



















Technical Information

Liquisys M COM223/253

Dissolved Oxygen Measurement Transmitter for oxygen sensors



Application

The modular design of the transmitter allows easy adaption to a variety of customer requirements. Starting with the basic version for "measurement and alarm generation", the transmitter can be equipped with additional software and hardware modules for special applications. These modules can also be retrofitted as required.

Areas of Application

- Sewage treatment plants
- Wastewater treatment
- Water treatment
- Drinking water
- Surface water: rivers, lakes, sea
- Fish farming
- Boiler feed water (trace measurement)

Your benefits

- Field or panel-mounted housing
- Universal application
- For analog and digital sensors
- Simple handling
 - Logically arranged menu structure
 - Simple single-point calibration in air, air-saturated water or in the medium is possible
- Safe operation
 - Excellent interference immunity
- Direct access for manual contact control
- User-defined alarm configuration

The basic unit can be extended with:

- 2 or 4 additional contacts for use as:
 - Limit contacts (also for temperature)
 - P(ID) controller
 - Timer for simple rinse processes
 - Complete cleaning with Chemoclean
- Plus package:
 - User-defined current output characteristics
 - Automatic cleaning trigger on alarm or limit violation
 - Process monitoring
 - Sensor live check
- HART® or PROFIBUS-PA/-DP
- 2nd current output for temperature, main measured value or actuating variable
- Current input for flow rate monitoring with controller shut off or for feedforward control



Function and system design

Features of the basic version

Measurement of oxygen content and of partial oxygen pressure

The oxygen content is displayed in ppm (mg/l) or in %SAT, the partial oxygen pressure is displayed in hPa. This is selected via the menu. The **temperature** is displayed at the same time or, if desired, not shown at all.

Calibration

The amperometric sensors are zero-current-free and only require a **single-point calibration**. This takes place in air, air-saturated water or by reference calibration in the medium.

The optical sensor will be calibrated before shipment. If necessary it can be calibrated in air and for zero point.

Configuration

Different alarms are required depending on application and operator. Therefore the transmitter permits independent **configuration of the alarm contact and error current** for each individual error. Unnecessary or undesirable alarms can be suppressed in this manner. **Up to four contacts** can be used as limit contacts (also for temperature), to implement a P(ID) controller or for cleaning functions.

Direct **manual operation of the contacts** (bypassing the menu) provides quick access to limit, control or cleaning contacts, permitting speedy correction of deviations.

The **serial numbers** of the instrument and modules and the order code can be called up on the display.

Additional functions of version WX/WS/DS

Automatic pressure compensation

Oxygen concentration is not only dependent on altitude but also on weather conditions (pressure). **Automatic pressure compensation** takes these fluctuations into account.

Additional functions of the Plus package

Current output configuration

In order to output wide measuring ranges while still achieving a high resolution in specific ranges, the **current output** can be configured as required via a table. This permits **bilinear** or **quasi-logarithmic** curves, etc.

Process Check System (PCS)

It comprises two independent safety functions:

- Errors in applications without control are detected by monitoring the limit beween plausible and implausible measured values, i.e. the alarm theshold.
- Errors in applications **with** control are detected by the **controller monitor** which monitors freely adjustable, maximum permissible time intervals and reference value overshoot or undershoot.

Live check

The live check issues an alarm when the sensor signal does not change over a defined period of time. This may be caused by blocking, passivation, separation from the process, etc.

Second current output

The second current output can be configured for temperature, main measured value (oxygen content, partial oxygen pressure) or actuating variable.

Current input

The current input of the transmitter allows two different applications: controller shut-down in case of lower flow rate violation or total failure in the main flow as well as feedforward control. Both functions are also combinable.

