













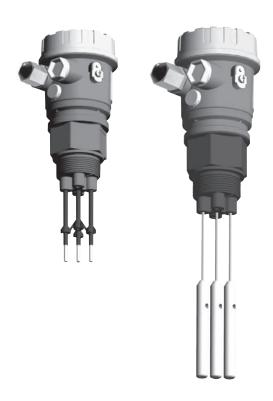




Technical Information

Liquipoint T FTW 31, FTW 32

Level limit switch for multiple point detection in conductive liquids



Applications

The Liquipoint T sensors are used in conductive liquids (down to 10 $\mu S/cm)$ for determining level limits. Depending on the number of measuring points (up to five rods or cables), the measuring sensors provide overspill protection, dry running protection, two-point control of pumps, or multiple point detection. All points can be implemented using a single process connection.

Your benefits

- Detect up to five level points with one unit
- Two-point control and additional maximum and minimum detection
- Select either rod or cable version for optimal adaptation to the application
- Flexible instrumentation:
- with built-in electronic insert, either transistor or relay output for 2 or 3 rod/cable probes
- for connection to a separate transmitter power supply
- No calibration required, standard setting for the most common conductive liquids
- No moving parts in the tank:
 - long service life
 - reliable operation with no wear or blockages WHG overspill approval
- \blacksquare Four measuring ranges can be set; 100 $\Omega,$ 1 k $\Omega,$ 10 k $\Omega,$ or 100 k Ω
- Cost-effective probe for conductive liquids
- Electronic inserts for:
- NAMUR output
- Relay output
- Transistor output (PNP)



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Function and system design

Measuring principle

An alternating voltage exists between the rod probes in an empty tank.

As soon as the conductive liquid in the tank creates a connection between the ground probe rod and, for example, the maximum probe rod, a measurable current flows and the Liquipoint T switches. With level limit detection, the Liquipoint T switches back as soon as the liquid clears the maximum probe. With two-point control, the Liquipoint T does not switch back until the MAX and MIN probe is cleared.

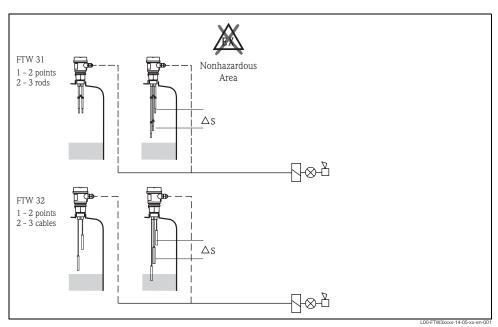
Using alternating voltage prevents corrosion of the probe rods and electrolytic destruction of the product. The material used for the tank walls is not important for measurement because the system is designed as a closed potential-free circuit between the probe rods and the electronics. There is absolutely no danger if the probe rods are touched during operation.

Measuring system

Probes with integrated electronic insert (compact-instrument version)

The measuring system consists of:

- FTW 31, FTW 32 with two/three rods or cables and an electronic insert
- Control units, switches or signal transmitters, e.g. process control systems PLC, relays, etc.



Independent of the tank material



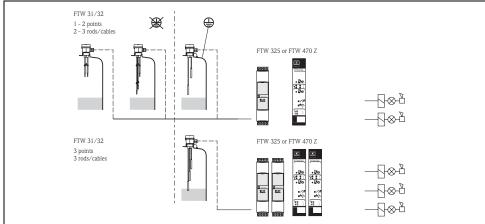
Note

The compact-instrument version with three probes or rods is always used in Δs mode.

Probes without integrated electronic insert (separate-instrument version) for one or two point detection respectively

The measuring system consists of:

- FTW 31, FTW 32 with two/three rods or cables
- Nivotester FTW 325 or FTW 470 Z
- Control units, switches or signal transmitters, e.g. process control systems PLC, relays, etc.



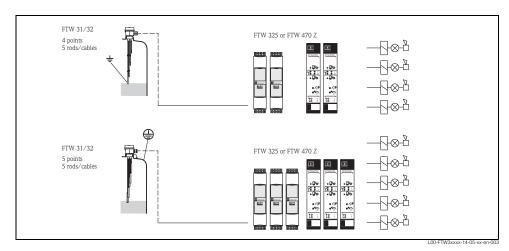
Switch points dependent on the tank material

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Probes without integrated electronic insert for multiple point detection

The measuring system consists of:

- FTW 31, FTW 32 with five rods or cables
- Two Nivotester FTW 325 or FTW 470 Z
- Control units, switches or signal transmitters, e.g. process control systems PLC, relays, etc.



