

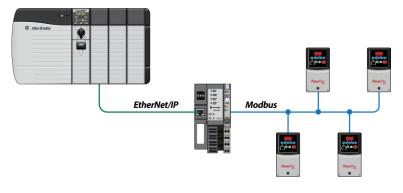
# **DATASHEET**

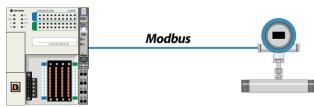
# Modbus Serial Module for CompactLogix L1 and Point I/O Adapters

ILX34-MBS232 ILX34-MBS485

ProSoft Technology's ILX34-MBS modules are ideal for applications that require RS-232 or RS-485 Modbus Serial connectivity. These include SCADA and field device interface applications. Each module can be used in CompactLogix L1 processors or 1734 Point I/O systems. In addition, the modules can be configured as a Modbus Master or Slave.







## **Features**

- ♦ Add-on Instruction creates UDTs, providing logical definitions for I/O, status, and control data
- ♦ Diagnostic data available in RSLogix 5000/Studio 5000 controller tags, allowing decisions to be made based upon node health
- ♦ Module configuration is backed up in the CompactLogix project (ACD file)
- The serial port can be enabled or disabled through ladder logic
- Supports up to 1,000 words of data
- Supports up to 30 Modbus Commands & up to 36 words per command
- The serial port can be configured as a Modbus Master or Modbus Slave device
- Suitable for SCADA and field device interface applications

### **General Specifications - Modbus Master/Slave**

| Specification                      | Description  |
|------------------------------------|--|
| Configuration Environment          | RSLogix 5000/Studio 5000   |
| Communication parameters           | Baud Rate: 110 to 38.4K baud<br>Stop Bits: 1 or 2<br>Data Size: 7 or 8 bits<br>Parity: None, Even, Odd   |
| Modbus Modes                       | RTU mode (binary) with CRC-16 ASCII mode with LRC error checking   |
| Node Address                       | 1 to 247   |
| Modbus Function Codes<br>Supported | 1: Read Coil Status 2: Read Input Status 3: Read Holding Registers 4: Read Input Registers 5: Force (Write) Single Coil 6: Record (Write) Single Holding Registers   |
|                                    | <ul> <li>6: Preset (Write) Single Holding Register</li> <li>8: Diagnostics (Slave Only, Responds to Subfunction 00)</li> <li>15: Force(Write) Multiple Coils</li> <li>16: Preset (Write) Multiple Holding Registers</li> </ul> |

**Hardware Specifications** 

| Specification         | Description   |
|-----------------------|---|
| Power Supply          | 10 to 28.8 VDC (Two 24V power supplies needed if using a Series A L16/L18 controller) |
| Pointbus Current      | 75mA @ 5 VDC  |
| Serial Line Voltages  | RS-232: -15 to +15 VDC  |
|                       | RS-422/485: -7 to +12 VDC   |
| Number of Inputs      | 1 Full duplex   |
| Module Location       | 1734-TB or -TBS wiring base assembly (not included)                                   |
|                       | 1734-TOP or -TOPS   |
| LED Indicators        | 1 green/red module status indicator 1 green/red network status indicator              |
|                       | 2 green TXD, RXD status indicators  |
| Operating Temperature | -13°F to +158°F (-25°C to +70°C)  |
| Storage Temperature   | -40°F to +185°F (-40°C to +85°C)  |
| Relative Humidity     | 5% to 95% RH with no condensation   |
| Dimensions            | 2.21 x 0.47 x 2.97 in   |
| (H x W x D)           | 56 x 12 x 75.5 mm   |
| Shock                 | 30g peak acceleration (Operational)   |
|                       | 50g peak acceleration (Non-operational)   |
| Vibration             | Tested 5g @ 10 to 500 Hz  |
| ESD immunity          | 6kV contact discharges  |
|                       | 8kV air discharges  |

# **Agency Approvals & Certifications**

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#### **Additional Products**

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#### **Ordering Information**

To order this product, please use the following:

# Modbus Serial Communication Module

ILX34-MBS232

ILX34-MBS485

To place an order, please contact your local ProSoft Technology distributor. For a list of ProSoft Technology distributors near you, go to:

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