Explosion proof versions for zone 2

Field housing COM253 with power supply 24 V Application of transmitter and sensor in hazardous area

Application of transmitter and sensor in hazardous area zone 2

Field housing COM253 with power supply 230 V Application of transmitter as related electrical equipment in

non-hazardous area or in simple pressurized apparatus; application of sensor in hazardous area zone 2

Panel mounted housing COM223 with power supply 230 V or 24 V $\,$

Application of transmitter as related electrical equipment in non-hazardous area or in simple pressurised apparatus; application of sensor in hazardous area zone 2

Measuring system

A complete measuring system comprises:

Variant 1 (DX/DS with COS41)

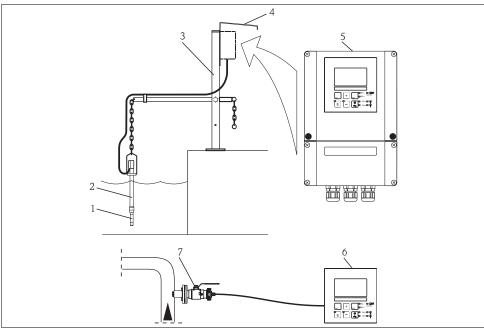
- \blacksquare The transmitter Liquisys M COM223 or COM253 in version DX or DS
- An oxygen sensor COS41
- An immersion, flow or retractable assembly

Options: extension cable CMK, junction box VBM

Variant 2 (WX/WS with COS31, COS61 or COS71)

- The transmitter Liquisys M COM223 or COM253 in version WX or WS
- An oxygen sensor COS31, COS61 or COS71
- An immersion, flow or retractable assembly

Options: extension cable OMK, junction box VS



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Complete measuring system Liquisys M COM223/253

- 1 Oxygen sensor
- 2 Immersion assembly CYA611
- 3 Universal hanging assembly holder CYH101
- 4 Weather protection cover CYY101
- 5 Liquisys M COM253
- 6 Liquisys M COM223
- 7 Retractable assembly COA451

Input

Measured variables	Oxygen Temperature	
Measuring range	COS31:	
	Oxygen concentration	0 to 20 / 0 to 60 mg/l (ppm)
	Oxygen saturation index	0 to 200 / 0 to 600 % SAT
	Oxygen partial pressure	0 to 400 / 0 to 1200 hPa
	COS41, COS61:	
	Oxygen concentration	0 to 20 mg/l (ppm)
	Oxygen saturation index	0 to 200 % SAT
	Oxygen partial pressure	0 to 400 hPa
	COS71:	
	Oxygen concentration	0 to 20 mg/1 (ppm)
	Oxygen saturation index	0 to 200 % SAT
	Oxygen partial pressure	0 to 400 hPa
	Temperature:	-10 to 60°C (14 to 140°F)
Cable specification	Cable length:	
	COS31, COS61, COS71	max. 100 m (328 ft)
	COS41	max. 50 m (164 ft)
O ₂ signal input	Version DX/DS:	0 to 3000 nA
	Version WX/WS:	digital communication or 0 to -7500 mV
Binary inputs	Voltage:	10 to 50 V
	Power consumption:	max. 10 mA
Current input	4 to 20 mA, galvanically separated	
	Load: 260 Ω at 20 mA (voltage drop	(5.2 V)
	Load. 200 32 at 20 IIIA (voltage drop	7.2.4

Output

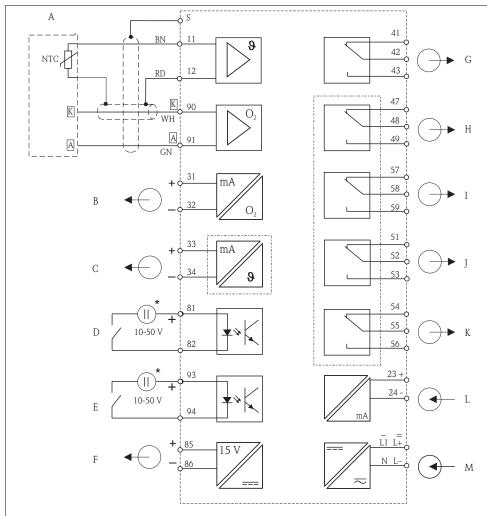
Current range	0/4 to 20 mA, galvanically separ	0/4 to 20 mA, galvanically separated, active				
Error current	2.4 or 22 mA in case of an error	2.4 or 22 mA in case of an error				
Load	maximum 500 Ω	maximum 500 Ω				
Transmission range	COS31:					
	Oxygen concentration	$\Delta~0.2~$ to $~\Delta~20~/~\Delta~0.6~$ to $~\Delta~60~$ mg/l (ppm)				
	Oxygen saturation index	Δ 2 to $~\Delta$ 200 / Δ 6 to Δ 600 % SAT				
	Oxygen partial pressure	Δ 4 to Δ 400 / Δ 12 to Δ 1200 hPa				
	COS41, COS61:					
	Oxygen concentration	Δ 0.2 to Δ 20 mg/l (ppm)				
	Oxygen saturation index	Δ 2 to Δ 200 % SAT				
	Oxygen partial pressure	Δ 4 to Δ 400 hPa				
	COS71:					
	Oxygen concentration	Δ 0.02 to Δ 20 mg/l (ppm)				
	Oxygen saturation index	Δ 0.2 to Δ 200 % SAT				
	Oxygen partial pressure	Δ 0.4 to Δ 400 hPa				
	c / Go Par dar proboare	Δ 7 to Δ 70°C (Δ 45 to Δ 160°F)				

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Isolation voltage	max. $350 V_{RMS} / 500 V DC$		
Overvoltage protection	according to EN 61000-4-5		
Auxiliary voltage output	Output voltage:	15 V ± 0.6	
	Output current:	max. 10 mA	
Contact outputs	Switching current with ohmic load (cos $\phi = 1$):	max. 2 A	
	Switching current with inductive load (cos $\varphi = 0.4$):	max. 2 A	
	Switching voltage:	max. 250 V AC, 30 V DC	
	Switching power with ohmic load (cos $\varphi = 1$):	max. 500 VA AC, 60 W DC	
	Switching power with inductive load (cos $\phi = 0.4$):	max. 500 VA AC, 60 W DC	
Limit contactor	Pickup/dropout delay:	0 2000 s	
Controller	Function (adjustable):	pulse length/pulse frequency controller	
	Controller response:	PID	
	Control gain K _p :	0.01 to 20.00	
	Integral action time T _n :	0.0 to 999.9 min	
	Derivative action time T_v :	0.0 to 999.9 min	
	Period for pulse length controller:	0.5 to 999.9 s	
	Frequency for pulse frequency controller:	60 to 180 min ⁻¹	
	Basic load:	0 to 40% of max. set value	
Alarm	Function (switchable):	latching/momentary contact	
	Alarm threshold adjustment range:	O_2 / temperature: entire measuring range, depending	
	Alaym dalarr	on sensor type	
	Alarm delay:	0 to 2000 s (min)	
	Monitoring time lower limit violation:	0 to 2000 min	
	Monitoring time upper limit violation:	0 to 2000 min	

Power supply

Electrical connection variant 1 (DX/DS)



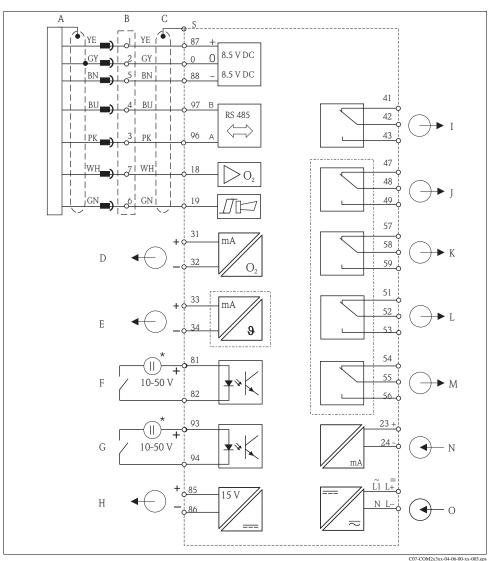
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Electrical connection version DX or DS

- A Sensor COS41
- B Signal output 1 oxygen
- C Signal output 2 temperature
- D Binary input 1 (Hold)
- E Binary input 2 (Chemoclean)
- F Aux. voltage output
- * Aux. voltage output terminal 85/86 applicable
- G Alarm (current-free contact position)
- H Relay 1 (current-free contact position)
- I Relay 2 (current-free contact position)
- J Relay 3 (current-free contact position)
- K Relay 4 (current-free contact position)
 L Current input 4 to 20 mA
- M Power supply

The device is approved for protection class II and is generally operated without a protective ground connection.

