

up to Category 2, EN 954-1 PNOZ X1



Safety relay for monitoring E-STOP pushbuttons.




Unit features

- ▶ Positive-guided relay outputs:
 - 3 safety contacts (N/O), instantaneous
 - 1 auxiliary contact (N/C), instantaneous
- ▶ Safe separation of safety contacts 13-14, 23-24, 33-34 from input circuits A1-A2, feedback loop Y1-Y2 and auxiliary contact 41-42.
- ▶ Connection options for:
 - E-STOP pushbutton
 - Reset button
- ▶ LED indicator for:
 - Switch status channel 1/2
 - Supply voltage

Safety features

- The relay meets the following safety requirements:
- ▶ The circuit is redundant with built-in self-monitoring.
 - ▶ The safety function remains effective in the case of a component failure.
 - ▶ The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.

Approvals

	PNOZ X1
	◆
	◆
	◆

Unit description

The safety relay meets the requirements of EN 60204-1 and IEC 60204-1 and may be used in applications with

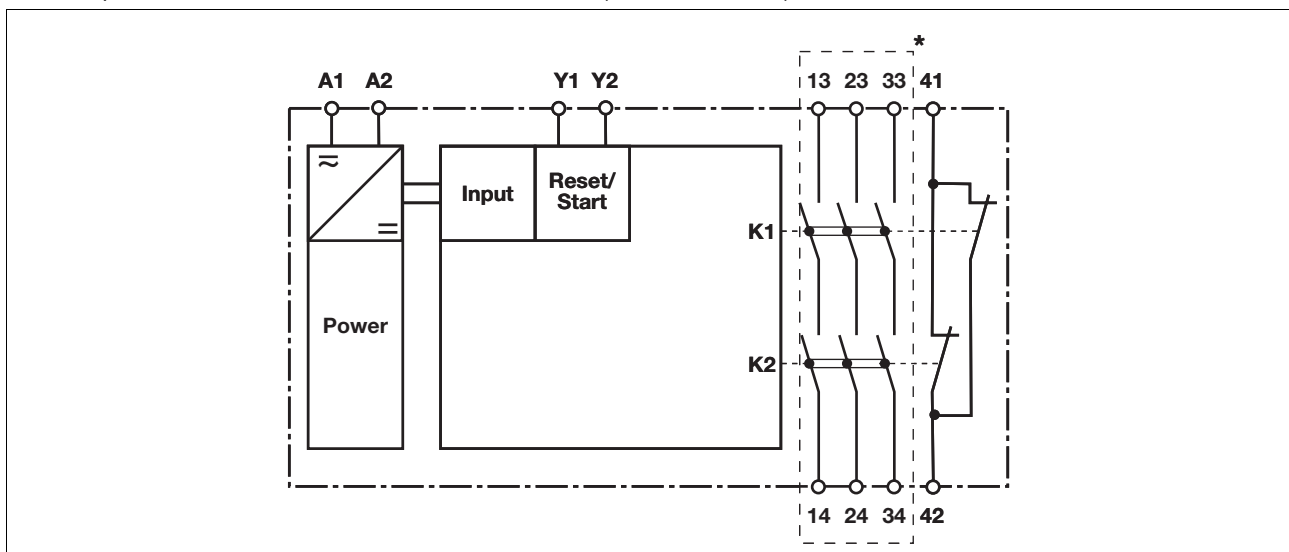
- ▶ E-STOP pushbuttons

The safety relay is not suitable for non-contact barriers because

- ▶ a dynamic start is not possible
- ▶ the unit can be started during the delay-on de-energisation time.

Block diagram

* Safe separation in accordance with EN 60947-1, 6 kV (see unit features)