Switch points dependent on the tank material $% \left(1\right) =\left(1\right) \left(1\right) \left$

Input

Measured variable

Resistance change between two conductors caused by the presence or absence of a conductive product.

Measuring range (application)

The measuring range is dependent on the mounting location of the probes. Rod probes can have a max. length of 160" (4000 mm) and cable probes up to 50 feet (15 m).

Input signal

Probes covered => a measurable current is flowing between the probes.

Probes uncovered => there is no measurable current flowing between the probes.

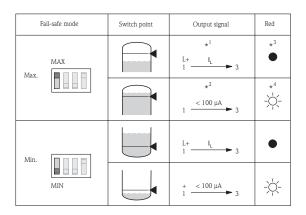
Output

Electronic insert FEW 52 (DC-PNP)

Output signal

Three-wire direct current version

Preferred in conjunction with programmable logic controllers (PLC). Positive signal at the switch output of the electronics (PNP). The output is blocked after the level limit is reached.



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*1 = load current (connected); *2 residual current (disconnected); *3 LED not lit; *4 LED lit See also Electrical connection on page 8.

If the probe is covered and the red LED flashes continuously, the next more sensitive measuring range has to be set. This ensures a safe switch point even if the conductivity of the medium varies slightly.

Fail-safe mode

Selecting the correct fail-safe mode ensures that the output always runs in quiescent current fail-safe.

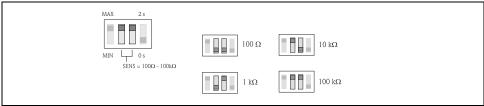
- Maximum fail-safe: the output voltage is 0 V if the switch point is exceeded (probe covered), a fault occurs or the power supply fails.
- Minimum fail-safe: the output voltage is 0 V if the switch point is undershot (probe uncovered), a fault occurs or the power supply fails.

Switching delay

A switching delay of $2.0\,s$ can be activated or deactivated via a DIL switch. If the switching delay is set to $0\,s$, the device switches after approx. $0.3\,s$.

Measuring ranges

A total of four measuring ranges (100 Ω ; 1 k Ω ; 10 k Ω ; 100 k Ω) can be set via two DIL switches (SENS). The setting on delivery is 100 k Ω .



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Signal on alarm

In the event of a power failure or a damaged probe: $< 100 \mu A$

Load

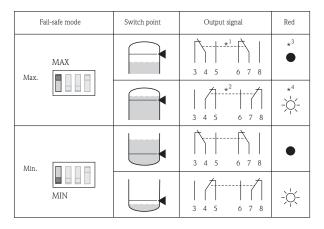
The load is switched via a transistor (PNP). Cycled overload and short-circuit protection, continuous ≤ 200 mA (short-circuit proof). Residual voltage at transistor at $I_{max} < 2.9 \ V$

Electronic insert FEW 54 (relay)

Output signal

AC/DC connection with relay output

When connecting a device with high inductance, a spark barrier must be fitted to protect the relay contact. A fine-wire fuse (load-dependent) protects the relay contact in the event of a short-circuit. Both relay contacts switch simultaneously.



L00-FTW3xxxx-15-05-xx-en-002

 $^{\star}1$ = relay energized; $^{\star}2$ relay de-energized; $^{\star}3$ LED not lit; $^{\star}4$ LED lit See also Electrical connection on page 9.

If the probe is covered and the red LED flashes continuously, the next more sensitive measuring range has to be set. This ensures a safe switch point even if the conductivity of the medium varies slightly.

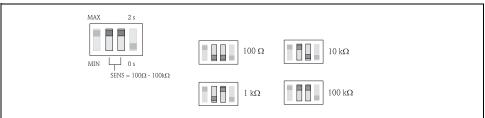
Fail-safe mode

Selecting the correct fail-safe mode ensures that the relay always runs in quiescent current fail-safe.

- Maximum fail-safe: the relay de-energizes when the switch point is exceeded (probe covered), a fault occurs or the power supply fails.
- Minimum fail-safe: the relay de-energizes when the switch point is undershot (probe uncovered), a fault occurs or the power supply fails.

Measuring ranges

A total of four measuring ranges (100 Ω ; 1 k Ω ; 10 k Ω ; 100 k Ω) can be set via two DIL switches (SENS). The setting on delivery is 100 k Ω .



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Switching delay

A switching delay of 2.0 s can be activated or deactivated via a DIL switch. If the switching delay is set to 0 s, the device switches after approx. 0.3 s.

Signal on alarm

Output signal in the event of a power failure or a damaged probe: relay de-energized.

Load

Loads are switched via 2 potential-free change-over contacts.

I~ max. 4 A, U~ max. 253 V;

 $P \sim \text{max. } 1000 \text{ VA, } \cos \varphi = 1, P \sim \text{max. } 700 \text{ VA, } \cos \varphi > 0.7;$

I- max. 4 A to 30 V, I- max. 0.2 A to 150 V.

When connecting a functional extra-low voltage circuit with double insulation in accordance with IEC 1010: the sum of the relay output and power supply voltages is max. 300 V.

Galvanic isolation

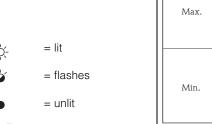
All input channels, output channels and relay contacts are galvanically isolated from each other.

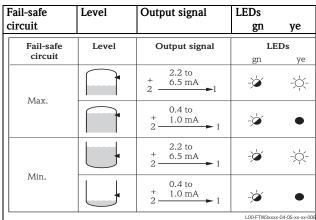
Electronic insert FEW 58 (NAMUR)

Output signal

For connecting to isolating amplifiers acc. to NAMUR (IEC 60947-5-6)

Output signal jump from high to low current on limit (H-L-edge).





Fail-safe mode

Selecting the correct fail-safe mode ensures that the relay always runs in quiescent current fail-safe.

- Maximum fail-safe: the output signal is < 1.0 mA when the switch point is exceeded (probe covered), a fault occurs or the power supply fails.
- Minimum fail-safe: the output signal is < 1.0 mA when the switch point is undershot (probe uncovered), a fault occurs or the power supply fails.

Measuring ranges

A total of four measuring ranges (100 Ω ; 1 k Ω ; 10 k Ω ; 100 k Ω) can be set via two DIL switches (SENS). The setting on delivery is 100 k Ω .



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Switching delay

A switching delay of 2.0 s can be activated or deactivated via a DIL switch. If the switching delay is set to 0 s, the device switches after approx. 0.3 s.

Load

Refere to "Technical Data" date sheet of the connected isolating amplifier acc. to NAMUR (IEC 60947-5-6)

Cable monitoring

For probes without an electronic insert, an additional printed circuit board must be installed in the housing, which enables cable monitoring. It is always switched or connected between rod/cable 1 and 2.



Mote

When using switching units (transmitters) that do not support cable monitoring, these must be removed.

Power supply

Electrical connection (wiring diagrams)

Compact instrumentation with FEW 52

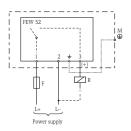
Transistor circuit for load

The load connected to terminal 3 is switched by a transistor, contactless and therefore without bouncing. In normal switching status, terminal 3 has a positive signal.

The transistor is blocked in the event of a level alarm or a power failure.

Protection against voltage peaks

When connecting a device with high inductance, always connect a voltage limiter.



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Connecting the FEW 52 electronic insert.

- F: Fine-wire fuse 500 mA, semi-time lag
- M: Ground connection to earth ground

Power supply (FEW 52)

- Supply voltage: V = 10.8 V to 45 V
- Load connection: open collector; PNP
- $\bullet\,$ Switching voltage: max. 45 V
- Connected load, continuous: max. 200 mA
- Protected against reverse polarity

Power consumption

• P < 1.1 W

Current consumption

• I < 25 mA (without load)

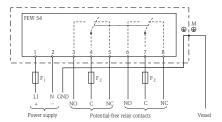
Compact instrumentation with FEW 54

Relay contact circuit for load

The connected load is switched via potential-free relay contacts (change-over contact). In the event of a level alarm or a power failure, the relay contacts break the connections between terminals 3 and 4 and terminals 6 and 7. The relays always switch simultaneously.

Protection against voltage peaks and short-circuits

When connecting a device with high inductance, fit a spark barrier to protect the relay contact. A fine-wire fuse (load-dependent) can protect the relay contact in the event of a short-circuit.



