

Up to PL e of EN ISO 13849-1 PNOZ X2.7P



Safety relay for monitoring E-STOP pushbuttons, safety gates and light beam devices

Approvals

PNOZ X2.7P	
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Unit features

- ▶ Positive-guided relay outputs:
 - 3 safety contacts (N/O), instantaneous
 - 1 auxiliary contact (N/C), instantaneous
- ▶ Connection options for:
 - E-STOP pushbutton
 - Safety gate limit switch
 - Reset button
 - Light barriers
- ▶ LED indicator for:
 - Switch status channel 1/2
 - Supply voltage
- ▶ Plug-in connection terminals (either spring-loaded terminal or screw terminal)
- ▶ See order reference for unit types

Safety features

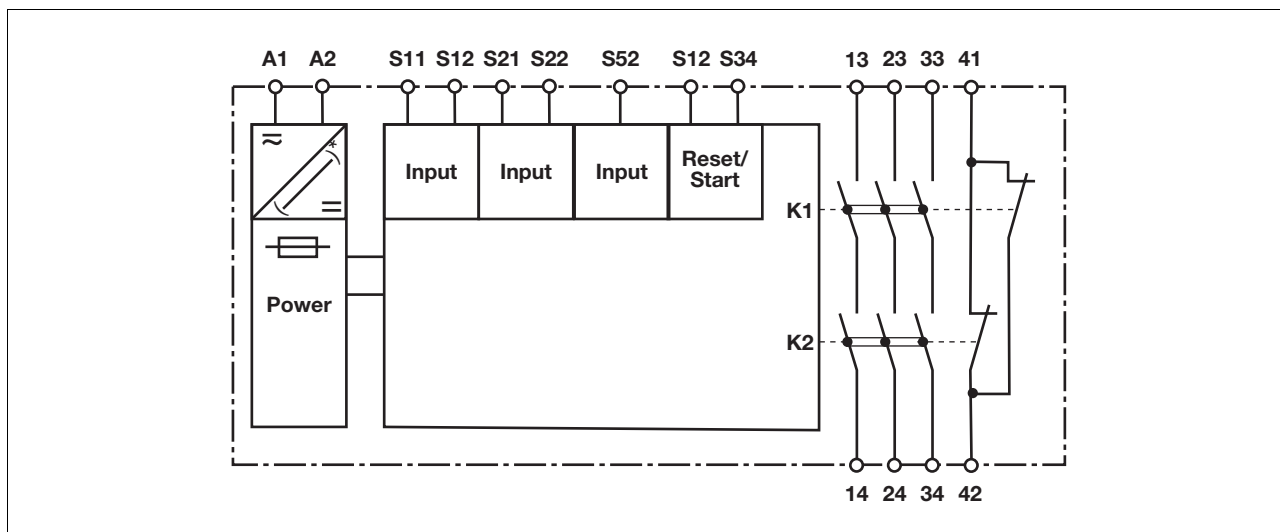
- The relay meets the following safety requirements:
- ▶ The circuit is redundant with built-in self-monitoring.
 - ▶ The safety function remains effective in the case of a component failure.
 - ▶ The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.

Unit description

The safety relay meets the requirements of EN 60947-5-1, EN 60204-1 and VDE 0113-1 and may be used in applications with

