Dummy plug, cable gland or adapter (depending on the device version)	 Dummy plug: 316L (1.4404) Cable gland: 316L (1.4404) or nickel-plated brass Adapter: 316L (1.4404/1.4435) Seal: EPDM
6	Dummy plug or M12 socket (depending on the device version)	 Dummy plug: 316L (1.4404) M12 socket: 316L (1.4404)
7	Pressure relief stopper	316L (1.4404)
8	Ground terminal	 Screw: A4 Spring washer: A4 Clamp: 316L (1.4404) Holder: 316L (1.4404)
9	Nameplate	Plate: 316L (1.4404)Groove pin: A4 (1.4571)

- 1) 2) For the version with M12 plug the sealing material is Viton. For the version with 7/8" plug, the sealing material is NBR.

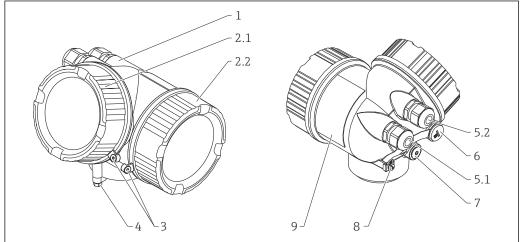
Materials: GT19 housing (plastic)



No.	Part	Material
1	Housing	PBT
2.1	Cover of the electronics compartment	 Cover glass: PC Cover frame: PBT-PC Cover seal: EPDM Thread-coating: Graphite-based lubricant varnish
2.2	Cover of the terminal compartment	Cover: PBTCover seal: EPDMThread-coating: Graphite-based lubricant varnish
4	Lock at the housing neck	Screw: A4-70Clamp: 316L (1.4404)
5.1	Dummy plug, cable gland, adapter or plug (depending on the device version)	 Dummy plug, depending on the device version: PE PBT-GF Cable gland, depending on the device version: Nickel-plated brass (CuZn) PA Adapter: 316L (1.4404/1.4435) Seal: EPDM M12 plug: Nickel-plated brass ¹⁾ 7/8" plug: 316 (1.4401) ²⁾
5.2	Dummy plug, cable gland or adapter (depending on the device version)	 Dummy plug, depending on the device version: PE PBT-GF Nickel-plated steel Cable gland, depending on the device version: Nickel-plated brass (CuZn) PA Adapter: 316L (1.4404/1.4435) Seal: EPDM
6	Dummy plug or M12 socket (depending on the device version)	Dummy plug: Nickel-plated brass (CuZn)M12 socket: Nickel-plated GD-Zn
7	Pressure relief stopper	Nickel-plated brass (CuZn)
8	Ground terminal	 Screw: A2 Spring washer: A4 Clamp: 304 (1.4301) Holder: 304 (1.4301)
9	Nameplate	Sticker

- For the version with M12 plug the sealing material is Viton. For the version with $7/8"\,\text{plug}$, the sealing material is NBR. 1)

Materials: GT20 housing (die-cast aluminum, powder-coated, seawater-resistant)



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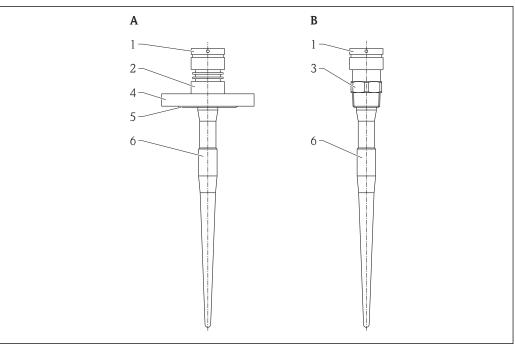
Nr.	Part	Material
1	Housing, RAL 5012 (blue)	Housing: AlSi10Mg(<0,1% Cu)Coating: Polyester
2.1	Cover of the electronics compartment; RAL 7035 (gray)	 Cover: AlSi10Mg(<0,1% Cu) Window: Glass Cover seal: NBR Seal of the window: NBR Thread-coating: Graphite-based lubricant varnish
2.2	Cover of the terminal compartment; RAL 7035 (gray)	 Cover: AlSi10Mg(<0,1% Cu) Cover seal: NBR Thread-coating: Graphite-based lubricant varnish
3	Cover lock	Screw: A4Clamp: 316L (1.4404)
4	Lock at the housing neck	Screw: A4-70Clamp: 316L (1.4404)
5.1	Dummy plug, cable gland, adapter or plug (depending on the device version)	 Dummy plug, depending on the device version: PE PBT-GF Cable gland, depending on the device version: Nickel-plated brass (CuZn) PA Adapter: 316L (1.4404/1.4435) Seal: EPDM M12 plug: Nickel-plated brass ¹⁾ 7/8" plug: 316 (1.4401) ²⁾
5.2	Dummy plug, cable gland or adapter (depending on the device version)	 Dummy plug, depending on the device version: PE PBT-GF Nickel-plated steel Cable gland, depending on the device version: Nickel-plated brass (CuZn) PA Adapter: 316L (1.4404/1.4435) Seal: EPDM
6	Dummy plug or M12 socket (depending on the device version)	Dummy plug: Nickel-plated brass (CuZn)M12 socket: Nickel-plated GD-Zn
7	Pressure relief stopper	Nickel-plated brass (CuZn)

Nr.	Part	Material
8	Ground terminal	 Screw: A2 Spring washer: A2 Clamp: 304 (1.4301) Holder: 304 (1.4301)
9	Nameplate	Sticker

- 1) 2) For the version with M12 plug the sealing material is Viton. For the version with $7/8"\,\text{plug}$, the sealing material is NBR.

Materials: Antenna and process connection

FMR53

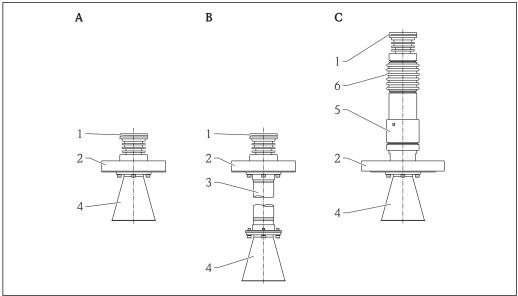


- Α Flange version
- В Version with threaded connection

Pos.	Part	Material
1	Housing adapter	316L (1.4404)
2	Connection	316L (1.4404)
3	Connection	316L (1.4404)
		PVDF
4	Flange	316L (1.4404/1.4435)
5	Cladding	PTFE
6	Rod antenna	PTFE

72

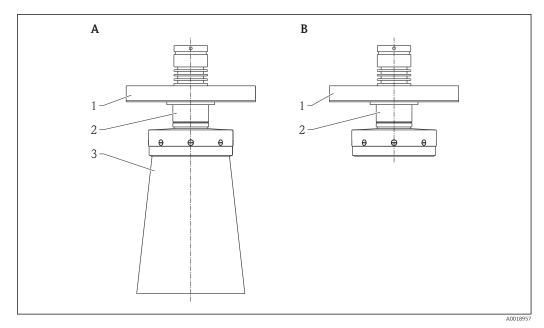
FMR54 mit Hornantenne



- Compact version Version with antenna extension High temperature version
- B C

Pos.	Part	Material		
1	Sensor adapter	316L (1.4404)		
2	Flange	316L (1.4404/1.443	35)	
3	Antenna extension	316L (1.4435)		
	Screw	A4		
	Spring-lock washer	A4		
4	Horn antenna	316L (1.4404)		
	Screw	A4 A4 Compact version: Hight temperature version: PTFE Al ₂ O ₃		
	Spring-lock wahser (compact)			
	Nordlock washer (XT and HT version)			
	Process separation cone			
	Seal	Compact version: Viton: FKM Kalrez: FFKM (K6375) EPDM	High temperature version: Graphite	
5	Process separation	316L (1.4404)		
6	Temperature reduction	316L (1.4404)		

FMR54 with planar or drip-off antenna

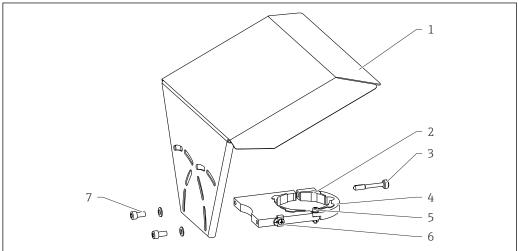


- A Version with horn
- B Version without horn

Pos.	Part	Material
1	Flange	316L (1.4404/1.4435)
	Adapter	316L (1.4404)
2	Housing adpater	316L (1.4404)
	Sensor adapter	316L (1.4404)
	Housing and retaining ring	316L (1.4404)
	Screw	A2
	Planar antenna	PTFE
	Sealing ring	FKM
3	Horn antenna	316L (1.4404)

74

Materials: Weather protection cover



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No	Part: Material
1	Protection cover: 316L (1.4404)
2	Molded rubber part (4x): EPDM
3	Clamping screw: 316L (1.4404) + carbon fibre
4	Bracket: 316L (1.4404)
5	 Cheese head screw: A4-70 Nut: A4 Spring washer: A4
6	Ground terminal Screw: A4 Spring washer: A4 Clamp: 316L (1.4404) Holder: 316L (1.4404)
7	Washer: A4Cheese head screw: A4-70

Operability

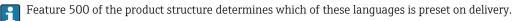
Operating concept

Operator-oriented menu structure for user-specific tasks

- Commissioning
- Operation
- Diagnostics
- Expert level

Operating languages

- English
- Deutsch
- Français
- Español
- Italiano
- Nederlands
- Portuguesa
- Polski
- русский язык (Russian)
- Svenska
- Türkçe
- 中文 (Chinese)
- 日本語 (Japanese)
- 한국어 (Korean)
- Bahasa Indonesia
- tiếng Việt (Vietnamese)
- čeština (Czech)



Quick and save commissioning

- Interactive wizard with graphical interface for easy commissioning via FieldCare/DeviceCare
- Menu guidance with brief explanations of the individual parameter functions
- $\ \ \, \blacksquare$ Standardized operation at the device and in the operating tools

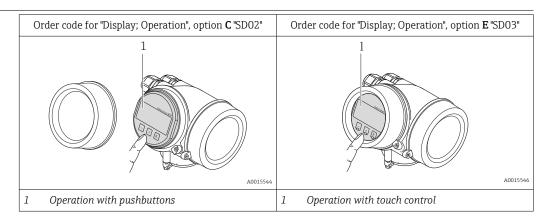
Integrated data storage device (HistoROM)

- Enables transfer of configuration when changing electronic modules
- Records up to 100 event messages in the device
- Records up to 1000 measured values in the device
- Saves the signal curve on commissioning which can later be used as a reference.

Efficient diagnostics increase measurement reliability

- Remedy information is integrated in plain text
- Diverse simulation options and line recorder functions

Local operation



Display elements

- 4-line display
- In the case of order code for "Display; Operation", option **E**: white background lighting; switches to red in event of device errors
- Format for displaying measured variables and status variables can be individually configured
- Permitted ambient temperature for the display: -20 to +70 °C (-4 to +158 °F)
 The readability of the display may be impaired at temperatures outside the temperature range.

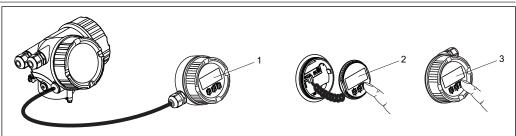
Operating elements

- In the case of order code "Display; Operation", Option **C**: local operation with 3 push buttons (⑤, ⑥, ⑥)
- In the case of order code for "Display; Operation", option **E**: external operation via touch control; 3 optical keys: ①, ②, ⑤
- Operating elements also accessible in various hazardous areas

Additional functionality

- Data backup function
 - The device configuration can be saved in the display module.
- Data comparison function
 The device configuration saved in the display module can be compared to the current device configuration.
- Data transfer function
 The transmitter configuration can be transmitted to another device using the display module.

Operation with remote display and operating module FHX50



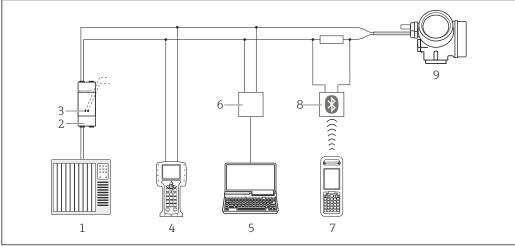
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■ 24 FHX50 operating options

- 1 Housing of the remote display and operating module FHX50
- 2 Display and operating module SD02, push buttons; cover must be removed
- 3 Display and operating module SD03, optical keys; can be operated through the glass of the cover

Remote operation

Via HART protocol

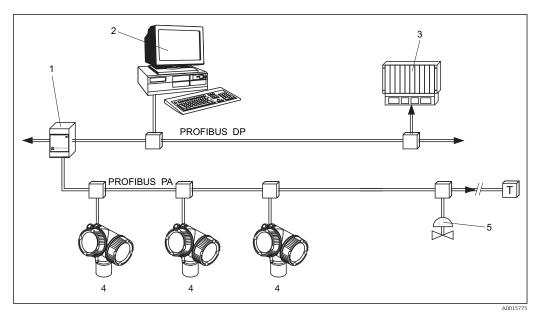


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 $\blacksquare 25$ Options for remote operation via HART protocol

- 1 PLC (programmable logic controller)
- 2 Transmitter power supply unit, e.g. RN221N (with communication resistor)
- 3 Connection for Commubox FXA191, FXA195 and Field Communicator 375, 475
- 4 Field Communicator 475
- 5 Computer with operating tool (e.g. FieldCare, AMS Device Manager, SIMATIC PDM)
- 6 Commubox FXA191 (RS232) or FXA195 (USB)
- 7 Field Xpert SFX350/SFX370
- 8 VIATOR Bluetooth modem with connecting cable
- 9 Transmitter

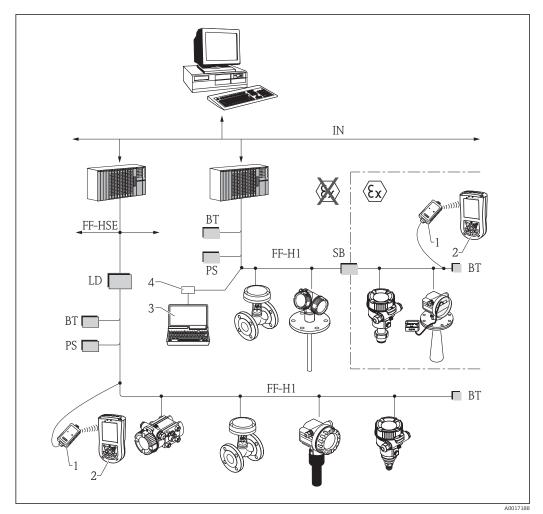
Via PROFIBUS PA protocol



- Segment coupler
 Computer with Profiboard/Proficard and operating tool (e.g. FieldCare)
 PLC (Progrommable Logic Controller)
 Transmitter
- 2 3
- 4
- Additional functions (valves etc.)