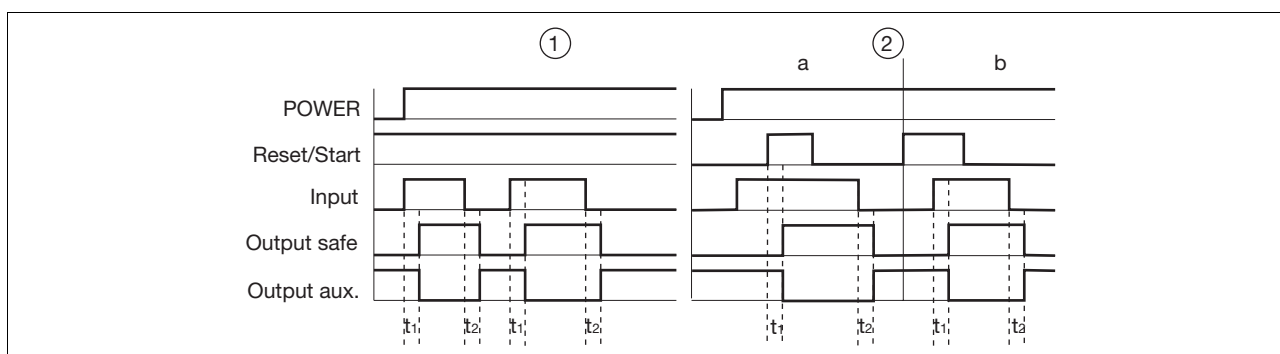


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Function description

- ▶ Single-channel operation: no redundancy in the input circuit, earth faults in the reset circuit are detected.
- ▶ Automatic start: Unit is active once the input circuit has been closed.
- ▶ Manual reset: Unit is active once the input circuit is closed and then the reset circuit is closed.
- ▶ Increase in the number of available contacts by connecting contact expander modules or external contactors/relays.

Timing diagram



Key

- ▶ Power: Supply voltage
- ▶ Reset/start: Reset circuit Y1-Y2
- ▶ Input: Input circuits A1-L+
- ▶ Output safe: Safety contacts 13-14, 23-24, 33-34
- ▶ Output aux: Auxiliary contacts 41-42
- ▶ ①: Automatic reset
- ▶ ②: Manual reset
- ▶ a: Input circuit closes before reset circuit
- ▶ b: Reset circuit closes before input circuit
- ▶ t₁: Switch-on delay
- ▶ t₂: Delay-on de-energisation

Wiring

Please note:

- ▶ Information given in the “Technical details” must be followed.
- ▶ Outputs 13-14, 23-24, 33-34 are safety contacts, output 41-42 is an auxiliary contact (e.g. for display).
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see technical details).
- ▶ Calculation of the max. cable runs I_{max} in the input circuit:

$$I_{max} = \frac{R_{I_{max}}}{R_l / km}$$

$R_{I_{max}}$ = max. overall cable resistance (see technical details)

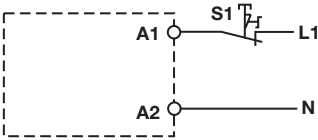
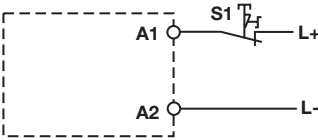
R_l / km = cable resistance/km

- ▶ Use copper wire that can withstand 60/75 °C.
- ▶ Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.

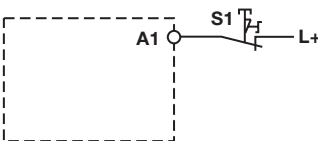
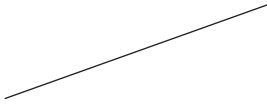
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Preparing for operation



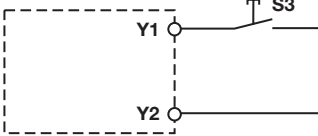
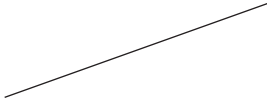
▶ Supply voltage

Supply voltage	AC	DC
		

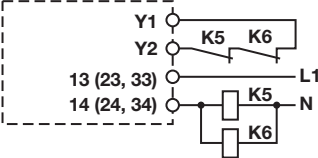
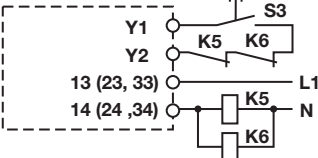
▶ Input circuit

Input circuit	Single-channel	Dual-channel
E-STOP without detection of shorts across con- tacts		

▶ Reset circuit

Reset circuit	E-STOP wiring (single-channel)	E-STOP wiring (dual-channel)
Automatic reset		
Manual reset		