- ▶ E-STOP pushbuttons
- ▶ Safety gates
- ▶ Light beam devices

Block diagram



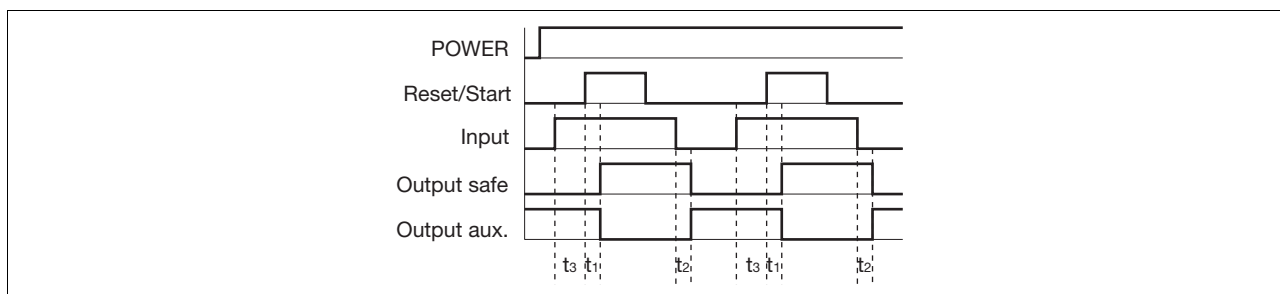
*only with U_B 24 – 240 VAC/DC

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Function description

- ▶ Single-channel operation: no redundancy in the input circuit, earth faults in the reset circuit are detected.
- ▶ Dual-channel operation without detection of shorts across contacts: redundant input circuit, detects
 - earth faults in the reset and input circuit,
- short circuits in the input circuit and, with a monitored reset, in the reset circuit too.
- ▶ Dual-channel operation with detection of shorts across contacts: redundant input circuit, detects
 - earth faults in the reset and input circuit,
 - short circuits in the input circuit and, with a monitored reset, in the reset circuit too,
- shorts between contacts in the input circuit.
- ▶ Monitored reset: Unit is active once the input circuit is closed and once the reset circuit is closed after the waiting period has elapsed (see technical details).
- ▶ Increase in the number of available instantaneous safety contacts by connecting contact expansion modules or external contactors.

Timing diagram



Key

- ▶ Power: Supply voltage
- ▶ Reset/start: Reset circuit S12-S34
- ▶ Input: Input circuits S11-S12, S21-S22, S52
- ▶ Output safe: Safety contacts 13-14, 23-24, 33-34
- ▶ Output aux: Auxiliary contacts 41-42
- ▶ t_1 : Switch-on delay
- ▶ t_2 : Delay on de-energisation
- ▶ t_3 : Waiting period

Wiring

Please note:

- ▶ Information given in the “Technical details” must be followed.
- ▶ Outputs 13-14, 23-24, 33-34 are safety contacts, output 41-42 is an auxiliary contact (e.g. for display).
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see technical details).
- ▶ Calculation of the max. cable runs l_{max} in the input circuit:

$$l_{max} = \frac{R_{lmax}}{R_l / km}$$

R_{lmax} = max. overall cable resistance (see technical details)

R_l / km = cable resistance/km

- ▶ Use copper wire that can withstand 60/75 °C.
- ▶ Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.

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Preparing for operation

► Supply voltage

Supply voltage	24 – 240 VAC/DC	24 VAC/DC

► Input circuit

Input circuit	Single-channel	Dual-channel
E-STOP without detection of shorts across contacts		
E-STOP with detection of shorts across contacts		
Safety gate without detection of shorts across contacts		
Safety gate with detection of shorts across contacts		
Light beam device with detection of shorts across contacts via ESPE (not on units with a universal power supply)		

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▶ Reset circuit

Reset circuit	E-STOP wiring (single-channel) Safety gate (single-channel)	E-STOP wiring (dual-channel) Safety gate (dual-channel)
Monitored reset		