78

Via FOUNDATION Fieldbus

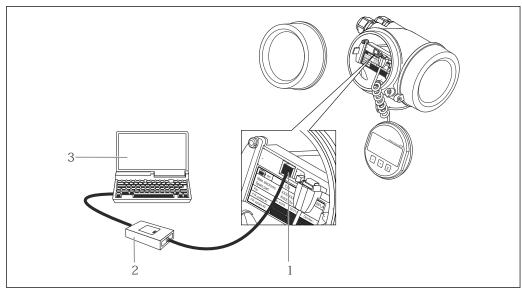


 \blacksquare 26 FOUNDATION Fieldbus system architecture with associated components

- FFblue Bluetooth modem Field Xpert SFX350/SFX370
- 2 3 4
- FieldCare NI-FF interface card

IN	Industrial network
FF-HSE	High Speed Ethernet
FF-H1	FOUNDATION Fieldbus-H1
LD	Linking Device FF-HSE/FF-H1
PS	Bus Power Supply
SB	Safety Barrier
BT	Bus Terminator

Via service interface (CDI)

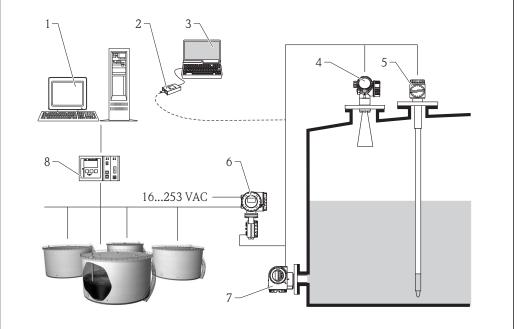


- Service interface (CDI) of the measuring device (= Endress+Hauser Common Data Interface) Commubox FXA291 Computer with "FieldCare" operating tool 1
- 2 3

80

Integration in tank gauging system

The Endress+Hauser Tank Side Monitor NRF590 provides integrated communications for sites with multiple tanks, each with one or more sensors on the tank, such as radar, spot or average temperature, capacitive probe for water detection and/or pressure sensors. Multiple protocols out of the Tank Side Monitor guarantee connectivity to nearly any of the existing industry standard tank gauging protocols. Optional connectivity of analog 4...20 mA sensors, digital I/O and analog output simplify full tank sensor integration. Use of the proven concept of the intrinsically safe HART bus for all on-tank sensors yields extremely low wiring costs, while at the same time providing maximum safety, reliability and data availability.



A0017982

 \blacksquare 27 The complete measuring system consists of:

- 1 Tankvision workstation
- 2 Commubox FXA195 (USB) optional
- 3 Computer with operating tool (ControlCare) optional
- 4 Level measuring device
- 5 Temperature measuring device
- 6 Tank Side Monitor NRF590
- 7 Pressure measuring device
- 8 Tankvision Tank Scanner NXA820

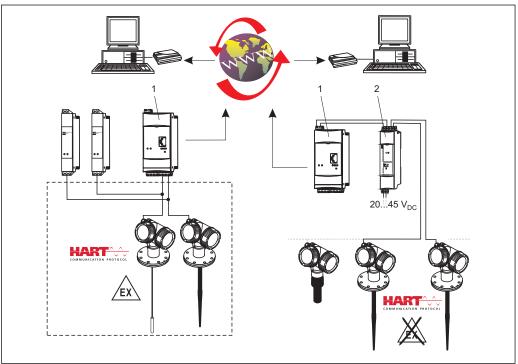
System integration via Fieldgate

Vendor Managed Inventory

By using Fieldgates to interrogate tank or silo levels remotely, suppliers of raw materials can provide their regular customers with information about the current supplies at any time and, for example, account for them in their own production planning. For their part, the Fieldgates monitor the configured level limits and, if required, automatically activate the next supply. The spectrum of options here ranges from a simple purchasing requisition via e-mail through to fully automatic order administration by coupling XML data into the planning systems on both sides.

Remote maintenance of measuring equipment

Fieldgates not only transfer the current measured values, they also alert the responsible standby personnel, if required, via e-mail or SMS. In the event of an alarm or also when performing routine checks, service technicians can diagnose and configure connected HART devices remotely. All that is required for this is the corresponding HART operating tool (e.g. FieldCare, ...) for the connected device. Fieldgate passes on the information transparently, so that all options for the respective operating software are available remotely. Some on-site service operations can be avoided by using remote diagnosis and remote configuration and all others can at least be better planned and prepared.



A00112

- 28 The complete measuring system consists of devices and:
- 1 Fieldgate FXA520
- 2 Multidrop Connector FXN520



Certificates and approvals

CE mark

The measuring system meets the legal requirements of the applicable EC guidelines. These are listed in the corresponding EC Declaration of Conformity together with the standards applied.

Endress+Hauser confirms successful testing of the device by affixing to it the CE mark.

RoHS

The measuring system complies with the substance restrictions of the Restriction on Hazardous Substances Directive 2011/65/EU (RoHS 2).

RCM-Tick marking

The supplied product or measuring system meets the ACMA (Australian Communications and Media Authority) requirements for network integrity, interoperability, performance characteristics as well as health and safety regulations. Here, especially the regulatory arrangements for electromagnetic compatibility are met. The products are labelled with the RCM- Tick marking on the name plate.



40020571

Ex approval

- ATEX
- IEC Ex
- CSA
- FM
- NEPSI
- KC
- INMETRO
- TIIS (in preparation)

Additional safety instructions must be observed for applications in hazardous areas. They are contained in the separate "Safety Instructions" (XA) document, which is included in the scope of delivery. Reference is made to the XA on the nameplate of the device.



Dual seal according to ANSI/ISA 12.27.01

The devices have been designed according to ANSI/ISA 12.27.01 as dual seal devices, allowing the user to waive the use and save the cost of installing external secondary process seals in the conduit as required by the process sealing sections of ANSI/NFPA 70 (NEC) and CSA 22.1 (CEC). These instruments comply with the North-American installation practice and provide a very safe and cost-saving installation for pressurized applications with hazardous fluids.

