SIEMENS

Data sheet

6ES7515-2AM02-0AB0



SIMATIC S7-1500, CPU 1515-2 PN, central processing unit with 500 KB work memory for program and 3 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 30 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1515-2 PN
HW functional status	FS01
Firmware version	V2.8
Product function	
● I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 μs (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V16 (FW V2.8); with older TIA Portal versions configurable as 6ES7515-2AM01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.8 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; nominal
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.2 W
Power loss	
Power loss, typ.	6.3 W
Memory	

Number of slots for SIMATIC memory card	1
SIMATIC memory card required	' Yes
Work memory	165
• integrated (for program)	500 kbyte
• integrated (for data)	3 Mbyte
Load memory	3 Mbyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	32 Gbyte
maintenance-free	Yes
	163
CPU processing times	20
for bit operations, typ.	30 ns
for word operations, typ.	36 ns
for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ.	192 ns
CPU-blocks	
Number of elements (total)	6 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	3 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	500 kbyte
FC	•
Number range	0 65 535
• Size, max.	500 kbyte
OB	
Size, max.	500 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of isocinious mode obs Number of technology synchronous alarm OBs	2
Number of technology synchronous alarm OBS Number of startup OBs	100
Number of startup OBs Number of asynchronous error OBs	4
•	
Number of synchronous error OBsNumber of diagnostic alarm OBs	2
	<u> </u>
Nesting depth	04
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)

Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte
Extended retentive data area (incl. timers, counters, flags),	3 Mbyte
max.	· ·
Flag	
Number, max.	16 kbyte
Number of clock memories	8
Data blocks	
 Retentivity adjustable 	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
 Outputs 	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	2
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2

1. Interface	
Interface types	
• •	Yes; X1
RJ 45 (Ethernet)Number of ports	2
integrated switch	Yes
	Tes
Protocols	Yes
IP protocolPROFINET IO Controller	Yes
PROFINET IO Controller PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	165
Services	
— PG/OP communication	Yes
Isochronous mode	Yes
Direct data exchange	Yes
— Direct data exchange — IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via
— Number of confidentable to Devices, max.	AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, 	256
max.	
— of which in line, max.	256
 Number of IO Devices that can be 	8; in total across all interfaces
simultaneously activated/deactivated, max.	
Number of IO Devices per tool, max.	
Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the
	minimum update time of 500 µs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send avalog.	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625
cycles Update time for RT	μs 3 875 μs)
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 250 μs	500 μs to 256 ms
— for send cycle of 500 μs — for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 1 ms — for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 2 ms — for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	1 III (O O I Z III)
Services	
— PG/OP communication	Yes
Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device,	4
max.	
 Asset management record 	Yes
2. Interface	
Interface types	

RJ 45 (Ethernet)	Yes; X2
 Number of ports 	1
integrated switch	No
Protocols	
• IP protocol	Yes
 PROFINET IO Controller 	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
 Number of connectable IO Devices, max. 	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	32
— of which in line, max.	32
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
Update time for RT — for send cycle of 1 ms	1 ms to 512 ms
·	1 ms to 512 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 1 ms PROFINET IO Device	1 ms to 512 ms Yes
— for send cycle of 1 ms PROFINET IO Device Services	
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication	Yes No No
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy	Yes No
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup	Yes No No
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup — Shared device	Yes No No Yes; per user program
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device,	Yes No No Yes; per user program No
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max.	Yes No No Yes; per user program No Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record	Yes No No Yes; per user program No Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types	Yes No No Yes; per user program No Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet)	Yes No No Yes; per user program No Yes 4 Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps	Yes No No Yes; per user program No Yes 4 Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation	Yes No No Yes; per user program No Yes 4 Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing	Yes No No Yes; per user program No Yes 4 Yes Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED	Yes No No Yes; per user program No Yes 4 Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols	Yes No No Yes; per user program No Yes 4 Yes Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols Number of connections	Yes No No Yes; per user program No Yes 4 Yes Yes Yes Yes Yes Yes Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols Number of connections, max.	Yes No No Yes; per user program No Yes 4 Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols Number of connections, max. • Number of connections reserved for ES/HMI/web	Yes No No Yes; per user program No Yes 4 Yes Yes Yes Yes Yes Yes Yes Yes You Yes Yes Yes Yes Yes Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces	Yes No No Yes; per user program No Yes 4 Yes Yes Yes Yes Yes Yes You Yes Yes Yes Yes Yes Yes Yes Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols Number of connections • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths	Yes No No Yes; per user program No Yes 4 Yes Yes Yes Yes Yes Yes Yes You Yes Yes Yes Yes Yes Yes Yes Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols Number of connections • Number of connections reserved for ES/HMI/web • Number of s7 routing paths Redundancy mode	Yes No No Yes; per user program No Yes 4 Yes Yes Yes Yes Yes Yes Yes Yes Yes
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding	Yes No No Yes; per user program No Yes 4 Yes Yes Yes Yes Yes Yes Your integrated interfaces of the CPU and connected CPs / CMs 10 108
— for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols Number of connections • Number of connections reserved for ES/HMI/web • Number of s7 routing paths Redundancy mode	Yes No No Yes; per user program No Yes 4 Yes Yes Yes Yes Yes Yes Yes Yes Yes

— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
• S7 routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
Data length, max.	64 kbyte
• UDP	Yes
Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	V
Runtime license required	Yes
OPC UA Client Application outbontication	Yes
— Application authentication	Yes 10
Number of connections, max. Number of nodes of the client interfaces, max.	2 000
Number of riodes of the client interfaces, max. Number of elements for one call of	300
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.	
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max. 	1
 Number of simultaneous calls of the client 	5
instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.	
Number of registerable nodes, max.	5 000
Number of registerable method calls of OPC_UA_MethodCall, max.	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
Number of sessions, max.	48
 Number of accessible variables, max. 	100 000
 Number of registerable nodes, max. 	20 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
 Number of server methods, max. 	50
 Number of inputs/outputs per server method, 	20

max.	0.000
Number of monitored items, max.	2 000
Number of server interfaces, max.	10
 Number of nodes for user-defined server interfaces, max. 	5 000
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	1 C3, MODBOO TOI
	Vac
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	800
Number of alarms for system diagnostics	200
Number of alarms for motion technology objects	160
Test commissioning functions	
	Yes; Parallel online access possible for up to 8 engineering systems
Joint commission (Team Engineering)	
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	V
Status/control variable	Yes
 Variables 	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
 Forcing, variables 	Peripheral inputs/outputs
_	
Number of variables, max.	200
Number of variables, max. Diagnostic buffer	200
Number of variables, max.	Yes
Number of variables, max. Diagnostic buffer	
 Number of variables, max. Diagnostic buffer present 	Yes
 Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces	Yes 3 200 500
 Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof 	Yes 3 200
 Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces	Yes 3 200 500
 Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces 	Yes 3 200 500
 Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information 	Yes 3 200 500
Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED	Yes 3 200 500 4; Up to 512 KB of data per trace are possible
Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes
Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes
Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes
Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes
Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes
Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources Required Motion Control resources per speed-controlled axis	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
 Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis 	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
 Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder 	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
 Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder 	Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes And the plant of the pl

 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	7
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-25 °C; No condensation
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	-25 °C; No condensation
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes
	Yes Yes
— LAD	
— LAD — FBD	Yes
— LAD — FBD — STL	Yes Yes
— LAD — FBD — STL — SCL	Yes Yes Yes
— LAD — FBD — STL — SCL — GRAPH	Yes Yes Yes
— LAD — FBD — STL — SCL — GRAPH Know-how protection	Yes Yes Yes Yes
— LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection	Yes Yes Yes Yes Yes
 LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection 	Yes Yes Yes Yes Yes Yes
 LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection 	Yes Yes Yes Yes Yes Yes
— LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	Yes Yes Yes Yes Yes Yes Yes Yes Yes
— LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display	Yes Yes Yes Yes Yes Yes Yes Yes Yes
— LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection	Yes
— LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Read/write protection	Yes
— LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection	Yes
— LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection Cycle time monitoring	Yes
- LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection Cycle time monitoring • lower limit	Yes
- LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Write protection • Protection level: Complete protection Cycle time monitoring • lower limit • upper limit	Yes
- LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection Cycle time monitoring • lower limit • upper limit Dimensions	Yes
- LAD - FBD - STL - SCL - GRAPH Know-how protection	Yes
- LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection Cycle time monitoring • lower limit • upper limit Dimensions Width Height	Yes
- LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection Cycle time monitoring • lower limit • upper limit Dimensions Width Height Depth	Yes