▶ Feedback circuit

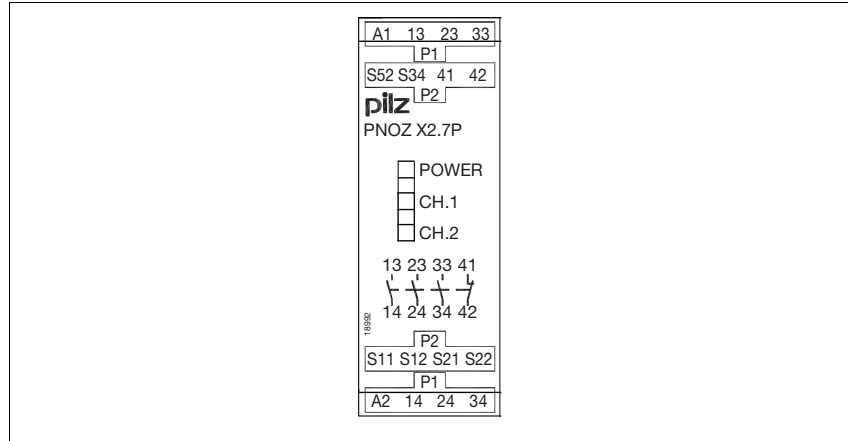
Feedback circuit	Automatic reset	Monitored reset
Contacts from external contactors		

▶ Key

S1/S2	E-STOP/safety gate switch
S3	Reset button
	Switch operated
	Gate open
	Gate closed

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Terminal configuration

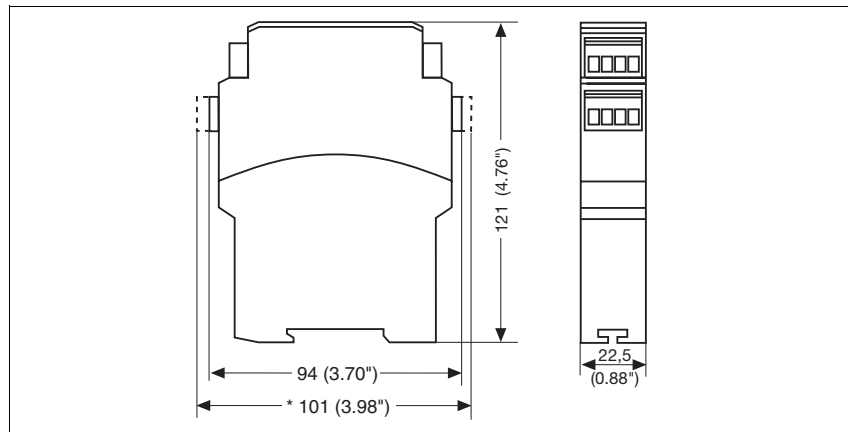


Installation

- ▶ The safety relay should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notch on the rear of the unit to attach it to a DIN rail.
- ▶ Ensure the unit is mounted securely on a vertical DIN rail (35 mm) by using a fixing element (e.g. retaining bracket or an end angle).

Dimensions

* with spring-loaded terminals



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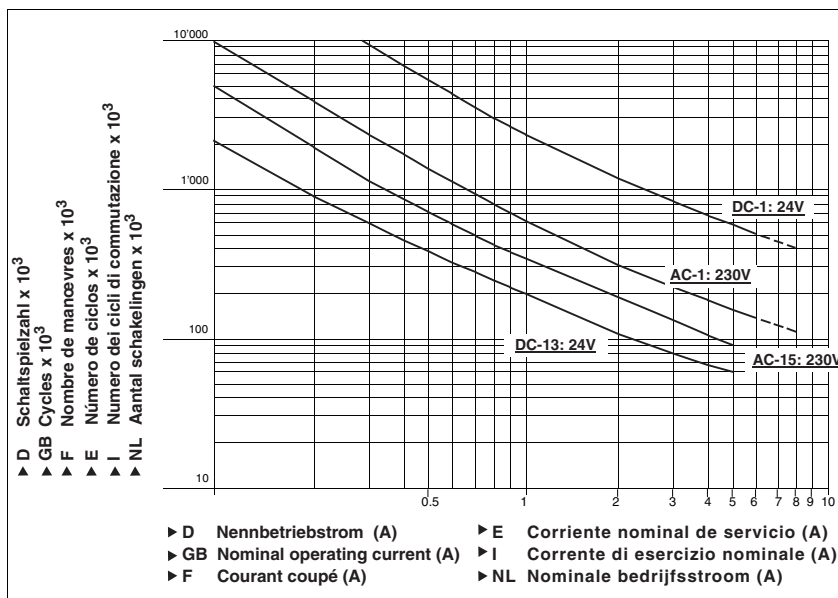
Notice

This data sheet is only intended for use during configuration. For installation and operation, please refer to the operating instructions supplied with the unit.

Service life graph

The service life graphs indicate the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.

U_B 24 V AC/DC



Example

- ▶ Inductive load: 0.2 A
- ▶ Utilisation category: AC15
- ▶ Contact service life: 4,000,000 cycles

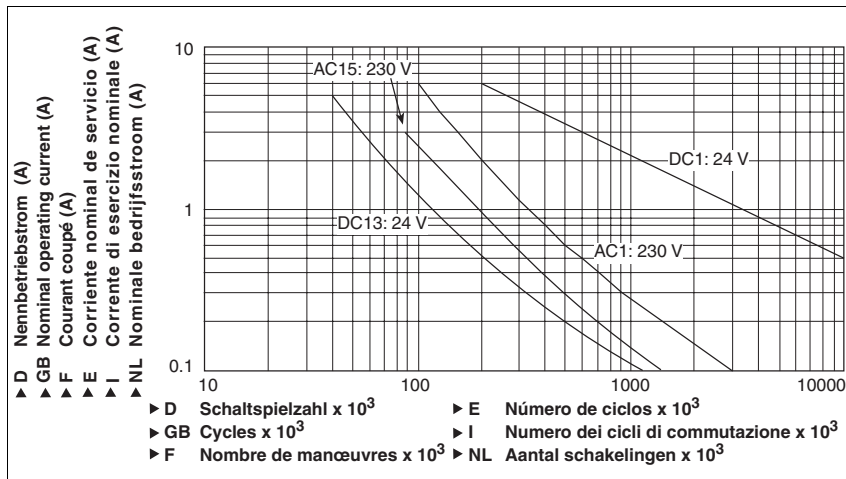
Provided the application requires fewer than 4,000,000 cycles, the PFH value (see technical details) can be used in the calculation.

To increase the service life, sufficient spark suppression must be provided on all output contacts. With capacitive loads, any power surges that occur must be noted. With contactors, use freewheel diodes for spark suppression.

We recommend you use semiconductor outputs to switch 24 VDC loads.

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U_B 24 - 240 V AC/DC



Example

- ▶ Inductive load: 0.2 A
 - ▶ Utilisation category: AC15
 - ▶ Contact service life: 700 000 cycles
- Provided the application requires fewer than 700 000 cycles, the PFH value (see technical details) can be used in the calculation.

To increase the service life, sufficient spark suppression must be provided on all output contacts. With capacitive loads, any power surges that occur must be noted. With contactors, use freewheel diodes for spark suppression.

We recommend you use semiconductor outputs to switch 24 VDC loads.

Technical details

Electrical data

Supply voltage	
Supply voltage U _B AC/DC	24 - 240 V, 24 V
Voltage tolerance	-15 %/+10 %
Power consumption at U _B AC	4.5 VA No. 777306, 787306 5.5 VA No. 777305, 787305
Power consumption at U _B DC	2.0 W No. 777306, 787306 2.5 W No. 777305, 787305
Frequency range AC	50 - 60 Hz
Residual ripple DC	160 %
Voltage and current at	
Input circuit DC: 24.0 V	25.0 mA No. 777306, 787306 30.0 mA No. 777305, 787305
Reset circuit DC: 24.0 V	40.0 mA No. 777305, 787305 50.0 mA No. 777306, 787306
Feedback loop DC: 24.0 V	40.0 mA No. 777305, 787305 50.0 mA No. 777306, 787306
Number of output contacts	
Safety contacts (S) instantaneous:	3
Auxiliary contacts (N/C):	1