Further information can be found in the Safety Instructions (XA) of the relevant devices.

Functional Safety

Used for level monitoring (MIN, MAX, range) up to SIL 3 (homogeneous or inhomogeneous redundancy), independently assessed by TÜV Rhineland as per IEC 61508. Other information see documentation SD01087F: "Functional Safety Manual".

WHG

WHG approval: Z-65.16-524

Sanitary compatibility

The PTFE antenna of FMR53 conforms to FDA 21 CFR 177.1550 and USP <88> Class VI.

NACE MR 0175 / ISO 15156

For FMR51 and FMR54:

- The wetted, metallic materials comply with the requirements of NACE MR 0175 / ISO 15156.
- Declaration of conformity: see product structure, feature 580, option JB.

NACE MR 0103

For FMR51 and FMR54:

- The wetted, metallic materials comply with the requirements of NACE MR 0103.
- The certificate of compliance is based on NACE MR 0175.

 The hardness and the intercrystalline corrision have been tested, as well as the heat treatment (solution annealed) has been carried out. The used materials comply therefore with the requirements of NACE MR 0103.
- Declaration of conformity: see product structure, feature 580, option JE.

Pressure Equipment Directive

The Micropilot is not subject to the scope of the Pressure Equipment Directive 97/23/EC, as it does not have a pressure-bearing housing according to article 1, section 2.1.4 of the directive.

Marine certificate

Device	Marine certificate 1)				
	GL	ABS	LR	BV	DNV
FMR53	-	-	-	-	-
FMR54	V	V	V	V	V

1) see oredering feature 590 "Additional approval"

Radio standard EN302372-1/2

The devices Micropilot FMR50, FMR51, FMR52, FMR53, FMR54, FMR56 and FMR57 are conform with the TLPR (Tanks Level Probing Radar) standard EN302372-1/2 and can always be used in closed tanks or bins. For installation, points a to f in Annex B of EN302372-1 have to be taken into account.

FCC / Industry Canada

This device complies with Part 15 of the FCC rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Canada CNR-Gen Section 7.1.3

This device complies with Industry Canada licence-exempt RSS standard(s). Operation is subject to the following two conditions: (1) This device may not interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes : (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

 $[Any]\ changes\ or\ modifications\ not\ expressly\ approved\ by\ the\ party\ responsible\ for\ compliance\ could\ void\ the\ user's\ authority\ to\ operate\ the\ equipment.$

Japanese radio approval

The devices FMR50, FMR51, FMR52, FMR54 and FMR57 comply with the Japanese Radio Law, Article 6, Section 1(1).

CRN approval

Some device versions have a CRN approval. Devices are CRN approved if the following two conditions are met:

- The device has a CSA approval (Product structure: Feature 010 "Approval")
- The device has a CRN approved process connection according to the following table.

Feature 100 of the product structure	Process connection
AFJ	NPS 2" Cl.150 RF, 316/316L
AFK	NPS 2" Cl.150, PTFE >316/316L
AGJ	NPS 3" Cl.150 RF, 316/316L
AGK	NPS 3" Cl.150, PTFE >316/316L
АНЈ	NPS 4" Cl.150 RF, 316/316L
AHK	NPS 4" Cl.150, PTFE >316/316L
AJJ	NPS 6" Cl.150 RF, 316/316L
AJK	NPS 6" Cl.150, PTFE >316/316L
AKJ	NPS 8" Cl.150 RF, 316/316L
ALJ	NPS 10" Cl.150 RF, 316/316L
AMJ	NPS 12" Cl.150 RF, 316/316L
ASJ	NPS 3" Cl.300 RF, 316/316L
ATJ	NPS 4" Cl.300 RF, 316/316L
AUJ	NPS 6" Cl.300 RF, 316/316L

Feature 100 of the product structure	Process connection	
AVJ	NPS 8" Cl.300 RF, 316/316L	
RGF	Thread ANSI MNPT1-1/2, PVDF	
RGJ	Thread ANSI MNPT1-1/2, 316L	
RVF	Thread EN10226 R1-1/2, PVDF	
RVJ	Thread EN10226 R1-1/2, 316L	

- Process connections without CRN approval are not included in this table.
 - Refer to the product structure to see which process connections are available for a specific device type.
 - CRN approved devices are marked with the registration number OF15872.5C on the nameplate.
- For device versions listed in the table below, the maximum allowed pressure is reduced if they have a CRN approval. For device versions not listed in the table below the pressure range as

Product	Antenna 1)	Prozessanschluss 2)	Dichtung 3)	max. pressure
FMR54			D1: Graphite (XT)	100 bar (1450 psi)
			D2: Graphite (HT)	100 bar (1450 psi)

- 1) Feature 070 of the product structure
- 2) Feature 100 of the product structure
- 3) Feature 090 of the product structure

Track record

FMR5x is the upgrade model of the corresponding FMR2xx series.

Test, Certificate

Feature 580 "Test, Certificate"	Designation	Available for
JA	3.1 Material certificate, wetted metallic parts, EN10204-3.1 inspection certificate	FMR53FMR54
JB	Conformity to NACE MR0175, wetted metallic parts	FMR54
JD	3.1 Material certificate, pressurized parts, EN10204-3.1 inspection certificate	FMR53
JE	Conformity to NACE MR0103, wetted metallic parts	FMR54
JF	Conformity to AD2000, wetted metallic parts: Material of all wetted/pressurized parts conform to AD2000 (Technical rules W2, W9, W10)	■ FMR53 ■ FMR54
KD	Helium leak test, internal procedure, inspection certificate	FMR54
KE	Pressure test, internal procedure, inspection certificate	FMR53FMR54
KG	3.1 Material certificate+PMI test (XRF), internal procedure, wetted metallic parts, EN10204-3.1 inspection certificate	FMR54
KP	Liquid penetrant test AD2000-HP5-3(PT), wetted/pressurized metallic parts, inspection certificate	FMR53FMR54
KQ	Liquid penetrant test ISO23277-1 (PT), wetted/pressurized metallic parts, inspection certificate	FMR53FMR54
KR	Liquid penetrant test ASME VIII-1 (PT), wetted/pressurized metallic parts, inspection certificate	FMR53FMR54
KS	Welding documentation, wetted/pressurized seams consisting of Drawing WPQR (Welding Procedure Qualification Report) WPS (Welding Process Specification) Manufacturer Declaration	• FMR53 • FMR54
KV	Conformity to ASME B31.3: The dimensions, materials of construction, pressure / temperature ratings and identification markings of the device comply with the requirements of ASME B31.3	■ FMR53 ■ FMR54

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Test reports, declarations and material test certificates can be obtained electronically from the $W@M\ Device\ Viewer$:

Enter the serial number from the nameplate (www.endress.com/deviceviewer)

This applies to the options of the following ordering features:

- 550 "Calibration"
- 580 "Test, Certificate"

Product documentation on paper

Test reports, declarations and material certificates can be ordered as hardcopies via ordering feature 570 "Service", option I7 "Product documentation on paper". The printouts will be enclosed in the product delivery.

