# **SIEMENS**

# Data sheet

6ES7510-1SJ01-0AB0



SIMATIC DP, CPU 1510SP F-1 PN FOR ET 200SP, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 150 KB FOR PROGRAM AND 750 KB FOR DATA, 1. INTERFACE: PROFINET IRT WITH 3 PORT SWITCH, 72 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY, BUSADAPTER NECESSARY FOR PORT 1 AND 2

General information	
Product type designation	CPU 1510SP F-1 PN
HW functional status	FS03
Firmware version	V2.0
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated as of version</li> </ul>	V14
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms

Input current	
Current consumption (rated value)	0.6 A
Inrush current, max.	4.7 A; Rated value
l²t	0.14 A²-s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	150 kbyte
• integrated (for data)	750 kbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	72 ns
for word operations, typ.	86 ns
for fixed point arithmetic, typ.	115 ns
for floating point arithmetic, typ.	461 ns
CPU-blocks	
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	750 kbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	100 kbyte
FC	
Number range	0 65 535
• Size, max.	100 kbyte
ОВ	
• Size, max.	150 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20

<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free cycle OB" (F-OB) each are possible
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
Number of isochronous mode OBs	1
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	2.040
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	128 kbyte; Available retentive memory for bit memories, timers,
max.	counters, DBs, and technology data (axes): 88 KB
Flag	40 lbs to
• Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bits, grouped into one clock memory byte
Data blocks	Voc
Retentivity adjustable	Yes
Retentivity preset	No
Local data	GA khyter may 16 KB per block
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block

Address area	
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Address space per module	
Address space per module, max.	288 byte; For input and output data respectively
Address space per station	
Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• integrated	1
• Via CM	0
Rack	
Modules per rack, max.	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
	Handrian alask
• Type	Hardware clock
<ul><li>Type</li><li>Backup time</li></ul>	6 wk; At 40 °C ambient temperature, typically

• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes; Via CM DP module
• to DP, slave	Yes; Via CM DP module
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	

Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
With optical interface	No

1. Interface	
Interface types	
Number of ports	3; 1. integr. + 2. via BusAdapter
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
<ul><li>BusAdapter (PROFINET)</li></ul>	Yes; Applicable BusAdapter: BA 2x RJ45, BA 2x FC
Functionality	
PROFINET IO Controller	Yes

unctionality	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
• Web server	Yes
Media redundancy	Yes
POFINET IO Controller	

Media redundancy	Yes
PROFINET IO Controller	
Services	

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— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	64; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET

— Of which IO devices with IRT, max.

<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	64
— of which in line, max.	64
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 $\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul><li>— With IRT and parameterization of "odd" send cycles</li></ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
<ul><li>— Open IE communication</li></ul>	Yes
— IRT	Yes
— MRP	Yes
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
2. Interface	
Interface types	
Number of ports	1

Functionality  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication  Press  RJ 45 (Ethernet)  Autorossing Industrial Ethernet status LED  Protocols  Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM  Number of connections per CP/CM  Press  Yes Yes Yes Yes Yes Yes  Yes  Yes	
PROFIBUS DP slave SIMATIC communication  Interface types RJ 45 (Ethernet)  100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED  Protocols  Number of connections  Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM  Number of connections per CP/CM  32	
SIMATIC communication  Yes  Interface types  RJ 45 (Ethernet)  • 100 Mbps  • Autonegotiation  • Autocrossing  • Industrial Ethernet status LED  Yes  RS 485  • Transmission rate, max.  12 Mbit/s  Protocols  Number of connections  • Number of connections reserved for ES/HMI/web  • Number of connections via integrated interfaces  • Number of connections per CP/CM  32	
Interface types  RJ 45 (Ethernet)  • 100 Mbps  • Autonegotiation  • Autocrossing  • Industrial Ethernet status LED  RS 485  • Transmission rate, max.  Protocols  Number of connections  • Number of connections reserved for ES/HMI/web  • Number of connections via integrated interfaces  • Number of connections per CP/CM  32	
RJ 45 (Ethernet)  • 100 Mbps  • Autonegotiation  • Autocrossing  • Industrial Ethernet status LED  RS 485  • Transmission rate, max.  Protocols  Number of connections  • Number of connections, max.  • Number of connections reserved for ES/HMI/web  • Number of connections via integrated interfaces  • Number of connections per CP/CM  32	
100 Mbps     Autonegotiation     Autocrossing     Industrial Ethernet status LED  RS 485     Transmission rate, max.  Protocols  Number of connections  Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM  Number of connections per CP/CM  32	
Autoregotiation Autocrossing Industrial Ethernet status LED  RS 485  Transmission rate, max.  Protocols  Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM  Number of connections per CP/CM  32	
Autocrossing Industrial Ethernet status LED Yes  RS 485  Transmission rate, max.  Protocols  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of connections per CP/CM  32	
Industrial Ethernet status LED  RS 485  Transmission rate, max.  Protocols  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of connections per CP/CM  32	
Protocols  Number of connections, max.  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of connections per CP/CM  RS 485  12 Mbit/s  10  64  64  64  64  65  66  67  68  69  69  69  60  60  60  60  60  60  60	
<ul> <li>◆ Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>● Number of connections, max.</li> <li>● Number of connections reserved for ES/HMI/web</li> <li>● Number of connections via integrated interfaces</li> <li>● Number of connections per CP/CM</li> <li>32</li> </ul>	
Protocols  Number of connections  Number of connections, max.  Number of connections reserved for 10 ES/HMI/web  Number of connections via integrated interfaces  Number of connections per CP/CM 32	
Number of connections  Number of connections, max.  Number of connections reserved for 10 ES/HMI/web  Number of connections via integrated interfaces  Number of connections per CP/CM 32	
<ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of connections per CP/CM</li> <li>32</li> </ul>	
<ul> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of connections per CP/CM</li> <li>32</li> </ul>	
ES/HMI/web  • Number of connections via integrated interfaces  • Number of connections per CP/CM 32	
interfaces  • Number of connections per CP/CM  32	
Trained of definition per city city	
Number of S7 routing paths	
SIMATIC communication	
• S7 communication, as server Yes	
• S7 communication, as client Yes	
• User data per job, max. See online help (S7 communication, user data size)	
Open IE communication	
• TCP/IP Yes	
— Data length, max. 64 kbyte	
<ul><li>— several passive connections per port,</li><li>supported</li></ul> Yes	
• ISO-on-TCP (RFC1006) Yes	
— Data length, max. 64 kbyte	
• UDP Yes	
— Data length, max. 1 472 byte	
— UDP multicast Yes; Max. 5 multicast circuits	
• DHCP No	
• SNMP Yes	
• DCP Yes	
• LLDP Yes	
Web server	