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Electrical data	
Utilisation category in accordance with EN 60947-4-1	
Safety contacts: AC1 at 240 V	I_{min} : 0.01 A , I_{max} : 6.0 A P_{max} : 1500 VA
Safety contacts: DC1 at 24 V	I_{min} : 0.01 A , I_{max} : 6.0 A P_{max} : 150 W
Auxiliary contacts: AC1 at 240 V	I_{min} : 0.01 A , I_{max} : 6.0 A P_{max} : 1500 VA
Auxiliary contacts: DC1 at 24 V	I_{min} : 0.01 A , I_{max} : 6.0 A P_{max} : 150 W
Utilisation category in accordance with EN 60947-5-1	
Safety contacts: AC15 at 230 V	I_{max} : 3.0 A No. 777306, 787306 5.0 A No. 777305, 787305
Safety contacts: DC13 at 24 V (6 cycles/min)	I_{max} : 4.0 A No. 777306, 787306 5.0 A No. 777305, 787305
Auxiliary contacts: AC15 at 230 V	I_{max} : 3.0 A No. 777306, 787306 5.0 A No. 777305, 787305
Auxiliary contacts: DC13 at 24 V (6 cycles/min)	I_{max} : 4.0 A No. 777306, 787306 5.0 A No. 777305, 787305
Contact material	AgCuNi + 0.2 µm Au
External contact fuse protection ($I_k = 1$ kA) to EN 60947-5-1	
Blow-out fuse, quick	
Safety contacts:	10 A No. 777305, 787305 6 A No. 777306, 787306
Auxiliary contacts:	10 A No. 777305, 787305 6 A No. 777306, 787306
Blow-out fuse, slow	
Safety contacts:	4 A No. 777306, 787306 6 A No. 777305, 787305
Auxiliary contacts:	4 A No. 777306, 787306 6 A No. 777305, 787305
Circuit breaker 24 VAC/DC, characteristic B/C	
Safety contacts:	4 A No. 777306, 787306 6 A No. 777305, 787305
Auxiliary contacts:	4 A No. 777306, 787306 6 A No. 777305, 787305
Max. overall cable resistance R_{lmax} input circuits, reset circuits	
single-channel at U_B DC	30 Ohm No. 777305, 787305 45 Ohm No. 777306, 787306
single-channel at U_B AC	100 Ohm No. 777305, 787305 45 Ohm No. 777306, 787306
dual-channel without detect. of shorts across contacts at U_B DC	50 Ohm No. 777305, 787305 80 Ohm No. 777306, 787306
dual-channel without detect. of shorts across contacts at U_B AC	100 Ohm No. 777305, 787305 80 Ohm No. 777306, 787306
dual-channel with detect. of shorts across contacts at U_B DC	15 Ohm
dual-channel with detect. of shorts across contacts at U_B AC	15 Ohm
Min. input resistance in the starting torque	160 Ohm No. 777305, 787305 234 Ohm No. 777306, 787306
Safety-related characteristic data	
PL in accordance with EN ISO 13849-1	PL e (Cat. 4)
Category in accordance with EN 954-1	Cat. 4
SIL CL in accordance with EN IEC 62061	SIL CL 3
PFH in accordance with EN IEC 62061	2.31E-09
SIL in accordance with IEC 61511	SIL 3
PFD in accordance with IEC 61511	2.03E-06
t_M in years	20

