

SIMATIC IPC 477E 15" touch (1280 x 800); with front USB; 4 USB (back), Ethernet (10/100/1000); Core i3-6102E; 3x Gbit Ethernet (IE/PN); 8 GB; without RS 232/RS485; without PCIe; Windows 10 IoT Enterprise 2016 LTSB (64-bit) for Celeron, i3 and i5; Without replaceable mass storage; 240 GB solid-state drive SATA Without SIMATIC software; 24 V DC industrial power supply

General information

Product type designation	IPC477E
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Display

Design of display	15" TFT touch
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Screen diagonal	15.6 in
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Resolution (pixels)

- | | |
|-------------------------------|-------------|
| • Horizontal image resolution | 1 280 Pixel |
| • Vertical image resolution | 800 Pixel |

Backlighting

- | | |
|--------------------------------|----------|
| • MTBF backlighting (at 25 °C) | 50 000 h |
|--------------------------------|----------|

Control elements

Input device

- | | |
|-------------------|----|
| • Mouse, at front | No |
|-------------------|----|

Keyboard fonts

- | | |
|-------------------------|----|
| • Function keys | No |
| • alphanumeric keyboard | No |

Touch operation

- | | |
|--------------------------|------------------------|
| • Design as touch screen | Yes; analog, resistive |
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Installation type/mounting

Mounting	For horizontal and vertical mounting
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Design	Panel PC, built-in unit
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central design	Yes
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distributed design	No
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Mounting in portrait format possible	Yes
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Supply voltage

Type of supply voltage	100/240 V AC (autorange) 50/60 Hz; optional 24 V DC
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Line frequency

- | | |
|---------------------|-----|
| • Rated value 50 Hz | Yes |
| • Rated value 60 Hz | Yes |

Power loss

In full configuration	24 V DC: max. 65 W, PCIe APGB additionally 5 W
Processor	
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Optical drives	possible as external drive via USB
Hard disk	2.5" SATA hard disk, at least 320 GB
SSD	Yes; 1x 128 GB, 1x 240 GB SSD, 1x 480 GB SSD
Memory	
Type of memory	DDR4 SO-DIMM
Main memory	4 GB to 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
<ul style="list-style-type: none"> • free slots • Number of PCI slots • Number of compact flash slots 	1x PCIe (slot with card retainer), 1x slot for CFAST card 1; Optional 1; CFAST
Interfaces	
Number of industrial Ethernet interfaces	3; 3x Ethernet (RJ45)
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
serial interface	Without / 2x COM (RS 232 / 422 / 485), selectable in the BIOS
Video interfaces	
<ul style="list-style-type: none"> • Graphics interface 	2x DisplayPort
Industrial Ethernet	
<ul style="list-style-type: none"> • Industrial Ethernet interface <ul style="list-style-type: none"> — 100 Mbps — 1000 Mbps 	3x Ethernet (RJ45) Yes Yes
Interrupts/diagnostics/status information	
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
<ul style="list-style-type: none"> • Temperature monitoring 	Yes

• Watchdog	Yes
• Fan	No
• Monitoring function via network	Optional

EMC

Interference immunity against discharge of static electricity	
• Interference immunity against discharge of static electricity	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	
• Interference immunity against high frequency radiation	10 V/m, 80 ... 2 000 MHz, 80 % AM acc. to IEC 61000-4-3; 3 V/m, 2 ... 2.7 GHz; 10 V, 10 kHz ... 80 MHz acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
• Interference immunity on supply cables	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric
• Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m
• Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
• asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
• symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
• Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
• Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A

Degree and class of protection

IP (at the front)	IP65
IP (rear)	IP20

Standards, approvals, certificates

CE mark	Yes; CE marking / EC Declaration of Conformity
CSA approval	Yes
UL approval	Yes
• UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 61000-6-4; CISPR 22:2004 Class A; FCC Class A

Use in hazardous areas	
• ATEX Zone 2	Yes; Optional, only with Multitouch
• IECEx Zone 2	Yes; Optional, only with Multitouch
• cULus Class I Zone 2, Division 2	Yes; Optional, only with Multitouch

Marine approval	
• Germanischer Lloyd (GL)	Yes
• American Bureau of Shipping (ABS)	Yes
• Det Norske Veritas (DNV)	Yes
• Korean Register of Shipping (KRS)	Yes
• Lloyds Register of Shipping (LRS)	Yes
Ambient conditions	
Ambient temperature during operation	
• Ambient temperature during operation	0 to +45°C
Ambient temperature during storage/transportation	
• min.	-20 °C
• max.	60 °C
Relative humidity	
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: 5% to 80% at 25 °C (no condensation)
Vibrations	
• Vibration resistance during operation acc. to IEC 60068-2-6	IEC 60068-2-6; 5 Hz to 9 Hz: 3.5 mm; 9 Hz to 500 Hz: 9.8 m/s ² (with SSD or CFast); 10 Hz to 58 Hz: 0.0375 mm; 58 Hz to 200 Hz: 4.9 m/s ² (hard disk)
Shock testing	
• Shock load during operation	IEC 60068-2-27; 150 m/s ² , 11 ms (without hard disk); 50 m/s ² , 30 ms (with hard disk)
Operating systems	
pre-installed operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10
without operating system	Yes; Optional
pre-installed operating system	
• Windows 7	Yes; Ultimate 64 bit
• Windows 10 Enterprise	Yes; Windows 10 Enterprise 2016 LTSC, 64 bit, MUI
Software	
SIMATIC Software	Optionally with pre-installed SIMATIC WinCC RT Advanced / Software Controller CPU 1500S software bundle
Dimensions	
Operator control unit (W x H) in mm	
• Operator panel width	415 mm
• Operator panel height	310 mm
Mounting dimensions in centralized configuration (W x H x D) in mm	
• Width	394 mm
• Height	289 mm
• Depth	76 mm
Mounting cutout/device depth (W x H x T)	396 mm x 291 mm x 76 mm

Weights

Panel PC in central design, approx.

6.8 kg

last modified:

01/17/2020