• HTTP	Yes; Standard and user-defined pages
• HTTPS	Yes; Standard and user-defined pages
PROFIBUS DP master	
Number of connections, max.	48
Services	
— PG/OP communication	Yes
— S7 routing	Yes
Data record routing	Yes
— Isochronous mode	No
— Equidistance	No
— Number of DP slaves	125; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; Only with PROFINET; with minimum OB 6x cycle of 625 μs
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program alarms	
	5 000
Number of simultaneously active program alarms	
Number of simultaneously active program alarms  • Number of program alarms	300
Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics	300 100
Number of simultaneously active program alarms  • Number of program alarms	300
Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology	300 100
Number of simultaneously active program alarms <ul> <li>Number of program alarms</li> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for motion technology objects</li> </ul>	300 100
Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions	300 100 80  Yes; Parallel online access possible for up to 3 engineering
Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	300 100 80  Yes; Parallel online access possible for up to 3 engineering systems
Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block	300 100 80  Yes; Parallel online access possible for up to 3 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step	300 100 80  Yes; Parallel online access possible for up to 3 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions Joint commission (Team Engineering)  Status block Single step Status/control	300 100 80  Yes; Parallel online access possible for up to 3 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions Joint commission (Team Engineering)  Status block Single step Status/control  Status/control	300 100 80  Yes; Parallel online access possible for up to 3 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers,
Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions Joint commission (Team Engineering)  Status block Single step Status/control  Status/control  Variables	300 100 80  Yes; Parallel online access possible for up to 3 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers,

Forcing		
• Forcing	Yes	
<ul> <li>Forcing, variables</li> </ul>	Peripheral inputs/outputs	
<ul> <li>Number of variables, max.</li> </ul>	200	
Diagnostic buffer		
• present	Yes	
<ul><li>Number of entries, max.</li></ul>	1 000	
<ul><li>of which powerfail-proof</li></ul>	500	
Traces		
<ul> <li>Number of configurable Traces</li> </ul>	4; Up to 512 KB of data per trace are possible	

Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Monitoring of the supply voltage (PWR-LED)</li> </ul>	Yes
Connection display LINK TX/RX	Yes

Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources</li> </ul>	1 600
for technology objects (except cam disks)	
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	80
<ul><li>per positioning axis</li></ul>	160
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	3; At 40% CPU load due to Motion Control
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	8; At 40% CPU load due to Motion Control
Controller	
<ul> <li>PID_Compact</li> </ul>	Yes; Universal PID controller with integrated optimization
<ul><li>PID_3Step</li></ul>	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes

# Standards, approvals, certificates

#### Highest safety class achievable in safety mode

Probability of failure (for service life of 20 years and repair time of 100 hours)

— Low demand mode: PFDavg in

accordance with SIL3

< 2.00E-05

50 °C

- High demand/continuous mode: PFH in

accordance with SIL3

< 1.00E-09 1/h

#### Ambient conditions

## Ambient temperature during operation

• vertical installation, max.

horizontal installation, min.
 horizontal installation, max.
 vertical installation, min.
 °C

#### Ambient temperature during storage/transportation

min.-40 °Cmax.70 °C

# Configuration

## Programming

# Programming language

LADYes; incl. failsafeFBDSTLYes

— SCL— GRAPHYesYes

## Know-how protection

User program protection/password protection
 Copy protection
 Yes

Block protection

## Access protection

Protection level: Write protection
 Protection level: Read/write protection
 Protection level: Complete protection
 Yes

### Cycle time monitoring

lower limit adjustable minimum cycle timeupper limit adjustable maximum cycle time

#### Dimensions

Width	100 mm
Height	117 mm
Depth	75 mm

Yes

#### Weights

Weight, approx.	310 a
rroight, approx.	0.0 9

07/31/2017 last modified: