# **SIEMENS**

## Data sheet

# 6ES7515-2FM00-0AB0



SIMATIC S7-1500F, CPU 1515F-2 PN, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 750 KB FOR PROGRAM AND 3 MB FOR DATA, 1. INTERFACE, PROFINET IRT WITH 2 PORT SWITCH, 2. INTERFACE, ETHERNET, 30 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY

Product type designation	
General information	
HW functional status	FS02
Firmware version	V1.7
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated as of version</li> </ul>	V13 SP1
Display	
Screen diagonal (cm)	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	0.8 A
Inrush current, max.	2.4 A; nominal
l²t	0.02 A <sup>2</sup> ·s

Power	
Power consumption from the backplane bus	6.2 W
(balanced)	
Infeed power to the backplane bus	12 W
Power loss	
Power loss, typ.	6.3 W
Memory	
SIMATIC Memory Card required	Yes
Work memory	
• integrated (for program)	750 kbyte
• integrated (for data)	3 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	30 ns
for word operations, typ.	36 ns
for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ.	192 ns
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
Number range	1 65 535
• Size, max.	3 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
Number range	1 65 535
• Size, max.	500 kbyte
FC	
Number range	1 65 535
• Size, max.	500 kbyte
ОВ	
• Size, max.	500 kbyte
Number of free sucle ODs	100
<ul> <li>Number of free cycle OBs</li> </ul>	
Number of free cycle OBs     Number of time alarm OBs	20
	20 20
Number of time alarm OBs	

<ul><li>Number of DPV1 alarm OBs</li></ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
• per priority class	24; only 8 for F-blocks
Counters, timers and their retentivity	
S7 counter	0.040
• Number	2 048
Retentivity	
— can be set	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— can be set	Yes
S7 times	
• Number	2 048
Retentivity	
— can be set	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— can be set	Yes
Data areas and their retentivity	
retentive data area in total (incl. times, counters,	512 kbyte; In total; available retentive memory for bit memories,
flags), max.	timers, counters, DBs, and technology data (axes): 472 KB
Flag	40 14. 4.
Number, max.	16 kbyte
Number of clock memories	8
Data blocks	V
Retentivity adjustable	Yes
Retentivity preset	No
Local data	0411
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image

<ul><li>Outputs</li></ul>	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of hierarchical IO systems	20
Number of DP masters	
● via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
Integrated	1
● via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
<ul><li>Rack, number of rows, max.</li></ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Backup time	6 wk; At 40 °C ambient temperature, typically
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
1. Interface	
Interface types	
— Number of ports	2

— integrated switch	Yes
— RJ 45 (Ethernet)	Yes; X1
Protocols	
— PROFINET IO Controller	Yes
— PROFINET IO Device	Yes
<ul> <li>— SIMATIC communication</li> </ul>	Yes
— Open IE communication	Yes
— Web server	Yes
— Media redundancy	Yes
2. Interface	
Interface types	
— Number of ports	1
— integrated switch	No
— RJ 45 (Ethernet)	Yes; X2
Protocols	
— PROFINET IO Controller	No
— PROFINET IO Device	No
<ul> <li>— SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes
— Web server	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul> <li>Autonegotiation</li> </ul>	Yes
<ul><li>Autocrossing</li></ul>	Yes
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
Protocols	
Number of connections	
Number of connections, max.	192; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	108
<ul> <li>Number of S7 routing paths</li> </ul>	16
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
<ul> <li>Number of S7 routing paths</li> </ul>	16
— Isochronous mode	Yes

<ul> <li>Open IE communication</li> </ul>	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; In total, up to 512 distributed I/O devices can be connected via PROFIBUS or PROFINET
<ul> <li>of which IO devices with IRT and "high performance" option, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
with RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
for IRT with the "high performance" option	
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>for IRT with the "high performance" option and parameter assignment for so-called "odd- numbered" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes
— PROFlenergy	Yes

— Shared device	Yes
<ul> <li>Number of IO Controllers with shared</li> </ul>	4
device, max.	
SIMATIC communication	
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user-defined pages
• HTTPS	Yes; Standard and user-defined pages
Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	
Switchover time on line break, typ.	200 ms
Number of stations in the ring, max.	50
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; With minimum OB 6x cycle of 500 µs
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Block related messages	Yes
Number of configurable alarms, max.	10 000
Number of simultaneously active alarms in alarm pool	
Number of reserved user alarms	600
<ul> <li>Number of reserved alarms for system diagnostics</li> </ul>	200

• Number of reserved alarms for motion technology objects

160

Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering
controllingsion (ream Engineering)	systems
Maximum number of parallel ES clients	5
Status block	
	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
<ul><li>Variables</li></ul>	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing, variables	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible

Interrupts/diagnostics/status information	
Diagnostics indication LED	

iagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes

supported technology objects	
Motion	Yes
<ul> <li>Speed-controlled axis</li> </ul>	
<ul> <li>Number of speed-controlled axes, max.</li> </ul>	30; Requirement: There must be no other motion technology objects created
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes, max.</li> </ul>	30; Requirement: There must be no other motion technology objects created
<ul> <li>Synchronized axes (relative gear synchronization)</li> </ul>	
— Number of axes, max.	15; Requirement: There must be no other motion technology objects created
External encoders	

— Number of external encoders, max.	30; Requirement: There must be no other motion technology objects created
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes

## Standards, approvals, certificates

## Highest safety class achievable in safety mode

• Low demand mode: PFDavg in accordance with SIL3

< 2.00E-05

• High demand/continuous mode: PFH in accordance with SIL3

< 1.00E-09

## Ambient conditions

#### Ambient temperature during operation

• horizontal installation, min. 0 °C

• horizontal installation, max. 60 °C; Display: 50 °C, at an operating temperature of typically 50

°C, the display is switched off

• vertical installation, min. 0 °C

• vertical installation, max. 40 °C; Display: 40 °C, at an operating temperature of typically 40

°C, the display is switched off

## Configuration

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Prod	ramm	าเทด
1 109	Iami	III IQ

Programming lai	nguage
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LADFBDYes; incl. failsafeYes; incl. failsafe

STLSCLYesYes

— GRAPH Yes

# Know-how protection

User program protectionCopy protectionYes

Copy protectionBlock protectionYes

### Access protection

Password for display

Yes

Protection level: Write protection
 Yes; Specific write protection both for Standard and for Failsafe

Protection level: Read/write protection
 Yes

Protection level: Complete protection

Yes

#### Cycle time monitoring

• lower limit adjustable minimum cycle time

• upper limit	adjustable maximum cycle time	
Dimensions		
Width	70 mm	
Height	147 mm	
Depth	129 mm	
Weights		
Weight, approx.	830 g	

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