Other standards and guidelines

■ EN 60529

Degrees of protection by housing (IP code)

■ EN 61010-1

 $\label{thm:protection} Protection\ Measures\ for\ Electrical\ Equipment\ for\ Measurement,\ Control,\ Regulation\ and\ Laboratory\ Procedures.$

■ IEC/EN 61326

"Emission in accordance with Class A requirements". Electromagnetic compatibility (EMC requirements)

■ NAMUR NE 21

Electromagnetic compatibility (EMC) of industrial process and laboratory control equipment.

■ NAMUR NE 43

Standardization of the signal level for the breakdown information of digital transmitters with analog output signal.

■ NAMUR NE 53

Software of field devices and signal-processing devices with digital electronics

■ NAMUR NE 107

Status classification as per NE107

■ NAMUR NE 131

Requirements for field devices for standard applications

■ IEC61508

 $Functional\ safety\ of\ electrical/electronic/programmable\ electronic\ safety-related\ systems$

Ordering information

Ordering information

Detailed ordering information is available from the following sources:

- In the Product Configurator on the Endress+Hauser website: www.endress.com -> Click "Corporate" -> Select your country -> Click "Products" -> Select the product using the filters and search field -> Open product page -> The "Configure" button to the right of the product image opens the Product Configurator.
- From your Endress+Hauser Sales Center: www.addresses.endress.com

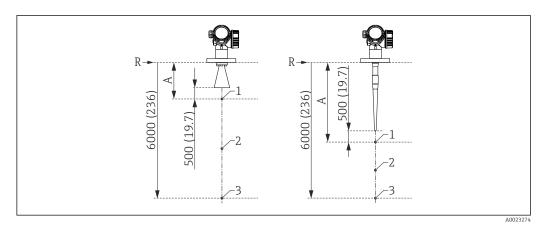
Product Configurator - the tool for individual product configuration

- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

3-point linearity protocol

The following notes must be taken into account if option F3 ("3 point linearity protocol") has been selected in feature 550 ("Calibration").

The 3 points of the linearity protocol are defined as follows:



■ 29 Points of the 3-point linearity protocol; Dimensions: mm (in)

- A Distance from reference point R to first measuring point
- *R* Reference point of the measurement
- 1 First measuring point
- 2 Second measuring point (centrally between first and third measuring point)
- 3 Third measuring point

Measuring point	Position
1 st measuring point	 At the distance A from the reference point A = antenne length + antenna extension (if present) + 500 mm (19.7 in) Minimum distance: A_{min} = 1000 mm (39.4 in)
2 nd measuring point	centrally between 1 st and 3 rd measuring point
3 rd measuring point	6000 mm (236 in) below the reference point, R

- The position of the measuring points may vary by ± 1 cm (± 0.04 in).
- The linearity is checked under reference conditions.

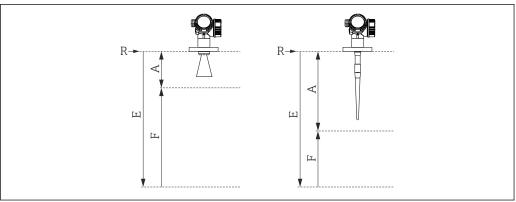
5-point linearity protocol

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The following notes must be taken into account if option F4 ("5 point linearity protocol") has been selected in feature 550 ("Calibration").

The five points of the linearity protocol are evenly distributed across the measuring range (0% to 100%). In order to define the measuring range, **Empty calibration** (E) and **Full calibration** (F) have to be specified $^{8)}$.

The following restrictions have to be taken into account when defining E and F:



A001916

Device version	Minimum distance between reference point (R) and 100% level	Minimum span	Maximum value for "Empty calibration"
FMR53/FMR54 Without antenna extension	$A \ge antenna length + 200 mm (8 in)^{1}$		
FMR54 with antenna extension ²⁾	A \geq antenna length + antenna extension + 200 mm (8 in) $^{3)}$	$F \ge 400 \text{ mm (16 in)}$	E ≤ 20 m (66 ft)

- 1) Minimum value for FMR53: 590 mm (23.6 in); Minimum value for FMR54: 400 mm (16 in)
- 2) Feature 610 "Accessory Mounted", option OM, ON, OR or OS
- 3) Minimum value: 400 mm (8 in)
 - The linearity is checked under reference conditions.
 - The selected values of **Empty calibration** and **Full calibration** are only used to record the linearity protocol and are reset to their probe specific default values thereafter. If values different from the default are required, they must be ordered as a customized parametrization → 91.

⁸⁾ If E and F are not specified, probe dependent default values will be used instead.

Customized parametrization

If the option IJ "Customized parametrization HART", IK "Customized parametrization PA" or IL "Customized parametrization FF" has been selected in feature 570 "Service", customer specific presettings can be selected for the following parameters:

Parameter	Communication	Selection list / range of values
Setup → Distance unit	■ HART ■ PA ■ FF	• in • ft • mm • m
Setup → Empty calibration	HARTPAFF	max. 70 m (230 ft)
Setup → Full calibration	HARTPAFF	max. < 70 m (230 ft)
Setup \rightarrow Adv. Setup \rightarrow Current output 1/2 \rightarrow Damping	HART	0 to 999.9 s
Setup \rightarrow Adv. Setup \rightarrow Current output 1/2 \rightarrow Failure mode	HART	MinMaxLast valid value
Setup \rightarrow Adv. Setup \rightarrow Current output 1/2 \rightarrow Burst mode	HART	Off On

Services

The following services can be selected via the product structure in the Product Configurator 91:

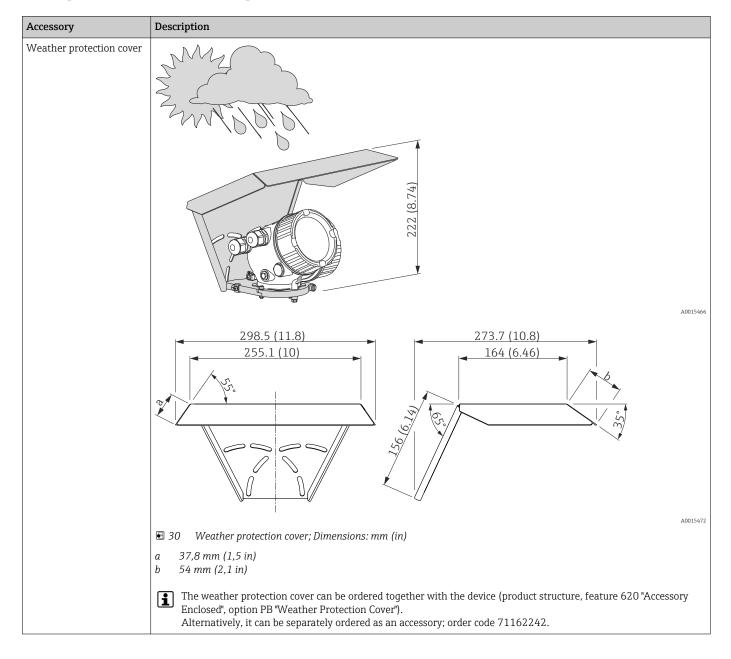
- PWIS free (PWIS: paint wetting impairment substances)
- Customized parametrization HART \rightarrow 🖺 91
- Customized parametrization PA → 🗎 91
- Without tooling DVD (FieldCare)

