## **SIEMENS**

## Data sheet

## 6ES7515-2AM00-0AB0



SIMATIC S7-1500, CPU 1515-2 PN, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 500 KB FOR PROGRAM AND 3 MB FOR DATA, 1. INTERFACE, PROFINET IRT WITH 2 PORT SWITCH, 2. INTERFACE, ETHERNET, 30 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY

## Product type designation

General information	
HW functional status	FS02
Firmware version	V1.7
Engineering with	
<ul> <li>STEP 7 TIA Portal can be configured/integrated as of version</li> </ul>	V13 SP1
Display	
Screen diagonal (cm)	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Input current	
Current consumption (rated value)	0.8 A
Inrush current, max.	2.4 A; nominal
l²t	0.02 A <sup>2</sup> ·s

Power	
Power consumption from the backplane bus	6.2 W
(balanced)	
Infeed power to the backplane bus	12 W
Power losses	
Power loss, typ.	6.3 W
Memory	
SIMATIC Memory Card required	Yes
Work memory	
<ul> <li>integrated (for program)</li> </ul>	500 kbyte
<ul> <li>integrated (for data)</li> </ul>	3 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
● maintenance-free	Yes
CPU processing times	
for bit operations, typ.	30 ns
for word operations, typ.	36 ns
for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ.	192 ns
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
Number range	1 65 535
• Size, max.	3 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
Number range	1 65 535
• Size, max.	500 kbyte
FC	
Number range	1 65 535
• Size, max.	500 kbyte
OB	
• Size, max.	500 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul><li>Number of time alarm OBs</li><li>Number of delay alarm OBs</li></ul>	20 20
<ul> <li>Number of delay alarm OBs</li> </ul>	20

Number isochronous mode OBs	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity S7 counter	
Number	2 048
Retentivity	
— can be set	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— can be set	Yes
S7 times	
Number	2 048
Retentivity	
— can be set	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— can be set	Yes
Data areas and their retentivity	
retentive data area in total (incl. times, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Flag	
• Number, max.	16 kbyte
<ul> <li>Number of clock memories</li> </ul>	8
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image

per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Llevelueure configuration	
Hardware configuration Number of hierarchical IO systems	20
-	20
Number of DP masters	
● via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul> <li>Integrated</li> </ul>	1
● via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
<ul> <li>Rack, number of rows, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
<ul> <li>Backup time</li> </ul>	6 wk; At 40 °C ambient temperature, typically
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• in AS, master	Yes
● in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes
Interfaces	
Number of PROFINET interfaces	2

nterfaces	
Number of PROFINET interfaces	2
1st interface	
Interface types	
— Number of ports	2
— Integrated switch	Yes
	Interface types — Number of ports

— RJ 45 (Ethernet)	Yes; X1
Protocols	
— PROFINET IO Controller	Yes
— PROFINET IO Device	Yes
— SIMATIC communication	Yes
— Open IE communication	Yes
— Web server	Yes
— Media redundancy	Yes
2nd interface	
Interface types	
— Number of ports	1
— Integrated switch	No
— RJ 45 (Ethernet)	Yes; X2
Protocols	
— PROFINET IO Controller	No
- PROFINET IO Device	No
— SIMATIC communication	Yes
— Open IE communication	Yes
— Web server	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
Protocols	
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	192; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	108
<ul> <li>Number of S7 routing paths</li> </ul>	16
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes

	Yes; As MRP redundancy manager and/or MRP client; max.
— MRP	number of devices in the ring: 50
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
- Number of connectable IO devices, max.	256; In total, up to 512 distributed I/O devices can be connected via PROFIBUS or PROFINET
— Of which IO devices with IRT and "high performance" option, max.	64
— Max. number of connectable IO devices for RT	256
— of which in line, max.	256
<ul> <li>Maximum number of IO devices that can be activated/deactivated at the same time.</li> </ul>	8
<ul> <li>— Number of IO devices per tool changer, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
with RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
for IRT with the "high performance" option	
— for send cycle of 250 μs	250 μs to 4 ms
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>For IRT with the "high performance" option and parameter assignment for so-called "odd- numbered" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes
— PROFlenergy	Yes
— Shared device	Yes

— Number of IO controllers with shared	4
device, max.	
SIMATIC communication	
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>— several passive connections per port, supported</li> </ul>	Yes
<ul> <li>ISO-on-TCP (RFC1006)</li> </ul>	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user-defined pages
• HTTPS	Yes; Standard and user-defined pages
Further protocols	
MODBUS	Yes; MODBUS TCP
Media redundancy	
<ul> <li>Switchover time on line break, typically</li> </ul>	200 ms
• Number of stations in the ring, max.	50
Isochronous mode	
Isochronous operation (application synchronized up	Yes; With minimum OB 6x cycle of 500 µs
to terminal)	
equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Block related messages	Yes
Number of configurable alarms, max.	10 000
Number of simultaneously active alarms in alarm	
pool	
<ul> <li>Number of reserved user alarms</li> </ul>	600
<ul> <li>Number of reserved alarms for system diagnostics</li> </ul>	200
<ul> <li>Number of reserved alarms for motion technology objects</li> </ul>	160

Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Force, variables	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— Of which powerfail-proof	500
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	4; Up to 512 KB of data per trace are possible
nterrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
upported technology objects	
Motion	Yes
<ul> <li>Speed-controlled axis</li> </ul>	
<ul> <li>Number of speed-controlled axes, max.</li> </ul>	30; Requirement: There must be no other motion technology objects created
<ul> <li>Positioning axis</li> </ul>	
— Number of positioning axes, max.	30; Requirement: There must be no other motion technology objects created
<ul> <li>Synchronized axes (relative gear synchronization)</li> </ul>	
— Number of axes, max.	15; Requirement: There must be no other motion technology objects created
• External encedere	
<ul> <li>External encoders</li> </ul>	

PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring <ul> <li>High-speed counter</li> </ul>	Yes
Ambient conditions	

Ambient conditions	
Ambient temperature in operation	
<ul> <li>horizontal installation, min.</li> </ul>	0 °C
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off

Configuration	
programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection</li> </ul>	Yes
Copy protection	Yes
<ul> <li>Block protection</li> </ul>	Yes
Access protection	
<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	830 g
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