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Times	
Switch-on delay	
on monitored reset with rising edge typ.	30 ms
on monitored reset with rising edge max.	40 ms No. 777306, 787306
	50 ms No. 777305, 787305
Delay-on de-energisation	
with E-STOP typ.	10 ms No. 777306, 787306
	15 ms No. 777305, 787305
with E-STOP max.	20 ms No. 777306, 787306
	30 ms No. 777305, 787305
with power failure typ.	60 ms No. 777305, 787305
with power failure max.	100 ms No. 777305, 787305
with power failure typ. U_B AC/DC: 24 V No. 777306, 787306	180 ms No. 777306, 787306
with power failure max. U_B AC/DC: 24 V No. 777306, 787306	230 ms No. 777306, 787306
with power failure typ. U_B AC : 240 V	1,100 ms No. 777306, 787306
with power failure max. U_B AC : 240 V	1500 ms No. 777306, 787306
Recovery time at max. switching frequency 1/s	
after E-STOP	50 ms
after power failure	200 ms No. 777305, 787305
	250 ms No. 777306, 787306
after power failure on universal power supply	1500 ms No. 777306, 787306
Waiting period with a monitored reset	
with rising edge	250 ms No. 777305, 787305
	300 ms No. 777306, 787306
Min. start pulse duration with a monitored reset	
with rising edge	30 ms
Simultaneity, channel 1 and 2	∞
Supply interruption before de-energisation	20 ms
Environmental data	
EMC	EN 60947-5-1, EN 61000-6-2, EN 61000-6-4
Vibration to EN 60068-2-6	
Frequency	10 - 55 Hz
Amplitude	0.35 mm
Climatic suitability	EN 60068-2-78
Airgap creepage in accordance with EN 60947-1	
Pollution degree	2
Overvoltage category	III / II
Rated insulation voltage	250 V
Rated impulse withstand voltage	4.00 kV
Ambient temperature	-10 - 55 °C
Storage temperature	-40 - 85 °C
Protection type	
Mounting (e.g. cabinet)	IP54
Housing	IP40
Terminals	IP20
Mechanical data	
Housing material	
Housing	PPO UL 94 V0
Front	ABS UL 94 V0
Cross section of external conductors with screw terminals	
1 core flexible	0.25 - 2.50 mm², 24 - 12 AWG No. 777305, 777306
2 core, same cross section, flexible:	
with crimp connectors, without insulating sleeve	0.25 - 1.00 mm², 24 - 16 AWG No. 777305, 777306
without crimp connectors or with TWIN crimp connectors	0.20 - 1.50 mm², 24 - 16 AWG No. 777305, 777306
Torque setting with screw terminals	0.50 Nm No. 777305, 777306
Cross section of external conductors with spring-loaded terminals: Flexible with/without crimp connectors	0.20 - 1.50 mm², 24 - 16 AWG No. 787305, 787306
Spring-loaded terminals: Terminal points per connection	2 No. 787305, 787306
Stripping length	8 mm No. 787305, 787306

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Mechanical data	
Dimensions	
Height	101.0 mm No. 787305, 787306 94.0 mm No. 777305, 777306
Width	22.5 mm
Depth	121.0 mm
Weight	190 g No. 777305, 787305 205 g No. 787306 210 g No. 777306

No. stands for order number.

It is essential to consider the relay's service life graphs. The relay outputs' safety-related characteristic data is only valid if the values in the service life graphs are met.

The PFH value depends on the switching frequency and the load on the relay output.
If the service life graphs are not accessible, the stated PFH value can be

used irrespective of the switching frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

All the units used within a safety function must be considered when calculating the safety characteristic data.

The standards current on **2009-12** apply.

Conventional thermal current		
Number of contacts	I_{th} (A) at U_B DC	I_{th} (A) at U_B AC
1	6.00 A	6.00 A
2	6.00 A	4.00 A No. 777305, 787305 6.00 A No. 777306, 787306
3	4.50 A No. 777306, 787306 5.00 A No. 777305, 787305	3.50 A No. 777305, 787305 4.50 A No. 777306, 787306

Order reference				
Type	Features		Terminals	Order no.
PNOZ X2.7P C	24 VAC	24 VDC	Spring-loaded terminals	787 305
PNOZ X2.7P	24 VAC	24 VDC	Screw terminals	777 305
PNOZ X2.7P C	24 - 240 VAC	24 - 240 VDC	Spring-loaded terminals	787 306
PNOZ X2.7P	24 - 240 VAC	24 - 240 VDC	Screw terminals	777 306