⁹⁾ Feature 570 of the product structure

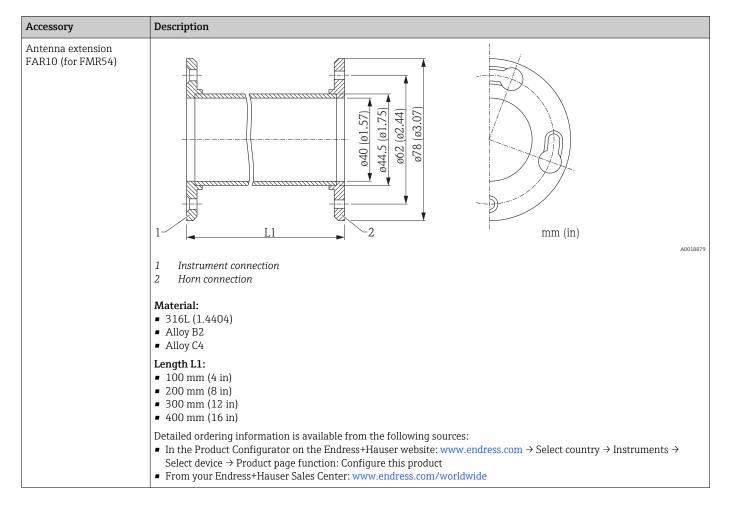
Accessories

Device-specific accessories

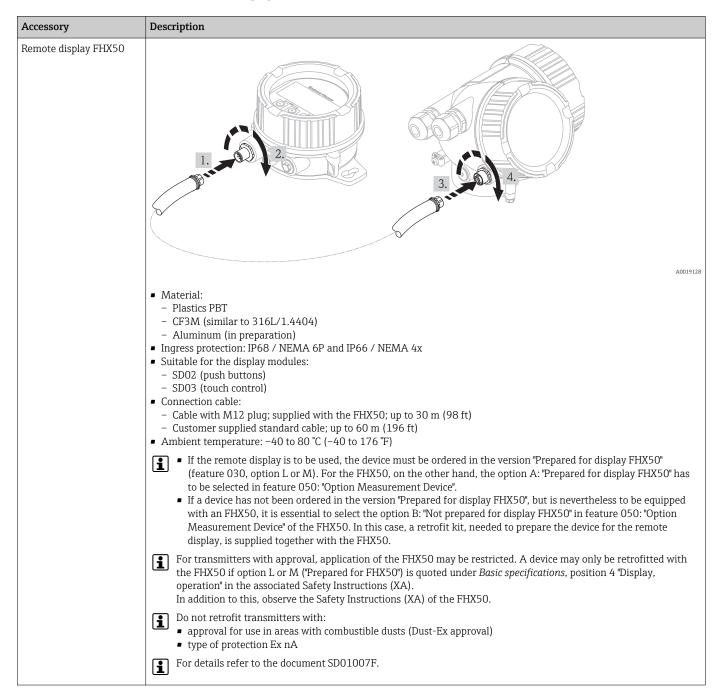
Weather protection cover



Antenna extension FAR10 (for FMR54)



Remote display FHX50



Overvoltage protection

Description Accessory Overvoltage protection for 2-wire-devices OVP10 (1 channel) OVP20 (2 channel) A0021734 Technical data \bullet Resistance per channel: 2 * 0.5 Ω_{max} ■ Threshold DC voltage: 400 to 700 V ■ Threshold impulse voltage: < 800 V ■ Capacitance at 1 MHz: < 1.5 pF • Nominal arrest impulse voltage (8/20 μs): 10 kA • Suited for wire cross-sections: 0.2 to 2.5 mm² (24 to 14 AWG) Ordering with device The overvoltage protection module is preferably ordered with the device. See product structure, feature 610"Accessory mounted", option NA "Overvoltage protection". Separate ordering of the module is only necessary if a device is to retrofitted with the overvoltage protection. Order code for retrofitting • For 1-channel devices (feature 020, option A) OVP10: 71128617 • For 2-channel devices (feature 020, option B, C, E or G) OVP20:71128619 Hosuing lid for retrofitting In order to keep the necessary safety distances, the housing lid needs to be replaced if the device is retrofitted with the overvoltage protection. Depending on the housing type, the order code of the suitable lid is as follows: • GT18 housing: Lid 71185516 • GT19 housing: Lid 71185518 • GT20 housing: Lid 71185516 Restrictions for retrofitting Depending on the approval of the transmitter the usage of the OVP module may be restricted. A device may only be retrofitted with an OVP module if the option NA (overvoltage protection) is quoted unter Optional Specifications in the Safety Instructions (XA) pertaining to the device. For details refer to SD01090F.

Gas-tight feedthrough

Accessory	Description
Gas-tight feedthrough	Chemically inert glass feedthrough; prevents migration of gases into the electronics housing. To be ordered with the device: product structure, feature 610 "Accessory Mounted", option NC "Gas-tight feedthrough"

Communication-specific accessories

Accessory	Description
Commubox FXA195 HART	For intrinsically safe HART communication with FieldCare via the USB interface. For details refer to Technical Information TI00404F

Accessory	Description
Commubox FXA291	Connects Endress+Hauser field devices with CDI interface (= Endress+Hauser Common Data Interface) to the USB interface of a computer. Order code: 51516983 For details refer to Technical Information TI00405C

Accessory	Description
HART Loop Converter HMX50	Evaluates the dynamic HART variables and converts them to analog current signals or limit values. Order code: 71063562
	For details refer to Technical Information TI00429F and Operating Instructions BA00371F

Accessory	Description
WirelessHART Adapter SWA70	Connects field devices to a WirelessHART network. The WirelessHART adapter can be mounted directly at a HART device and is easly integrated into an existing HART network. It ensures safe data transmission and can be operated in parallel with other wireless networks. For details refer to Operating Instructions BA00061S

Accessory	Description		
Fieldgate FXA320	Gateway for remote monitoring of connected 4-20mA measuring devices via web browser.		
	For details refer to Technical Information TI00025S and Operating Instructions BA00053S		

Accessory	Description		
Fieldgate FXA520	Gateway for remote diagnosis and parametrization of connected HART measuring devices via web browser.		
	For details refer to Technical Information TI00025S and Operating Instructions BA00051S		

Accessory	Description
Field Xpert SFX350	Field Xpert SFX350 is a mobile computer for commissioning and maintenance. It enables efficient device configuration and diagnostics for HART and FOUNDATION fieldbus devices in the non-Ex area .
	For details, see Operating Instructions BA01202S

Accessory	Description
Field Xpert SFX370	Field Xpert SFX370 is a mobile computer for commissioning and maintenance. It enables efficient device configuration and diagnostics for HART and FOUNDATION fieldbus devices in the non-Ex area and the Ex area . For details, see Operating Instructions BA01202S

Service-specific accessories

Accessory	Description
FieldCare / DeviceCare	Endress+Hauser's FDT-based Plant Asset Management tool. Helps to configure and maintain all field devices of your plant. By supplying status information it also supports the diagnosis of the devices.
	For details refer to Operating Instructions BA00027S and BA00059S.