▶ Feedback loop

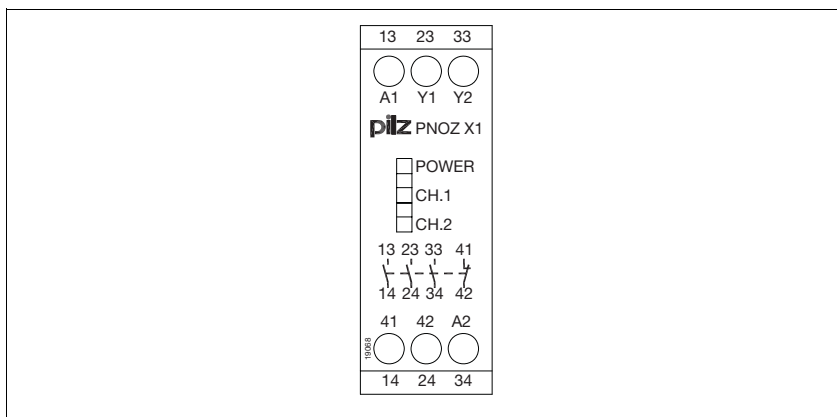
Feedback loop	Automatic reset	Manual reset
Contacts from external contactors		

▶ Key

S1	E-STOP pushbutton
S3	Reset button

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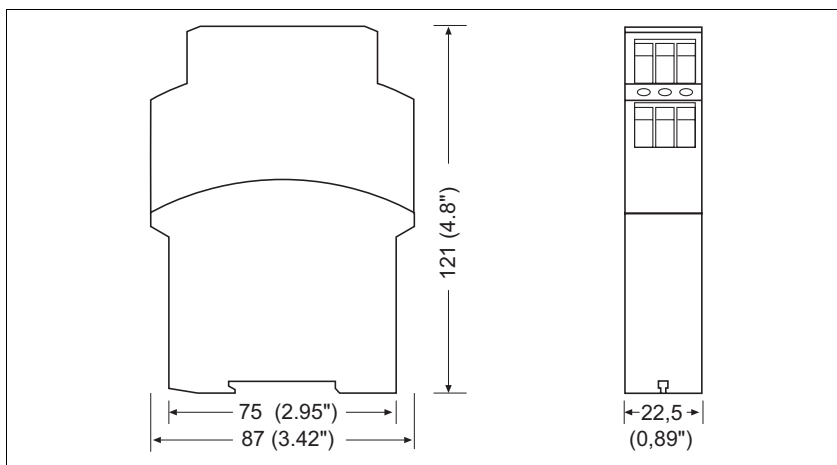
Terminal configuration



Installation

- ▶ The safety relay should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notch on the rear of the unit to attach it to a DIN rail.
- ▶ Ensure the unit is mounted securely on a vertical DIN rail (35 mm) by using a fixing element (e.g. retaining bracket or an end angle).

Dimensions

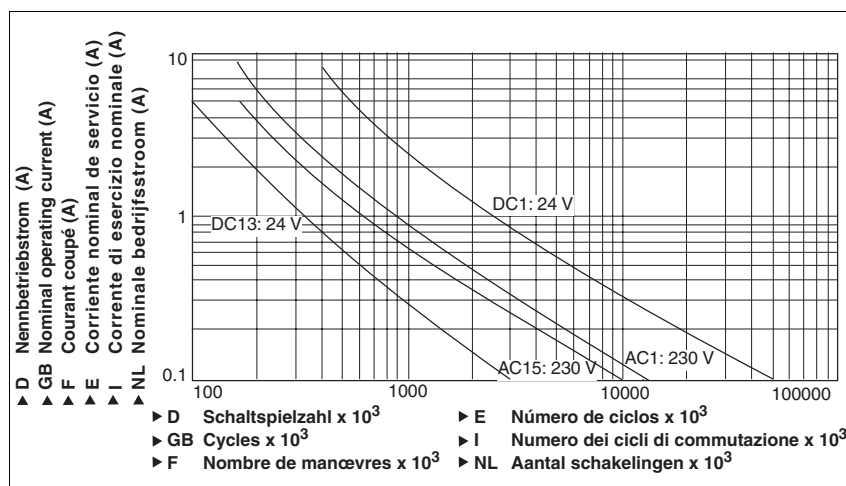


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Notice

This data sheet is only intended for use during configuration. For installation and operation, please refer to the operating instructions supplied with the unit.