L00-FTW3xxxx-04-05-xx-en-002

Connecting the FEW 54 electronic insert.

- F₁: Fine-wire fuse 500 mA, semi-time lag
- F₂: Fine-wire fuse to protect the relay contact, load-dependent
- M: Ground connection to earth ground (GND)

Power supply (FEW 54)

- Supply voltage: V = 20 to 55 VDC or V = 20 V to 253 VAC, 50/60 Hz
- Peak inrush current: max. 2 A, max. 400 μs
- Output: two potential-free change-over contacts
- Contact load capacity: V max. 253 VAC, I max. 4 A, V = 30 VAC/4 A; 150 VAC/ 0.2 A

Power consumption

• P < 2.0 W

Current consumption

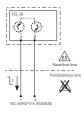
• 60 mA

Compact instrumentation with FEW 58

To be used with isolating amplifiers acc. to NAMUR (IEC 60947-5-6) Output signal jump from high to low current on limit (H-L-edge).

Signal transmission on a two-wire line: H-L-edge 2.2 to 6.5 mA / 0.4 to 1.0 mA

When using a multiplex the cycle time must be set to a minimum of 2 s.



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Connecting the FEW 58 electronic insert.

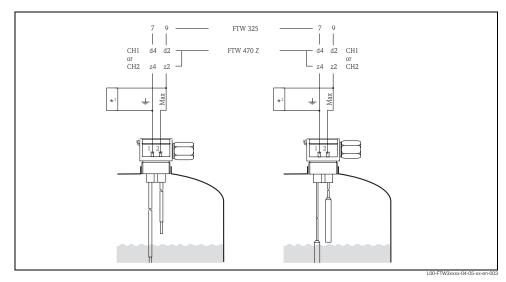
Power supply (FEW 58)

Refere to "Technical Data" date sheet of the connected isolating amplifier acc. to NAMUR (IEC 60947-5-6)

Signal on alarm

• Output signal with damaged sensor: < 1.0 mA

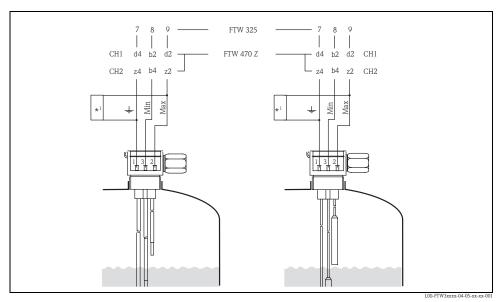
Separate instrumentation for two-rod or two-cable probes with cable monitoring



*1 Printed circuit board for cable monitoring

The power supply and evaluation are provided by switching units, e.g. Nivotester FTW 325 or FTW 470 Z

Separate instrumentation for three-rod or three-cable probes with cable monitoring



*1 Printed circuit board for cable monitoring

The power supply and evaluation are provided by switching units, e.g. Nivotester FTW 325 or FTW 470 $\rm Z$

Master (M) / Slave (S) 7 9 9 8 8 7 9 9 8 8 (M) (S)

Separate instrumentation for five-rod or five-cable probes with cable monitoring

L00-FTW3xxxx-04-05-xx-en-00

*1 Printed circuit board for cable monitoring

The power supply and evaluation are provided by switching units, e.g. Nivotester FTW 325 or FTW 470 Z

Cable entry

M 20x1.5

- Degree of protection: NEMA 4 (IP66)
- Quantity in F24 housing: 1 (separate-instrument version)
- Quantity in F16 housing: 2 (compact-instrument version)

NPT 1/2"

- Quantity in F24 housing: 1 (separate-instrument version)
- Quantity in F16 housing: 2 (compact-instrument version)
- Conductor cross-section (including wire end sleeve): 0.1" (2.5 mm)

Cable specifications

Use a commercially available cable (25 Ω per wire).

Accuracy with built-in electronic insert

Reference operating conditions

- Ambient temperature: 73°F (23°C)
- Medium temperature: 73°F (23°C)
- Medium viscosity: medium must release the probe again (drain off).
- Medium pressure pe: 0 psi (0 bar) bar
- Probe installation: vertically from above

Measuring error

 \pm 10 % at 100 Ω – 100 $k\Omega$ \pm 5 % at 1 $k\Omega$ – 10 $k\Omega$

Repeatability

 \pm 5 % at 100 Ω – 100 k \pm 1 % at 1 k – 10 k

Hysteresis

-10% for the MAX probe, in reference to the switch point. Δs function deactivated.