System components

Accessory	Description
Graphic Data Manager Memograph M	The graphic data manager Memograph M provides information on all the relevant process variables. Measured values are recorded correctly, limit values are monitored and measuring points analyzed. The data are stored in the 256 MB internal memory and also on an SD card or USB stick.
	For details refer to Technical Information TI00133R and Operating Instructions BA00247R
RN221N	Active barrier with power supply for safe separation of 4 to 20 mA current circuits. Provides bi-directional HART transmission.
	For details refer to Technical Information TI00073R and Operating Instructions BA00202R
RNS221	Transmitter supply for 2-wire sensors or transmitters exclusively for non-Ex areas. Provides bi-directional communication using the HART communication sockets.
	For details refer to Technical Information TI00081R and Operating Instructions KA00110R

Documentation



The following document types are available:

- On the CD supplied with the device
- In the Download Area of the Endress+Hauser Internet site: www.endress.com \rightarrow Download

Standard documentation

Micropilot FMR53, FMR54

Correlation of documentations to the device:

Device	Power supply, output	Communikation	Document type	Document code
FMR53	A, B, C, K, L	HART	Operating Instructions	BA01050F/00/EN
FMR54			Brief Operating Instructions	KA01101F/00/EN
			Description of Device Parameters	GP01014F/00/EN
	G	PROFIBUS PA	Operating Instructions	BA01126F/00/EN
			Brief Operating Instructions	KA01130F/00/EN
			Description of Device Parameters	GP01018F/00/EN
	Е	FOUNDATION Fieldbus	Operating Instructions	BA01122F/00/EN
			Brief Operating Instructions	KA01126F/00/EN
			Description of Device Parameters	GP01017F/00/EN

Supplementary documentation

Device	Document type	Document code
Fieldgate FXA520	Technical Information	TI369F/00/EN
Tank Side Monitor NRF590	Technical Information	TI402F/00/EN
	Operating Instructions	BA256F/00/EN
	Description of Device Parameters	BA257F/00/EN

Safety Instructions (XA)

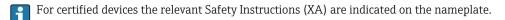
Depending on the approval, the following Safety Instructions (XA) are supplied with the device. They are an integral part of the Operating Instructions.

Feature	Approval	Available for	Feature 020 "Power Supply; Output"				
010			A 1)	B 2)	C 3)	E ⁴⁾ /G ⁵⁾	K ⁶⁾ /L ⁷⁾
ВА	ATEX: II 1 G Ex ia IIC T6-T1 Ga	FMR53FMR54	XA00677F	XA00677F	XA00677F	XA00685F	-
BB	ATEX: II 1/2 G Ex ia IIC T6-T1 Ga/Gb	FMR53FMR54	XA00677F	XA00677F	XA00677F	XA00685F	-
ВС	ATEX: II 1/2 G Ex d [ia] IIC T6-T1 Ga/Gb	FMR53FMR54	XA00680F	XA00680F	XA00680F	XA00688F	XA00680F
BD	ATEX: II 1/2/3 G Ex ic [ia Ga] IIC T6-T1 Ga/Gb/Gc	FMR53FMR54	XA00678F	XA00678F	XA00678F	XA00686F	XA00678F
BG	ATEX: II 3 G Ex nA IIC T6-T1 Gc	FMR53FMR54	XA00679F	XA00679F	XA00679F	XA00687F	XA00679F
ВН	ATEX: II 3 G Ex ic IIC T6-T1 Gc	FMR53FMR54	XA00679F	XA00679F	XA00679F	XA00687F	XA00679F
BL	ATEX: II 1/2/3 G Ex nA [ia Ga] IIC T6-T1 Ga/Gb/Gc	FMR53FMR54	XA00678F	XA00678F	XA00678F	XA00686F	XA00678F
B2	ATEX: II 1/2 G Ex ia IIC T6-T1 Ga/Gb ATEX: II 1/2 D Ex ia IIIC Txx°C Da/Db	FMR53FMR54	XA00683F	XA00683F	XA00683F	XA00691F	-

Feature 010	Approval	Available for	Feature 020 "Power Supply; Output"				
			A 1)	B 2)	C ₃₎	E ⁴⁾ /G ⁵⁾	K ⁶⁾ /L ⁷⁾
В3	ATEX: II 1/2 G Ex d [ia] IIC T6-T1 Ga/Gb ATEX: II 1/2 D Ex ta IIIC Txx°C Da/Db	FMR53FMR54	XA00684F	XA00684F	XA00684F	XA00692F	XA00684F
B4	ATEX:II 1/2 G Ex ia IIC T6-T1 Ga/Gb ATEX: II 1/2 G Ex d [ia] IIC T6-T1 Ga/Gb	FMR53FMR54	XA00681F	XA00681F	XA00681F	XA00689F	-
СВ	CSA C/US XP Cl.I Div.1 Gr.A-D	FMR54	XA01112F	XA01112F	XA01112F	XA01114F	-
CC	CSA C/US XP Cl.I Div.1 Gr.A-D	FMR54	XA01113F	XA01113F	XA01113F	XA01115F	XA01113F
C2	CSA C/US IS Cl.I,II,III Div.1 Gr.A-G, NI Cl.1 Div. 2, Ex ia	FMR53FMR54	XA01112F	XA01112F	XA01112F	XA01114F	-
C3	CSA C/US XP Cl.I,II,III Div.1 Gr.A-G, NI Cl.1 Div.2, Ex d	FMR53FMR54	XA01113F	XA01113F	XA01113F	XA01115F	XA01113F
FA	FM IS Cl.I Div.1 Gr.A-D	FMR54	XA01116F	XA01116F	XA01116F	XA01118F	-
FB	FM IS Cl.I,II,III Div.1 Gr.A-G, AEx ia, NI Cl.1 Div.2	FMR53FMR54	XA01116F	XA01116F	XA01116F	XA01118F	-
FC	FM XP Cl.I Div.1 Gr.A-D	FMR54	XA01117F	XA01117F	XA01117F	XA01119F	XA01117F
FD	FM XP Cl.I,II,III Div.1 Gr.A-G, AEx d, NI Cl.1 Div.2	FMR53FMR54	XA01117F	XA01117F	XA01117F	XA01119F	XA01117F
IA	IECEx: Ex ia IIC T6-T1 Ga	FMR53FMR54	XA00677F	XA00677F	XA00677F	XA00685F	-
IB	IECEx: Ex ia IIC T6-T1 Ga/Gb	FMR53FMR54	XA00677F	XA00677F	XA00677F	XA00685F	-
IC	IECEx: Ex d [ia] IIC T6-T1 Ga/Gb	FMR53FMR54	XA00680F	XA00680F	XA00680F	XA00688F	XA00680F
ID	IECEx: Ex ic [ia Ga] IIC T6-T1 Ga/Gb/Gc	FMR53FMR54	XA00678F	XA00678F	XA00678F	XA00686F	XA00678F
IG	IECEx: Ex nA IIC T6-T1 Gc	FMR53FMR54	XA00679F	XA00679F	XA00679F	XA00687F	XA00679F
IH	IECEx: Ex ic IIC T6-T1 Gc	FMR53FMR54	XA00679F	XA00679F	XA00679F	XA00687F	XA00679F
IL	IECEx: Ex nA [ia Ga] IIC T6-T1 Ga/Gb/Gc	FMR53FMR54	XA00678F	XA00678F	XA00678F	XA00686F	XA00678F
I2	IECEx: Ex ia IIC T6-T1 Ga/Gb IECEx: Ex ia IIIC Txx°C Da/Db	FMR53FMR54	XA00683F	XA00683F	XA00683F	XA00691F	-
I3	IECEx: Ex d [ia] IIC T6-T1 Ga/Gb IEXEx: Ex ta IIIC Txx°C Da/Db	FMR53FMR54	XA00684F	XA00684F	XA00684F	XA00692F	XA00684F
I4	IECEx: Ex ia IIC T6-T1 Ga/Gb IECEx: Ex d [ia] IIC T6-T1 Ga/Gb	FMR53FMR54	XA00681F	XA00681F	XA00681F	XA00689F	-
KA	KC Ex ia IIC T6 Ga	FMR53FMR54	XA01045F	XA01045F	XA01045F	XA01047F	-
KB	KC Ex ia IIC T6 Ga/Gb	FMR53FMR54	XA01045F	XA01045F	XA01045F	XA01047F	-
KC	KC Ex d[ia] IIC T6	FMR53FMR54	XA01046F	XA01046F	XA01046F	XA01048F	XA01046I
MA	INMETRO: Ex ia IIC T6 Ga	FMR53FMR54	XA01286F	XA01287F	XA01288F	XA01296F	-
MC	INMETRO: Ex d[ia] IIC T6 Ga/Gb	FMR53FMR54	XA01292F	XA01292F	XA01293F	XA01298F	XA01294F
МН	INMETRO: Ex ic IIC T6 Gc	FMR53FMR54	XA01289F	XA01290F	XA01291F	XA01297F	-
NA	NEPSI Ex ia IIC T6 Ga	FMR53FMR54	XA01199F	XA01199F	XA01199F	XA01208F	-