Electrical connection variant 2 (WX/WS) COS31/71 or COS61 with serial number 79xxxx or later



Electrical connection version WX/WS

- Oxygen sensor COS31/61/71 A
- В Junction box VS with extension
- C COM253: Plug connection for oxygen sensor K COM223: The sensor cable plug must be removed or \boldsymbol{L} junction box VS used
- D Signal output 1 oxygen
- Е Signal output 2 temperature
- F Binary input 1 (Hold)
- G Binary input 2 (Chemoclean)
- Η Aux. voltage output
- Aux. voltage output terminal 85/86 applicable

- Alarm (current-free contact position)
- Relay 1 (current-free contact position)
- Relay 2 (current-free contact position) Relay 3 (current-free contact position)
- Relay 4 (current-free contact position) M
- Current input 4 to 20 mA
- $^{\rm O}$ Power supply

The device is approved for protection class II and is generally operated without a protective ground connection.

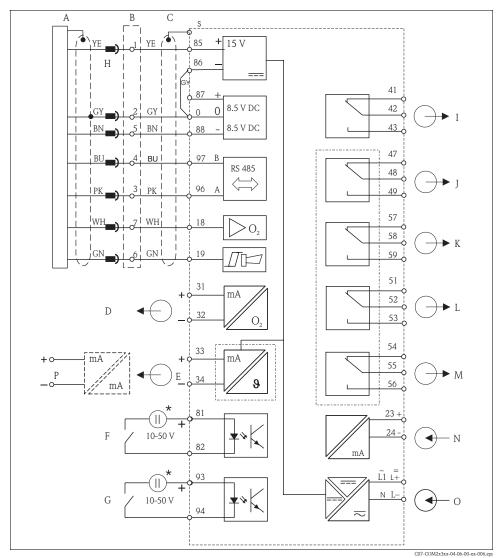
I

J



The signals "Sensor signal" and "Alarm" are not used by COS61 and the TOP68-versions.

Electrical connection variant 2 (WX/WS) COS61 up to serial number 78xxxx



Electrical connection version WX/WS for COS61

	Electrical connection version wx/ws for COS61					
	Α	Oxygen sensor	Н	Aux. voltage output		
	В	Junction box VS with extension	I	Alarm (current-free contact position)		
	C	COM253: Plug connection for oxygen sensor	J	Relay 1 (current-free contact position)		
		COM223: The sensor cable plug must be remove	d or K	Relay 2 (current-free contact position)		
		junction box VS used	L	Relay 3 (current-free contact position)		
D Signal output 1 oxygen M				Relay 4 (current-free contact position)		
E Signal output 2 temperature N				Current input 4 to 20 mA		
	F	Binary input 1 (Hold)	O	Power supply		
	G	Binary input 2 (Chemoclean)	P	Isolation converter		
	* Aux. voltage output terminal 85/86 applicable					

The device is approved for protection class II and is generally operated without a protective ground connection.

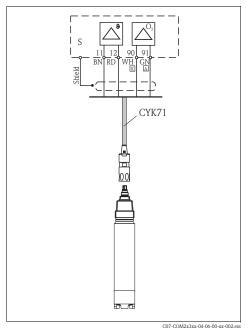


Note!

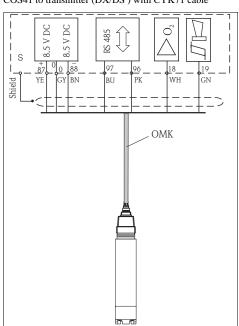
The signals "Sensor signal" and "Alarm" are not used by COS61 and the TOP68-versions. Sensor COS61 uses the aux. voltage 15 V. This eliminates the galvanic isolation to the signal output 2. To connect both signal outputs to a process control system, the inputs of the process control system must be galvanically isolated. If the inputs are not galvanically isolated, you can connect "signal output 2" via an isolation converter (0/4 - 20 ma / 0/4 - 20 mA) to the input of the process control system.

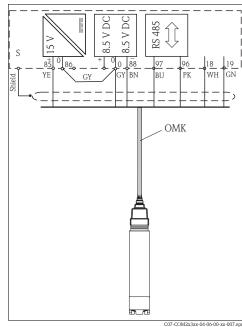
Connection of sensor

The oxygen sensors are supplied with the measuring cable. To extend this cable, you have to use a junction box and an extension cable (see "Accessories").



COS41 to transmitter (DX/DS) with CYK71 cable





COS31/71 to transmitter (WX/WS) with OMK cable

COS61 to transmitter (WX/WS) with OMK cable

Power supply

Depending on ordered version: 100/115/230~V~AC~+10/-15~%,~48 to 62 Hz 24~V~AC/DC~+20/-15~%

Power consumption

max. 7.5 VA

Power supply protection

Fine-wire fuse, medium-slow blow 250 V/3.15~A

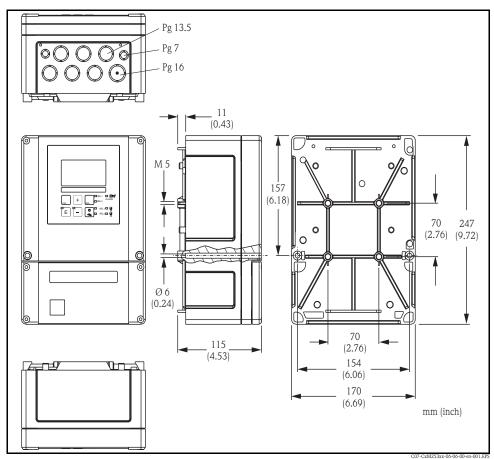
Performance characteristic

Resolution	Oxygen: COS31, COS41, COS61: COS71: Temperature:	0.01 mg/1 / 0.1 % SAT / 1 hPa 0.001 mg/1 / 0.1 % SAT / 1 hPa 0.1°C (32°F)		
Deviation of indication ^a	Display Oxygen: Temperature: Signal output Oxygen: Temperature:	max. 0.5 % of measuring range max. 1.0 % of measuring range max. 0.75 % of measuring range max. 1.25 % of measuring range		
Repeatability ^a max. 0.2 % of measuring range				
Temperature compensation 0 to 50°C (32 to 104°F) range				
Pressure compensation range 500 to 1100 hPa				
Altitude adjustment range 0 to 4000 m (0 to 13124 ft)				
Salinity adjustment range 0 to 4 %				
Slope adjustment range	COS31: COS41: COS61: COS71:	75 to 140 % (nominal 290 nA, in air, 20°C (68°F), 1013 hPa) 75 to 140 % (nominal 290 nA, in air, 20°C (68°F), 1013 hPa) 75 to 140 % (nominal 1340 nA, in air, 20°C (68°F), 1013 hPa) 50 to 150 % (nominal 8000 nA, in air, 20°C (68°F), 1013 hPa)		

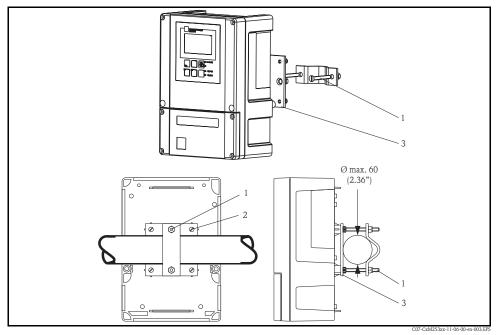
acc. to IEC 746-1, for nominal operating conditions

Installation conditions

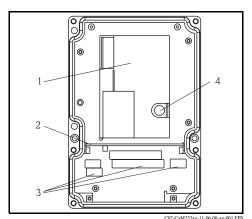
Installation instructions



Field instrument



Mounting on pipes



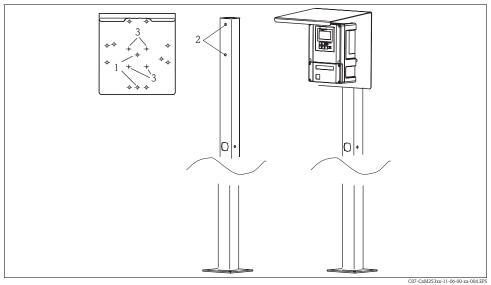
- 1 Removable electronics box
- 2 Partition plate
- 3 Terminal blocks
- 4 Fuse

Inside of field instrument

154 (6.06)