Switch-on	delay
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< 3 s

Influence of ambient temperature

< 0.05 %/K

Installation conditions

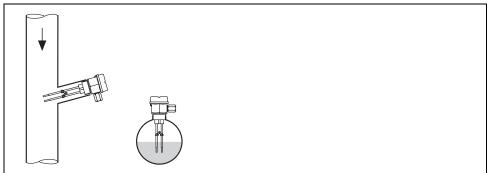
Installation instructions

Mounting location

The rod and cable probes are mounted predominantly in tanks made of plastic or metal.

Piping (partially filled)

Two-rod probes can be used in piping as, for example, dry running protection for pumps.

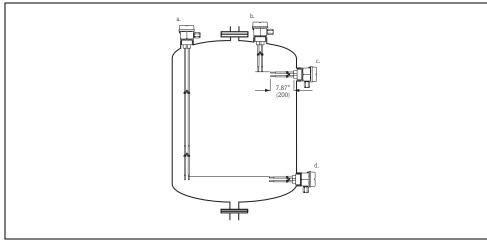


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Orientation

Rod probes, dimensions in inches (mm)

Level limit detection for standard applications in tanks made of plastic or metal.

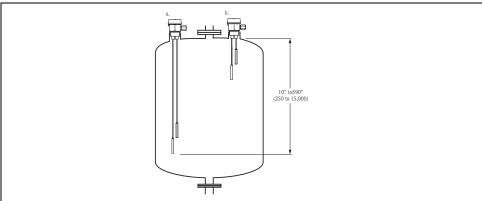


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- Vertical mounting, minimum detection; Probe length set to the level limit required;
 Rods must not come into contact with the tank.
- b. Vertical mounting, maximum detection; Probe length set to the level limit required
- c. Lateral mounting, maximum detection; Maximum probe length 8" (200 mm), only applies to two-rod probes.
- Lateral mounting, minimum detection; Maximum probe length 8" (200 mm), only applies to two-rod probes.

Cable probes, dimensions in inches (mm)

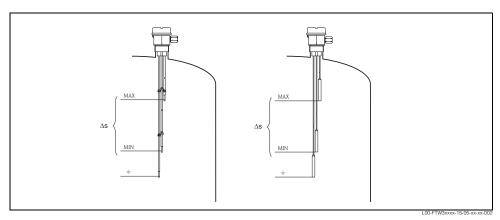
Level limit detection for standard applications in tanks made of plastic or metal.



- 1.00 ETM2----- 11.0E --- 0
- a. Vertical mounting, minimum detection; Cable length set to the level limit required; Cable ends must not come into contact with the tank
- o. Vertical mounting, maximum detection; Cable length set to the level limit required

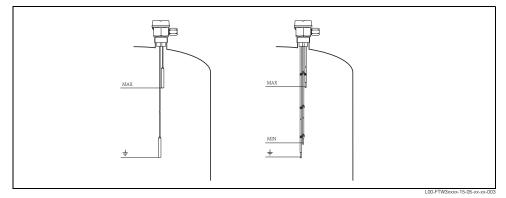
Example applications

Level limit detection (standard applications)



Two-point control (Δs) e.g. pump control

Level limit detection (standard applications)



Level limit detection (MAX), maximum and minimum detection for compact-instrument devices only possible with Δs .

Environment

Ambient temperature range	Non-hazardous area -40 to +158°F (-40 to 70°C) -40 to +140°F (-40 to 60°C), for FEW 58 NAMUR
Storage temperature	-40 to +176°F (-40 to 80°C)
Climate class	Tropicalized as per DIN EEC 68, part 2-38
Degree of protection	NEMA 4 (IP66)
Shock resistance	Practical test
Vibration resistance (at min. rod length)	DIN 60068-2-64 / IEC 68-2-64: 20 to 2000 Hz, 1 (m/s ²) ² /Hz

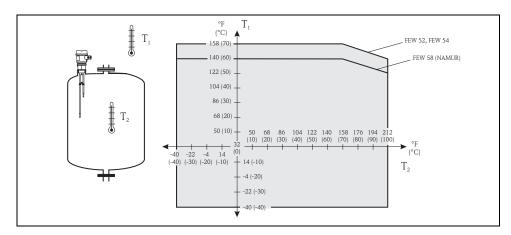
Electromagnetic compatibility

- Interference Emission to EN 61326, Electrical Equipment Class B Interference Immunity to EN 61326, Annex A (Industrial)
- Use for separte-instrumented probes a shielded cable between the probe and the switching unit. For installation instructions for shielded cables and general instructions for EMC inspection conditions of E+H devices, see also TI 241F.