Feature	Approval	Available for	Feature 020 "Power Supply; Output"				
010			A 1)	B 2)	C ₃₎	E ⁴⁾ /G ⁵⁾	K ⁶⁾ /L ⁷⁾
NB	NEPSI Ex ia IIC T6 Ga/Gb	FMR53FMR54	XA01199F	XA01199F	XA01199F	XA01208F	-
NC	NEPSI Ex d[ia] IIC T6 Ga/Gb	FMR53FMR54	XA01202F	XA01202F	XA01202F	XA01211F	XA01202F
NG	NEPSI Ex nA II T6 Gc	FMR53FMR54	XA01201F	XA01201F	XA01201F	XA01210F	XA01201F
NH	NEPSI Ex ic IIC T6 Gc	FMR53FMR54	XA01201F	XA01201F	XA01201F	XA01210F	XA01201F
N2	NEPSI Ex ia IIC T6 Ga/Gb, Ex iaD 20/21 T85 90oC	FMR53FMR54	XA01205F	XA01205F	XA01205F	XA01214F	-
N3	NEPSI Ex d[ia] IIC T6 Ga/Gb, DIP A20/21 T8590oC IP66	FMR53FMR54	XA01206F	XA01206F	XA01206F	XA01215F	XA01206F
8A	FM/CSA IS+XP Cl.I,II,III Div.1 Gr.A-G	• FMR53 • FMR54	XA01112FXA01113FXA01116FXA01117F	XA01112FXA01113FXA01116FXA01117F	XA01112FXA01113FXA01116FXA01117F	XA01114FXA01115FXA01118FXA01119F	-

- 1) 2-wire; 4-20mA HART
- 2) 2-wire; 4-20mA HART, switch output
- 3) 2-wire; 4-20mA HART, 4-20mA
- 4) 2-wire; FOUNDATION Fieldbus, switch output
- 5) 2-wire; PROFIBUS PA, switch output
- 6) 4-wire 90-253VAC; 4-20mA HART
- 7) 4-wire 10.4-48VDC; 4-20mA HART



If the device is prepared for the remote display FHX50 (product structure: feature 030: Display, Operation", option L or M), the Ex marking of some certificates changes according to the following table 10 :

Feature 010 ("Approval")	Feature 030 ("Display, Operation")	Ex marking
BG	L or M	ATEX II 3G Ex nA [ia Ga] IIC T6-T1 Gc
ВН	L or M	ATEX II 3G Ex ic [ia Ga] IIC T6-T1 Gc
В3	L or M	ATEX II 1/2G Ex d [ia] IIC T6-T1 Ga/Gb, ATEX II 1/2D Ex ta [ia Db] IIIC Txx°C Da/Db
IG	L or M	IECEx Ex nA [ia Ga] IIC T6-T1 Gc
IH	L or M	IECEx Ex ic [ia Ga] IIC T6-T1 Gc
I3	L or M	IECEx Ex d [ia] IIC T6-T1 Ga/Gb, IECEx Ex ta [ia Db] IIIC Txx°C Da/Db
МН	L or M	Ex ic [ia Ga] IIC T6 Gc
NG	L or M	NEPSI Ex nA [ia Ga] IIC T6-T1 Gc
NH	L or M	NEPSI Ex ic [ia Ga] IIC T6-T1 Gc
N3	L or M	NEPSI Ex d [ia] IIC T6-T1 Ga/Gb, DIP A20/21 [ia D] TA, Txx°C IP6X

¹⁰⁾ The marking of certificates not mentioned in this table are not affected by the FHX50.

Registered trademarks

HART

Registered trademark of the FieldComm Group, Austin, USA

PROFIBUS[®]

Registered trademark of the PROFIBUS User Organization, Karlsruhe, Germany

$FOUNDATION^{TM}\ Fieldbus$

Registered trademark of the FieldComm Group, Austin, Texas, USA

KALREZ®, VITON®

Registered trademark of DuPont Performance Elastomers L.L.C., Wilmington, USA

TFFI ON

Registered trademark of E.I. DuPont de Nemours & Co., Wilmington, USA

TRI CLAMP®

Registered trademark of Alfa Laval Inc., Kenosha, USA

Patents

This product may be protected by at least one of the following patents.

Further patents are pending.

US Patents	EP Patents
5.948.979	882 957
6.087.978	955 527
6.140.940	-
6.155.112	834 722
-	882 955
6.266.022	1 083 413
6.295.874	210 567
6.512.358	1 301 914
6.606.904	-
6.640.628	-
6.679.115	1 360 523
-	1 389 337
6.779.397	-
7.201.050	-
7.412.337	-
7.552.634	-
7.730.760	-
7.819.002	-
-	1 774 616
7.966.141	-
8.040.274	-
8.049.371	-



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