

FR-F740/F746

Frequency Inverters

The Power-Saving Inverters for Pump and Fan Applications



SIMPLER OPERATION 

One-touch Digital Dial control and multi-language display for simple configuration and user-friendly operation.

MORE FLEXIBILITY 

IP00, IP20 and IP54 protection ratings,
wide range of outputs from 0.75 to 630 kW

IMPROVED PERFORMANCE 

Extremely high quality for exceptional reliability

IMPROVED COMMUNICATION 

Comprehensive support for communications and worldwide network standards including LonWorks and Profibus

Power, Time and Cost Saving Intelligence



Complex HVAC building services automation solutions

Purpose-built for pumps and fans

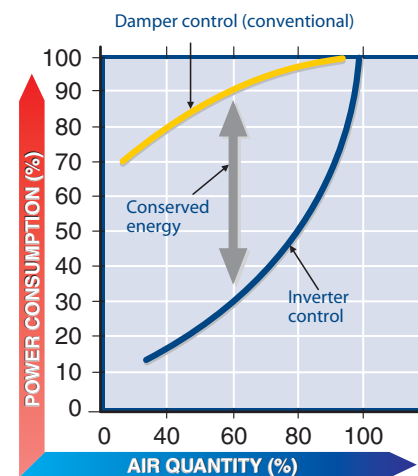
Today's innovative building services impose a wide variety of demands on drive system planners. More and more applications require open, flexible and fully-scalable drives. In applications like heating, ventilation and air-conditioning (HVAC) there are additional demands that must be met, including user-friendliness, network support and, of course, maximum reliability. The drives must also be economical, with minimum operating costs and maximum energy savings.

The frequency inverters of the FR-F740/746 series are a modern and intelligent variable-speed drive solution that can easily be integrated into modern building services automation systems. The FR-F740/746 series is particularly well suited for driving pumps and fans and for applications with reduced overloads, including:

- Air conditioning systems in buildings and industry
- Ventilation and air extraction fans
- Drains systems, ground water pumps and heat pumps

Up to 60 % power savings

These inverters achieve massive power savings, particularly in the crucial low speed range and the braking and acceleration phases. For example, at a frequency of 35 Hz the inverter achieves a saving of 57 % over conventional solutions.



Power savings in relation to air throughput volume

Additional power savings of 10 % are achieved by Mitsubishi Electric's innovative OEC (Optimum Excitation Control) technology, which ensures that the optimum flux is applied to the motor at all times.

Savings for ventilation and extraction systems

Ventilation and air extraction systems generally require very powerful motors. The intelligent motor control functions of the FR-F740/746 series reduce starting currents and thus also the peak load power costs. Similarly, the system also cuts costs in low load operation.



A 110 kW air extraction system

Maximum flexibility for pump systems

With their multi-motor function the FR-F740/746 inverters can autonomously integrate up to four motors in a pump system, using preset setpoint values. In this system one motor is frequency-controlled by the FR-F740/746 whilst the others are automatically switched in to or out of the network in stages. This highly-effective motor management is really useful in water supply systems requiring fast and flexible responses (e.g. for catering to sudden fluctuations in the demand for water).



Pump system



Control unit FR-DU07

Flexible control unit with Digital Dial

The integrated one-touch Digital Dial gives you much faster access to all the important parameters than would be possible using conventional control keys.

The removable FR-DU07 control unit makes operating the inverter simple and intuitive. A 4-digit LED display enables you to check and edit settings, and it is also used for monitoring operating status and displaying alarms. It is possible to monitor all the inverter and motor status parameters and any error code displays enabling rapid commissioning and troubleshooting for users. The control unit can also be used to adjust the speed of the connected motor continuously and directly

Protection ratings: IP00/IP20/IP54

In addition to the IP00 and IP20 protection ratings the inverters in the output range up to 55 kW are also available with an IP54, splash and spray rating (FR-F746 series). These rugged metal chassis units have dust, dirt and water protection making it possible to install them without an external cabinet, for example on the outside wall of the factory building or next to a ventilation or air conditioning system.

Long service life and simplified maintenance

A combination of many intelligent design features and newly developed components (including the fans and capacitors) have increased the service life of the FR-F740/746 to over 10 years. An automatic warning is displayed when the end of the service life is approaching, so that you can avoid unexpected failures.

The cooling fans are compact units that can easily be removed for cleaning or replacement. The terminal blocks are removable, so that the frequency inverters can be replaced without re-wiring in the rare event of a failure.



IMS certificate

Mitsubishi Electric's drive systems have an enviable reputation for reliability. The recent customer satisfaction survey conducted by IMS Research confirmed that the inverter drives made by Mitsubishi Electric are among the best in their class.



Frequency inverter FR-F746

Comprehensive communications options

The FR-F740/746 inverters are fitted with two serial ports as standard for integration in automation networks. A network cable can be connected to the PU interface with a standard RJ45 plug and there are RS485 terminals inside the inverter for connection to a multidrop network, enabling inexpensive network connection of up to 32 nodes.

In addition to the Mitsubishi network protocol you can also set Modbus-RTU (binary) as the standard protocol.

The inverters can be connected to all the following networks:

- LonWorks*
- Profibus/DP*
- DeviceNet*
- Modbus RTU*
- RS-485*
- CC-Link*

*optional



The FR-F740/F746 in a LonWorks network system

Specifications ///

Frequency inverter	120 % overload capacity*		150 % overload capacity**	
	Rated current (A)	Rated motor capacity (kW)	Rated current (A)	Rated motor capacity (kW)
FR-F740-00023-EC	2.3	0.75	2.1	0.75
FR-F740-00038-EC	3.8	1.5	3.5	1.5
FR-F740-00052-EC	5.2	2.2	4.8	2.2
FR-F740-00083-EC	8.3	3.7	7.6	3.7
FR-F740-00126-EC	12.6	5.5	11.5	5.5
FR-F740-00170-EC	17	7.5	16	7.5
FR-F740-00250-EC	25	11	23	11
FR-F740-00310-EC	31	15	29	15
FR-F740-00380-EC	38	18.5	35	18.5
FR-F740-00470-EC	47	22	43	22
FR-F740-00620-EC	62	30	57	30
FR-F740-00770-EC	77	37	70	37
FR-F740-00930-EC	93	45	85	45
FR-F740-01160-EC	116	55	106	55
FR-F740-01800-EC	180	90	144	75
FR-F740-02160-EC	216	110	180	90
FR-F740-02600-EC	260	132	216	110
FR-F740-03250-EC	325	160	260	132
FR-F740-03610-EC	361	185	325	160
FR-F740-04320-EC	432	220	361	185
FR-F740-04810-EC	481	250	432	220
FR-F740-05470-EC	547	280	481	250
FR-F740-06100-EC	610	315	547	280
FR-F740-06830-EC	683	355	610	315
FR-F740-07700-EC	770	400	683	355
FR-F740-08660-EC	866	450	770	400
FR-F740-09620-EC	962	500	866	450
FR-F740-10940-EC	1094	560	962	500
FR-F740-12120-EC	1212	630	1094	560

Frequency inverter	120 % overload capacity*		150 % overload capacity**	
	Rated current (A)	Rated motor capacity (kW)	Rated current (A)	Rated motor capacity (kW)
FR-F746-00023-EC	2.3	0.75	2.1	0.75
FR-F746-00038-EC	3.8	1.5	3.5	1.5
FR-F746-00052-EC	5.2	2.2	4.8	2.2
FR-F746-00083-EC	8.3	3.7	7.6	3.7
FR-F746-00126-EC	12.6	5.5	11.5	5.5
FR-F746-00170-EC	17	7.5	16	7.5
FR-F746-00250-EC	25	11	23	11
FR-F746-00310-EC	31	15	29	15
FR-F746-00380-EC	38	18.5	35	18.5
FR-F746-00470-EC	47	22	43	22
FR-F746-00620-EC	62	30	57	30
FR-F746-00770-EC	77	37	70	37
FR-F746-00930-EC	93	45	85	45
FR-F746-01160-EC	116	55	106	55