Process conditions

Medium temperature limits

Permissible ambient temperature T_1 at the housing as a function of the measuring material temperature T_2 in the vessel:





Note!

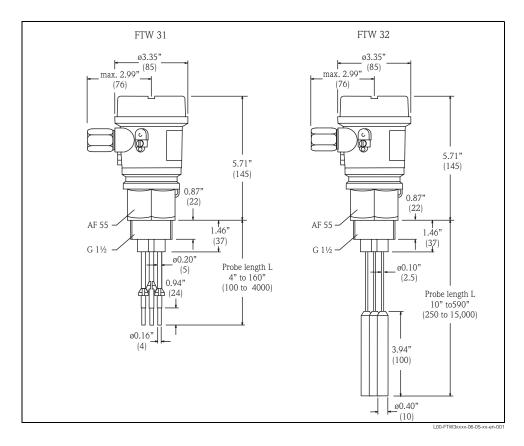
For separately instrumented devices (without FEW 5x) there are no restrictions in the indicated temperature range.

Conductivity	≥ 10 µS
Limiting medium pressure	-14.5 to 145 psi (-1 to 10 bar)

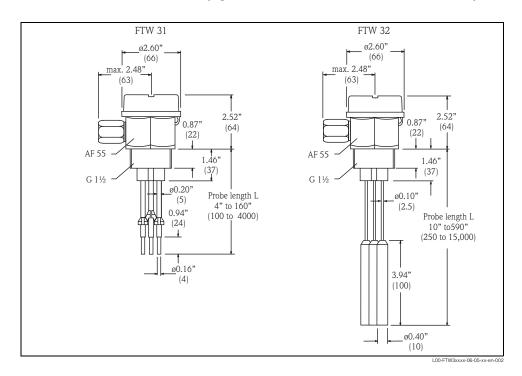
Mechanical construction

Design, dimensions

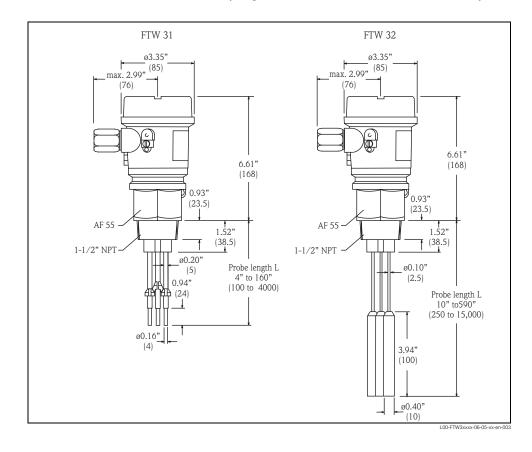
Rod and cable version with G 1 1/2" (compact-instrument version with electronic insert)



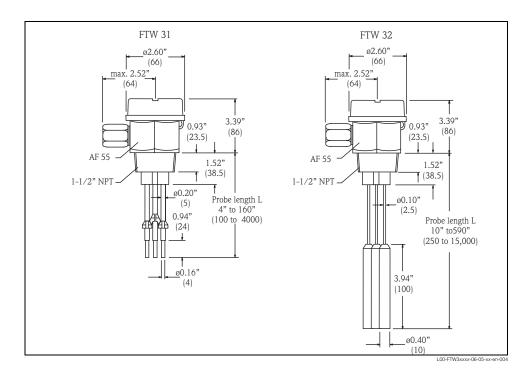
Rod and cable version with G 1 1/2" (separate-instrument version without electronic insert)



Rod and cable version with NPT 1-1/2" (compact-instrument version with electronic insert)



Rod and cable version with NPT 1-1/2" (separate-instrument version without electronic insert)



Weight

Separate-instrument version

Rod, 3 ft (1 m long)

FTW 31 with 2, 3 or 5 rods; 0.9 lb, 1.2 lb, 1.7 lb (415 g, 530 g, 760 g)