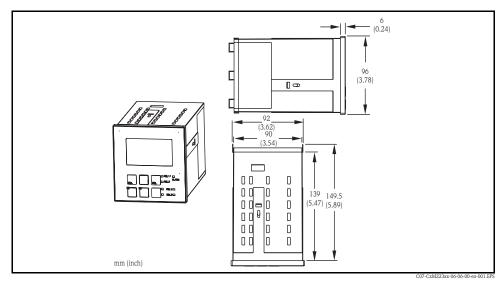
Wall mounting of the field instrument

- 1 Mounting holes
- 2 Protecting cap

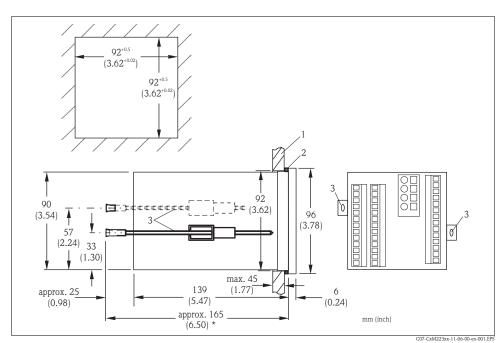


Mounting of the field instrument with mounting post and weather protection cover

1 -3 Mounting holes



Dimensions panel-mounted instrument



Installation of the panel mounted instrument

- 1 Wall of control cabinet
- 2 Gasket
- 3 Tensioning screws
- Required installation depth

Environment

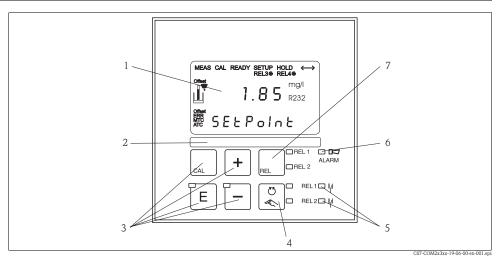
Ambient temperature	-10 to +55°C (+14 to +131°F)			
Ambient temperature limit	-20 to +60°C (-4 to +140°F)			
Storage and transport temperature	-25 to +65°C (-13 to +149°F)			
Electromagnetic compatibility	Interference emission and interference immunity acc. to EN 61326: 1997 $$ A1: 1998			
Ingress protection	Panel mounted instrument: IP 54 / NEMA 3S (front), IP 30 / NEMA 1 (Frield instrument: IP 65 (NEMA 4X)			
Relative humidity	10 to 95%, non-condensing			

Mechanical construction

Dimensions	Panel mounted instrument:	96 x 96 x 145 mm (3.78 x 3.78 x 5.71 inches) Installation depth: approx. 165 mm (6.50")	
	Field instrument:	247 x 170 x 115 mm (9.72 x 6.69 x 4.53 inches)	
Weight	Panel mounted instrument:	max. 0.7 kg (1.5 lb)	
	Field instrument:	max. 2.3 kg (5.1 lb)	
Materials	Housing of panel mounted instrument:	Polycarbonate	
	Field housing:	ABS PC Fr	
	Front membrane:	Polyester, UV-resistant	
Terminals	Cross section	max. 2.5 mm ² (0.004 in ²)	

Human interface

Display elements



Operating elements

- 1 LC display for displaying the measured values and configuration data
- 2 Field for user labelling
- 3 4 main operating keys for calibration and device configuration
- 4 Changeover switch for automatic/manual mode of the relays
- 5 LEDs for limit contactor relay (switch status)
- 6 LED for alarm function
- 7 Display of the active contact and key for relay changeover in manual mode

The display simultaneously shows the current measured value and the temperature - the essential process data. Brief information texts in the configuration menu provide assistance with parameter configuration.

Instrument control functions

All instrument control functions are arranged in a logical menu structure. Following access code entry, the individual parameters can be easily selected and modified as needed.

Certificates and approvals

C € symbol

Declaration of conformity

The product meets the legal requirements of the harmonized European standards. The manufacturer confirms compliance with the standards by affixing the $C \in \mathbb{R}$ symbol.