* 120 % for 3 s, 110 % for 60 s, up to 30 °C ** 150 % for 3 s, 120 % for 60 s, up to 40 °C

Operating conditions	Specifications
Voltage	Three-phase, 380 – 500 V (-15 %/+10 %) (below 75 kW to 480 V)
Ambient temperature in operation	FR-F 740: -10 °C to +50 °C; FR-F 746: -10 °C to +40 °C
Storage temperature	-20 °C to +65 °C
Ambient humidity	Max. 90 % relative humidity (non-condensing)
Altitude	Max. 1,000 m above sea level
Protection rating	F740: IP00 from 30 kW, IP20 up to 22 kW; F746: IP54
Shock resistance	10 G (for 00023 to 03610); 0.3 G (for ≤ 04320)
Vibration resistance	Max. 0.6 G
Certifications	FR-F740: CE/UL/cUL/GOST FR-F746: CE/GOST

* 120 % for 3 s, 110 % for 60 s, up to 40 °C ** 150 % for 3 s, 120 % for 60 s, up to 50 °C

EUROPEAN BRANCHES

MITSUBISHI ELECTRIC EUROPE B.V. 25, Boulevard des Bouvets F-92741 Nanterre Cedex Phone +33 (0) 1 55 68 55 68	FRANCE
MITSUBISHI ELECTRIC EUROPE B.V. Gothaer Straße 8 D-40880 Ratingen Phone +49 (0) 21 02/4 86-0	GERMANY
MITSUBISHI ELECTRIC EUROPE B.V. Westgate Business Park, Ballymount IRL-Dublin 24 Phone +353-1/4 50 50 07	IRELAND
MITSUBISHI ELECTRIC EUROPE B.V. Via Paracelso 12 I-20041 Agrate Brianza (MI) Phone +39 (0) 3 96 05 31	ITALY
MITSUBISHI ELECTRIC EUROPE B.V. Carretera de Rubí, 76-80 E-08190 Sant Cugat del Vallés Phone +34 93/5 65 31 60	SPAIN
MITSUBISHI ELECTRIC EUROPE B.V. Travelers Lane GB-Hatfield Herts. AL10 8 XB Phone +44 (0) 1707/27 61 00	UK