Cable, 3 ft (1 m) long

FTW 32 with 2, 3 or 5 cables; 0.8 lb, 1 lb, 1.4 lb (390 g, 470 g, 640 g)

Compact-instrument version

Rod, 3 ft (1 m) long

FTW 31 with 2 or 3 rods; 1.3 lb, 1.6 lb (600 g, 720 g)

Cable, 3 ft (1 m) long

FTW 32 with 2 or 3 cables; 1.5 lb, 1.8 lb (710 g, 800 g)

Material

Probes

Rods

- Rod: 316L SS (1.4404)
- Insulation: PP

Cables

- Cable: 316Ti SS (1.4571)
- Insulation: FEP
- Weight: 317L SS (1.4435)

Housing

F24 (separate-instrument version)

- Housing: PPS
- Cover: PBT

F16 (compact-instrument version)

- Housing: PBT
- Cover: PBT
- Adapter: PBT

Process connections

- G 1 1/2
- 1-1/2" NPT

Fitted electrodes

Rod probes

Compact-instrument version: 2 or 3 rods; Separate-instrument version: 2, 3 or 5 rods

- Diameter without insulation: 0.16" (4 mm)
- Maximum rod length: 157" (4000 mm)
- Minimum rod length: 4" (100 mm)
- Thickness of insulation: 0.02" (0.5 mm)
- Length of non-insulated area (tip of rod): 0.78" (20 mm)
- ullet Extraction forces (parallel probe rod): 225 lbf (1000 N)

Cable probes

Compact-instrument version: 2 or 3 cables; Separate-instrument version: 2, 3 or 5 cables

• Diameter without insulation: 0.04" (1 mm)

• Maximum cable length: 50 feet (15 m)

• Minimum cable length: 10" (250 mm)

• Thickness of insulation: 0.03" (0.75 mm)

• Weight length: 4" (100 mm), not insulated

• Weight diameter: 0.39" (10 mm)

• Extraction forces (parallel probe rod): 112 lbf (500 N)

Human interface

Operating elements

FEW 52, FEW 54, FEW 58

One DIL switch for min/max position

One DIL switch for 0 s or 2 s switching delay

Two DIL switches for setting the measuring ranges 100 Ω , 1 k Ω , 10 k Ω , 100 k Ω

Display elements

Separate-instrument version

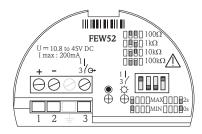
Dependent on the connected switching unit (e.g. FTW 325 or FTW 470 Z)

Compact-instrument version

FEW 52

One red light emitting diode: fault message, switching status

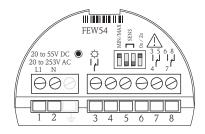
One green light emitting diode: operation



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FEW 54

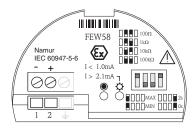
One red light emitting diode: fault message, switching status One green light emitting diode: operation



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FEW 58

One yellow light emitting diode: fault message, switching status One green light emitting diode: operation

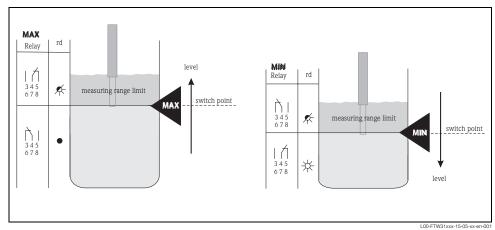


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Note! For FEW 52, FEW 54

If the probe is covered and the red LED flashes continuously, the next more sensitive measuring range has to be set. This ensures a safe switch point even if the conductivity of the medium varies slightly.



Certificates and approvals

	- -							
CE mark	The Liquipoint T meets the legal requirements of the EC directives. Endress+Hauser confirms that the device has been successfully tested by applying the CE mark.							
Overspill protection	Approvals							
	• WHG							
	• Leak test (Leakage)							
Other standards and guidelines	Other standards and guidelines that were observed during the design and development of the Liquipoint T FTW 31 and FTW 32.							
	• Low voltage equipment directive (73/ 23/ EEC)							
	 DIN EN 61010 part 1, 2001 Safety regulations for electrical equipment for measurement, control and laboratory use Part 1: General requirements 							
	 EN 61326 Electrical equipment for measurement, control and laboratory use EMC requirements 							
Ex-approvals	The Endress+Hauser sales office provides information on the currently suppliable Ex versions (ATEX EEx ia and ATEX EEx $nA/C(L)$). All data relevant for explosion protection can be found in separate Ex documentation (see: Supplementary Documentation on page 26). This can be viewed as necessary.							

