## **SIEMENS**

## Data sheet

## 6AG1232-4HD32-2XB0

SIPLUS S7-1200 SM 1232 -40...+70°C with conformal coating based on 6ES7232-4HD32-0XB0 . S7-1200, Analog output, SM 1232, 4 AO, +/-10 V, 14-bit resolution: or 0-20 mA, 13-bit resolution:



General information	
Product type designation	SM 1232, AQ 4x14 bit
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	45 mA
from backplane bus 5 V DC, typ.	80 mA
Power loss	
Power loss, typ.	1.5 W
Analog outputs	
Number of analog outputs	4; Current or voltage
Output ranges, voltage	
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
Load impedance (in rated range of output)	
<ul> <li>with voltage outputs, min.</li> </ul>	1 000 Ω

• with current outputs, max.	600 Ω
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution (incl. overrange)</li> </ul>	Voltage: 14 bit; Current : 13 bit
Errors/accuracies	
Temperature error (relative to output range), (+/-)	25 °C ±0.3%, to 55 °C ±0.6% total measurement range
Basic error limit (operational limit at 25 °C)	
<ul> <li>Voltage, relative to output range, (+/-)</li> </ul>	0.3 %
• Current, relative to output range, (+/-)	0.3 %
Interference voltage suppression for f = n x (f1 +/- 1 %),	f1 = interference frequency
<ul> <li>Common mode voltage, max.</li> </ul>	12 V
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes
Alarms	
Diagnostic alarm	Yes
Diagnostic messages	
<ul> <li>Monitoring the supply voltage</li> </ul>	Yes
• Wire-break	Yes
Short-circuit	Yes
Diagnostics indication LED	
<ul> <li>for status of the outputs</li> </ul>	Yes
• for maintenance	Yes
Degree and class of protection	
IP degree of protection	IP20
Ambient conditions	
Free fall	
<ul> <li>Fall height, max.</li> </ul>	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
• max.	70 °C; = Tmax
Ambient temperature during storage/transportation	
● min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m
• Ambient air temperature-barometric pressure- altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	

<ul> <li>Operation at 25 °C without condensation, max.</li> </ul>	95 %	
<ul> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)	
Resistance	,	
Coolants and lubricants		
<ul> <li>Resistant to commercially available coolants and lubricants</li> </ul>	Yes; Incl. diesel and oil droplets in the air	
Use in stationary industrial systems		
<ul> <li>— to biologically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request	
<ul> <li>— to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2- 52 (severity degree 3); *	
<ul> <li>— to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3S4 incl. sand, dust, *	
Use on ships/at sea		
<ul> <li>to biologically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request	
<ul> <li>— to chemically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2- 52 (severity degree 3); *	
<ul> <li>— to mechanically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6S3 incl. sand, dust; *	
Usage in industrial process technology		
<ul> <li>Against chemically active substances acc.</li> <li>to EN 60654-4</li> </ul>	Yes; Class 3 (excluding trichlorethylene)	
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)	
Remark		
<ul> <li>— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!	
Conformal coating		
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high availability	
<ul> <li>Protection against fouling acc. to EN 60664-3</li> </ul>	Yes; Type 1 protection	
<ul> <li>Military testing according to MIL-I-46058C, Amendment 7</li> </ul>	Yes; Discoloration of coating possible during service life	
<ul> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	Yes; Conformal coating, Class A	
Connection method		
required front connector	Yes	
lechanics/material		
Enclosure material (front)		

• Plastic	Yes	
Dimensions		
Width	45 mm	
Height	100 mm	
Depth	75 mm	
Weights		
Weight, approx.	180 g	

last modified:

09/05/2019