Ex approval for zone 2

Explosion protection for Zone 2

Version	Approval
COM2536	ATEX II 3G EEx nA[L] IIC T4
COM2534 COM2234 COM2236	ATEX II 3G [EEx nAL] IIC

Ordering information

Product structure

	Versi	Tersion Terminal Termina Termina Termina Termina Termina Termina Termina Termina Ter					
	DX	Sensor	Sensor COS41 / 4 / 4HD, basic functions				
	DS	Sensor COS41 $/$ 4 $/$ 4HD, with additional functions (Plus package)					
	WX	Sensor	Sensor COS31 / 61 / 71 / 3 / 3HD, basic functions				
	WS	Sensor	Sensor COS31 / 61 / 71 / 3 / 3HD, with additional functions (Plus package)				
		Powe	r supp	ly; app	proval		
		0	230 V	AC			
		1	115 V	AC			
		2	230 V	AC; CS	A Gen. Purp.		
		3		,	A Gen. Purp.		
		4		,	EX II 3G [EEx nAL] IIC		
		5	100 V				
		6		,	ATEX II 3G [EEx nAL] IIC for COM223, EEx nA[L] IIC T4 for COM253		
		7		,	CSA Gen. Purp.		
		8 24 V AC/DC					
			Output				
			0				
			1 2 x 20 mA, dissolved oxygen and temperature/actuating variable				
			3		BUS PA		
			4		BUS DP		
			5		mA, dissolved oxygen with HART®		
			6	2 x 20	mA, dissolved oxygen with HART® and temperature/actuating variable		
				Addi	tional contacts; analogue input		
				05	Not selected		
				10	2 x relay (limit/controller/timer)		
				15	4 x relay (limit/controller/Chemoclean)		
				16	4 x relay (limit/controller/timer)		
				20	2 x relay (limit/controller/timer); current input		
				25	4 x relay with cleaning (limit/controller/timer/Chemoclean); current input		
				26	4 x relay with timer (limit/controller/timer); current input		
COM253-							
		,	,		complete order code		
COM223-							

Additional functions of the Plus package

- Current output table to cover large areas with varying resolution, fields O23x
- Process Check System (PCS): live check of the sensor, function group P
- Automatic cleaning function start, field F8
- At version DS: air pressure measurement

Scope of delivery

The delivery of the field instrument includes:

- 1 transmitter COM253
- 1 plug-in screw terminal
- lacksquare 1 cable gland Pg 7
- 1 cable gland Pg 16 reduced
- 2 cable glands Pg 13.5
- 1 operating instructions BA 199C/07/en
- lacktriangledown versions with HART communication:
- 1 operating instructions Field Communication with HART, BA 208C/07/en
- versions with PROFIBUS communication:
- 1 operating instructions Field Communication with PROFIBUS PA/DP, BA 209C/07/en
- versions with explosion protection for hazardous area zone 2 (ATEX II 3G):
 Safety instructions for use in explosion-hazardous areas, XA 194C/07/a3

The delivery of the panel mounted instrument includes:

- 1 transmitter COM223
- 1 set of plug-in screw terminals
- 2 tensioning screws
- 1 BNC-plug (solder-free)
- 1 operating instructions BA 199C/07/en
- lacktriangle versions with HART communication:

1 operating instructions Field Communication with HART, BA 208C/07/en

- lacktriangledown versions with PROFIBUS communication:
 - 1 operating instructions Field Communication with PROFIBUS PA/DP, BA 209C/07/en
- versions with explosion protection for hazardous area zone 2 (ATEX II 3G):
 Safety instructions for use in explosion-hazardous areas, XA 194C/07/a3

Accessories

Sensors

■ Oxymax W COS31

oxygen sensor for drinking water and wastewater measurements, SS 1.4571 , potentiostatic amperometric principle

ordering acc. to product structure, see Technical Information (TI285C/24/ae)

■ Oxymax W COS41

oxygen sensor for drinking water and wastewater measurements, POM, amperometric principle ordering acc. to product structure, see Technical Information (TI284C/24/ae)

■ Oxvmax W COS61

optical oxygen sensor for drinking water and wastewater measurements, SS 1.4571, fluorescence quenching principle

ordering acc. to product structure, see Technical Information (TI387C/24/ae)

■ Oxymax W COS71

oxygen sensor for trace measurement, SS 1.4571, potentiostatic amperometric principle ordering acc. to product structure, see Technical Information (TI286C/24/ae)

Assemblies

■ Flow assembly COA250

for sensor installation in pipe lines, PVC; ordering acc. to product structure (Technical Information TI111C/24/ae)

■ Flow assembly COA260

for plate or wall mounting, for oxygen trace measurements; ordering acc. to product structure (Technical Information TI310C/24/ae)