Type of protection

- [EEx ia] IIC (FEW 58)
- [EEx na/C(L)] IIC (FEW 52, FEW 54)

Ordering information

Liquipoint FTW 31

10	Cei	Certificates										
	Α											
	В		Version for non-hazardous areas, WHG, Leakage detection									
	С		ATEX II 3 G EEx nA/C(L) IIC T6, WHG									
	D		ATEX II 2 G EEx ia IIC T6									
	Y	Special version										
20				cess connection and material								
		1		Threaded connection G 1 1/2", PPS								
		2		Threaded connection NPT 1-1/2", PPS pecial version								
		9	Specia	ii vers	sion							
30				ntity	and	mate	rial of rods					
			A2		ods, 3							
			A3		ods, 3							
			A5		ods, 3							
			Y9	Spe	ciai ve	ersion						
40				Lei			be L, 4" to 157" (100 to 4000 mm)					
				Α			e length					
				В			e length					
				С			nm) L, probe length					
				D			nm) L, probe length					
				Y Special version								
50					Housing and cable entry							
					A Plastic housing IP66, M20x1.5							
					С	B Plastic housing IP66, NPT 1/2"						
					Y	0 ,						
					1	-						
60						Electronic insert						
						-	Vithout electronic insert					
						FEW 52/54 retrofit						
						2 FEW 52 output PNP 10.8 to 45 V DC 4 FEW 54 relay output 20 to 253 V AC, 20 to 55 V DC						
							EW 58 output NAMUR					
							pecial version					
70							Additional equipment					
70							Without additional equipment					
							/ Special version					
FTW 31							complete product designation					
				•								
							·					

Liquipoint FTW 32

10	Cei	Certificates									
10	A A		Version for non-hazardous areas								
	В	Vers	Version for non-hazardous areas, WHG, Leakage detection								
	С	ATE	ATEX II 3 G EEx nA/C(L) IIC T6, WHG								
	D	ATE	ATEX II 2 G EEx ia IIC T6								
	Y	Spec	Special version								
20		Pro	cess c	conn	ectio	n ar	ıd m	aterial			
		1						/2", PPS			
		2				tion l	NPT :	1 1/2", PPS			
		9	Specia	al vers	sion						
30								of cables			
			D2		ables,						
			D3		ables,						
			D5 Y9		ables, cial ve						
		l	19	1 -							
40								L, 10" to 590" (250 to 15000 mm)			
				A		L, pro		9			
				B Y		L, pr cial ve		ength			
		l		1							
50						. `	-	1 cable entry			
					A	Plastic housing IP66, M20x1.5					
					B C	Plastic housing IP66, NPT 1/2"					
					Y	Plastic housing IP66, G 1/2"					
					1	Special version					
60								nic insert			
						0		nout electronic insert			
						1 FEW 52/54 retrofit 2 FEW 52 output PNP 10.8 to 45 V DC					
						4		7 54 relay output 20 to 253 V AC, 20 to 55 V DC			
						8		7 58 output NAMUR			
						9		cial version			
70			[1	I		Δda	ditional equipment			
,,							A	Without additional equipment			
							Y	Special version			
FTW 32								complete product designation			

Accessories

Liquipoint T

Lock nut G 1 1/2" Hexagon, AF 60 TN 52014146

Electronic insert FEW 52 Output PNP 10.8 to 45 V DC

PN 52017271

Electronic insert FEW 54

Output Relay, 20 to 253 V AC, 20 to 55 V DC

PN 52017272

Electronic insert FEW 58 Output NAMUR (IEC 60947-5-6)

PN 52017273

Supplementary Documentation

Operating Instructions

- Liquipoint T: FTW 31, FTW 32 (separate-instrument version), KA 203F/00
- Liquipoint T: FTW 31, FTW 32 (compact-instrument version), KA 204F/00

Certificates

WHG

• Liquipoint T: ZE 043F/00

ATEX II 3G EEx nA/C(L) IIC T6

• Liquipoint T: XA 226F/00

ATEX II 2G EEx ia IIC T6

• Liquipoint T: XA 230F/00

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Canada

Mexico Endress+Haus

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