Service life graph



Technical details

Electrical data

Supply voltage	
Supply voltage U_B AC/DC	24 V
Voltage tolerance	-15 %/+10 %
Power consumption at U_B AC	4.0 VA
Power consumption at U_B DC	2.0 W
Frequency range AC	50 - 60 Hz
Residual ripple DC	160 %
Voltage and current at	
Input circuit DC: 24.0 V	65.0 mA
Reset circuit DC: 24.0 V	40.0 mA
Feedback loop DC: 24.0 V	40.0 mA
Number of output contacts	
Safety contacts (S) instantaneous:	3
Auxiliary contacts (N/C):	1
Category of output contacts in accordance with EN 954-1	
Safety contacts (S) instantaneous:	2
Utilisation category in accordance with EN 60947-4-1	
Safety contacts: AC1 at 240 V	$I_{min}: 0.01 A, I_{max}: 8.0 A$ $P_{max}: 2000 VA$
Safety contacts: DC1 at 24 V	$I_{min}: 0.01 A, I_{max}: 8.0 A$ $P_{max}: 200 W$
Auxiliary contacts: AC1 at 240 V	$I_{min}: 0.01 A, I_{max}: 8.0 A$ $P_{max}: 2000 VA$
Auxiliary contacts: DC1 at 24 V	$I_{min}: 0.01 A, I_{max}: 8.0 A$ $P_{max}: 200 W$
Utilisation category in accordance with EN 60947-5-1	
Safety contacts: AC15 at 230 V	$I_{max}: 6.0 A$
Safety contacts: DC13 at 24 V (6 cycles/min)	$I_{max}: 5.0 A$
Auxiliary contacts: AC15 at 230 V	$I_{max}: 6.0 A$
Auxiliary contacts: DC13 at 24 V (6 cycles/min)	$I_{max}: 5.0 A$
Contact material	AgCuNi + 0.2 μm Au

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Electrical data	
External contact fuse protection ($I_K = 1 \text{ kA}$) to EN 60947-5-1	
Blow-out fuse, quick	
Safety contacts:	10 A
Auxiliary contacts:	10 A
Blow-out fuse, slow	
Safety contacts:	6 A
Auxiliary contacts:	6 A
Circuit breaker 24 VAC/DC, characteristic B/C	
Safety contacts:	6 A
Auxiliary contacts:	6 A
Max. overall cable resistance R_{lmax} input circuits, reset circuits	
single-channel at U_B DC	30 Ohm
single-channel at U_B AC	30 Ohm
Times	
Switch-on delay	
with automatic reset typ.	60 ms
with automatic reset max.	120 ms
with manual reset typ.	50 ms
with manual reset max.	120 ms
Delay-on de-energisation	
with E-STOP typ.	55 ms
with E-STOP max.	90 ms
with power failure typ.	55 ms
with power failure max.	90 ms
Recovery time at max. switching frequency 1/s after E-STOP	
after power failure	100 ms
Supply interruption before de-energisation	20 ms
Environmental data	
EMC	EN 60947-5-1, EN 61000-6-2
Vibration to EN 60068-2-6	
Frequency	10 - 55 Hz
Amplitude	0.35 mm
Climatic suitability	EN 60068-2-78
Airgap creepage	EN 60947-1
Rated insulation voltage	250 V
Rated impulse withstand voltage	6.0 kV
Ambient temperature	-10 - 55 °C
Storage temperature	-40 - 85 °C
Protection type	
Mounting (e.g. cabinet)	IP54
Housing	IP40
Terminals	IP20
Mechanical data	
Housing material	
Housing	PPO UL 94 V0
Front	ABS UL 94 V0
Max. cross section of external conductors with screw terminals	
1 core flexible	0.20 - 4.00 mm², 24 - 10 AWG
2 core, same cross section, flexible:	
with crimp connectors, without insulating sleeve	0.20 - 2.50 mm², 24 - 14 AWG
without crimp connectors or with TWIN crimp connectors	0.20 - 2.50 mm², 24 - 14 AWG
Torque setting with screw terminals	0.60 Nm

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Mechanical data

Dimensions	
Height	87.0 mm
Width	22.5 mm
Depth	121.0 mm
Weight	180 g

The standards current on **2004-09** apply.

Conventional thermal current

Number of contacts	I_{th} (A) at U_B DC	I_{th} (A) at U_B AC
1	8.00 A	8.00 A
2	7.00 A	7.00 A
3	6.00 A	6.00 A

Order reference

Type	Features	Terminals	Order no.
PNOZ X1	24 VAC 24 VDC	Screw terminals	774 300