EUROPEAN REPRESENTATIVES

GEVA GmbH Wiener Straße 89 AT-2500 Baden Phone +43 (0) 2252 / 85 55 20	AUSTRIA	UTU ELEKTROTEHNIKA Pärnu mnt. 160i EE-11317 Tallinn Phone +372 (0)6 / 51 72 80	ESTONIA	POWEL SIA Lienes iela 28 LV-1009 Riga Phone +37 17 84 / 22 80	LATVIA	MPL Technology ul. Sliczna 36 PL-31-444 Kraków Phone +48 (0) 12 / 6 32 28 85	POLAND	GTS Darułaceze Cad. No. 43A KAT:2 TR-80270 Okmeydanı-Istanbul Phone +90 (0) 212 / 3 20 16 40	TURKEY	ICOS Ryazanskij Prospekt, 8A, Office 100 RU-109428 Moscow Phone +7 095 / 232 0207	RUSSIA
TEHNIKON Oktiabrskaya 16/5, AP 704 BY-220030 Minsk Phone +375 (0)17 / 2104626	BELARUS	UTU POWEL OY Box 236 FIN-28101 Pori Phone +358 (0)2 / 550 800	FINLAND	UJAB UTU POWEL Savanoriu Pr. 187 LT-2053 Vilnius Phone +370 (0) 52 32 3-1 01	LITHUANIA	Sirius Trad. & Serv. Str. Biharia Nr. 67-77 RO-013981 Bucuresti 1 Phone +40 (0) 21 / 2 01 1146	ROMANIA	Avtomatika Sever Ltd. Lva Tolstogo Str.7, Of. 311 RU-197376 St Petersburg Phone +7 812 / 718 32 38	RUSSIA	STC Drive Technique Poslanikov per., 9, str.1 RU-107005 Moscow Phone +7 095 / 786 21 00	RUSSIA
Koning & Hartman b.v. Pontbeeklaan 43 BE-1731 Brussels Phone +32 (0) 2 / 467 17 44	BELGIUM	ITECO A.B.E.E. 5, Mavrogenous Str. GR-18542 Piraeus Phone +302 (0) 10 / 4 21 00 50	GREECE	INTEHSIS SRL Cuza-Voda 36/1-81 MD-2061 Chisinau Phone +373 (0) 2 / 56 22 63	MOLDOVA	AutoCont Control Radlinského 47 SK-02601 Dolný Kubín Phone +421 435868210	SLOVAKIA	CONSYS Promyshlennaya St. 42 RU-198099 St Petersburg Phone +7 812 / 325 3653	RUSSIA	CSC Automation Ltd 15, M. Raskova St., Fl. 10, Of. 1010 UA-02002 Kiev Phone +380 (0)44 / 494 33 55	UKRAINE
TELECON CO. 4, A. Ljapchev Blvd. BG-1756 Sofia Phone +359 (0)2 / 97 44 058	BULGARIA	Meltrade Automatika 55, Harmat St. HU-1105 Budapest Phone +36 (0) 1 / 2 60 56 02	HUNGARY	Koning & Hartman b.v. Donauweg 2 B NL-1000 AK Amsterdam Phone +31 (0)20 / 587 76 00	NETHERLANDS	INEA d.o.o. Stegne 11 SI-1000 Ljubljana Phone +386 (0) 1 / 5 13 81 00	SLOVENIA	Electrotechnical Shetinkina St. 33, Office 116 RU-630088 Novosibirsk Phone +7 812 / 325 91 98	RUSSIA		
AutoCont Nemocnici 12 CZ-70200 Ostrava 2 Phone +420 59 / 6152 111	CZECH REPUBLIC	SHERIF Motion Techn. LTD Rehov Hamerkava 19 IL-58851 Holon Phone +972 (0)3 / 559 54 62	ISRAEL	Motion Control Markenweg 5 NL-7051 HS Varsseveld Phone +31 (0)315 / 257 260	NETHERLANDS	Beijer Electronics AB Box 426 S-20124 Malmö Phone +46 (0) 40 / 35 86 00	SWEDEN	ELEKTROSTYLE Krasnij Prospekt 220-1, Office 312 RU-630049 Novosibirsk Phone +7 812 / 325 10 6618	RUSSIA		
lovis poulsen Geminvej 32 DK-2670 Greve Phone +45 (0)43 / 95 95 95	DENMARK	Kazpromatomatiks Ltd. 2, Scladsckaya Str. KAZ-470046 Karaganda Phone +7 3212 50 11 50	KAZAKHSTAN	Beijer Electronics AS Teglværsvæien 1 NO-3002 Drammen Phone +47 (0) 32 / 24 30 00	NORWAY	ECONOTEC AG Postfach 282 CH-8309 Nürensdorf Phone +41 (0) 44 / 8 38 48 11	SWITZERLAND	ELEKTROSTYLE Poslanikov Per., 9, Str.1 RU-107005 Moscow Phone +7 095 / 542-4323	RUSSIA	CBI Ltd Private Bag 2016 ZA-1600 Isando Phone +27 (0) 11 / 9 28 20 00	SOUTH AFRICA



Mitsubishi Electric Europe B.V. /// FA - European Business Group /// Gothaer Straße 8 /// D-40880 Ratingen /// Germany
Tel.: +49(0)2102-4860 /// Fax: +49(0)2102-486112 /// info@mitsubishi-automation.com /// www.mitsubishi-automation.com

Specifications subject to change /// Art. no. 166394-B /// 01.2006