■ Retractable assembly Cleanfit COA451

manually driven retractable assembly, stainless steel, with ball valve, for oxygen sensors; ordering acc. to product structure (Technical Information TI368C/24/ae)

■ Immersion assembly COA110

for sensor immersion in the basin, PVC pipe resp. PUR floating body with SS 1.4571 (AISI 316Ti) immersion tube;

Ordering acc. to product structure (see Technical Information TI035C/24/ae)

■ Immersion assembly Dipfit W CYA611

for sensor immersion in basins, open channels and tanks, PVC; Ordering acc. to product structure (Technical Information TI166C/24/ae)

■ Immersion assembly CYY105

for sensor immersion in basins, SS 1.4404 (AISI 316L) pipe, SS 1.4571 (AISI 316Ti) fitting; Ordering acc. to product structure (Technical Information TI092C/24/ae)

■ Basin rim holder CYY106

for sensor immersion in basins, SS 1.4301 (AISI 304);

Order no. CYY106-A

■ Immersion assembly holder CYH101

for pH, ORP, oxygen, conductivity assemblies and for oxygen and turbidity sensors; Ordering acc. to product structure (Technical Information TI092C/24/ae)

Connection accessories

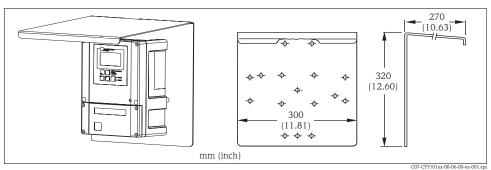
- Measuring cable OMK for oxygen sensors COS31, COS61 and COS71 for use as extension cable between junction box VS and transmitter, not terminated sold by the metre - order no. 50004124
- Measuring cable CMK for oxygen sensor COS41 for use as extension cable between junction box VBM and transmitter, not terminated sold by the metre - order no. 50005374
- VS junction box with plug-in socket and 7-pole plug, for cable extension from sensor (COS71, COS61, COS31, COS3 with SXP connector) to transmitter, IP 65; order no. 50001054
- Junction box VBM for cable extension for sensors COS41, COS4 (fixed cable versions), with 10 terminals, IP 65 / NEMA 4X

 Cable entry Pg 13.5
 Order no. 50003987

 Cable entry NPT ½"
 Order no. 51500177

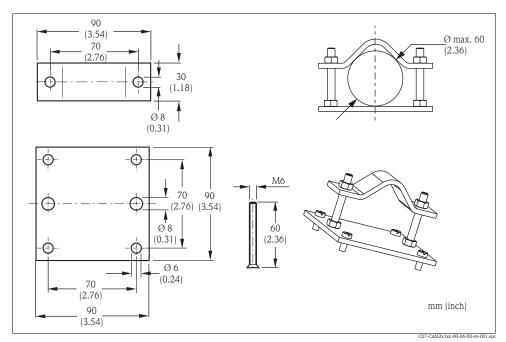
Mounting accessories

 Weather protection cover CYY101 for mounting of field housing, for outdoor installation material: stainless steel 1.4031; order no. CYY101-A



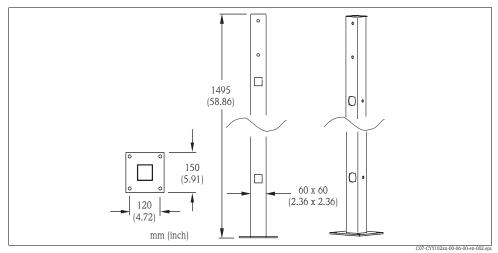
Weather protection cover for field instrument

 \blacksquare Kit for mounting of field housing on horizontal or vertical pipes (Ø max. 60 mm (2.36")) order no. 50086842



Pipe mounting kit

Universal upright post CYY102
 Square post for mounting of field housing, material: stainless steel 1.4301;
 order no. CYY102-A



Square post CYY102

Optoscope

Optoscope

Interface between transmitter and PC / laptop for service purposes. The Windows software "Scopeware" required for the PC or laptop is supplied with the Optoscope. The Optoscope is supplied in a sturdy plastic case with all the accessories required. Order no. 51500650

United States

Canada

Mexico

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