## **SIEMENS**

## **Data sheet**

## 6ES7515-2RM00-0AB0



SIMATIC S7-1500R, CPU 1515R-2 PN central processing unit with work memory 500 KB for program and 3 MB for data, 1st interface: PROFINET RT with 2-port switch, 2nd interface: PROFINET, SIMATIC Memory Card required

General information	
Product type designation	CPU 1515R-2 PN
HW functional status	FS01
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
<ul> <li>Isochronous mode</li> </ul>	No
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V16 (FW V2.8) / V15.1 (FW V2.6)
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Input current	
Current consumption (rated value)	0.8 A
Inrush current, max.	2.4 A
l²t	0.02 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	6.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	500 kbyte
• integrated (for data)	3 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	

maintenance-free	Yes
CPU processing times	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
CPU-blocks	304 IIS
	0.000, Disable (OD, ED, EO, DD) and LIDT-
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	November 200 4 to 50 000
Number range     Cina many	Number range: 1 to 59 999
• Size, max.	3 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	<u> </u>
Number range	0 65 535
• Size, max.	500 kbyte
FC	
Number range	0 65 535
• Size, max.	500 kbyte
OB	
• Size, max.	500 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
Number of cyclic interrupt OBs	20
Number of process alarm OBs	50
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
Nesting depth  • per priority class	24
	24
per priority class	24
per priority class Counters, timers and their retentivity	2 048
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> </ul>	
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> </ul>	
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> </ul>	2 048
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>adjustable</li> </ul>	2 048
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> </ul>	2 048 Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul>	2 048 Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>S7 times</li> </ul>	2 048  Yes  Any (only limited by the main memory)  Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>S7 times</li> <li>Number</li> </ul>	2 048  Yes  Any (only limited by the main memory)
per priority class  Counters, timers and their retentivity  S7 counter      Number  Retentivity      — adjustable  IEC counter      Number  Retentivity  — adjustable  S7 times      Number  Retentivity  Retentivity	2 048  Yes  Any (only limited by the main memory)  Yes  2 048
per priority class  Counters, timers and their retentivity  S7 counter      Number  Retentivity      — adjustable  IEC counter      Number  Retentivity  — adjustable  S7 times      Number  Retentivity — adjustable  S7 times      Number	2 048  Yes  Any (only limited by the main memory)  Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer</li> </ul>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> </ul> </li> <li>Retentivity</li> <li>— adjustable</li> </ul> <li>IEC timer <ul> <li>Number</li> </ul> </li>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> </ul> </li> <li>Retentivity</li> <li>— adjustable</li> </ul> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> </ul> </li> <li>Retentivity</li> <li>Retentivity</li> <li>Retentivity</li>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> </ul> </li> <li>Retentivity</li> <li>— adjustable</li> </ul> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Aumber</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>Data areas and their retentivity</li> </ul>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>Data areas and their retentivity</li> <li>Retentive data area (incl. timers, counters, flags), max.</li> </ul>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>Data areas and their retentivity</li> <li>Retentive data area (incl. timers, counters, flags), max.</li> <li>Flag</li> </ul>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  512 kbyte
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>Data areas and their retentivity</li> <li>Retentive data area (incl. timers, counters, flags), max.</li> <li>Flag <ul> <li>Size, max.</li> </ul> </li> </ul>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  512 kbyte  16 kbyte
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Augustable</li> </ul> </li> <li>Bata areas and their retentivity</li> </ul> <li>Retentive data area (incl. timers, counters, flags), max.</li> <li>Flag <ul> <li>Size, max.</li> <li>Number of clock memories</li> </ul> </li>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  512 kbyte
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Augiustable</li> </ul> </li> <li>Data areas and their retentivity</li> </ul> <li>Retentive data area (incl. timers, counters, flags), max.</li> <li>Flag <ul> <li>Size, max.</li> <li>Number of clock memories</li> </ul> </li> <li>Data blocks</li>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  512 kbyte  16 kbyte  8; 8 clock memory bit, grouped into one clock memory byte
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> </ul> </li> <li>— adjustable</li> </ul> <li>Data areas and their retentivity</li> <li>Retentive data area (incl. timers, counters, flags), max.</li> <li>Flag <ul> <li>Size, max.</li> <li>Number of clock memories</li> </ul> </li> <li>Data blocks <ul> <li>Retentivity adjustable</li> </ul> </li>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  512 kbyte  16 kbyte  8; 8 clock memory bit, grouped into one clock memory byte
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>Data areas and their retentivity</li> <li>Retentive data area (incl. timers, counters, flags), max.</li> <li>Flag <ul> <li>Size, max.</li> <li>Number of clock memories</li> </ul> </li> <li>Data blocks <ul> <li>Retentivity adjustable</li> <li>Retentivity preset</li> </ul> </li> </ul>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  512 kbyte  16 kbyte  8; 8 clock memory bit, grouped into one clock memory byte
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC timer <ul> <li>Number</li> <li>Retentivity</li> </ul> </li> <li>— adjustable</li> </ul> <li>Data areas and their retentivity</li> <li>Retentive data area (incl. timers, counters, flags), max.</li> <li>Flag <ul> <li>Size, max.</li> <li>Number of clock memories</li> </ul> </li> <li>Data blocks <ul> <li>Retentivity adjustable</li> </ul> </li>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  512 kbyte  16 kbyte  8; 8 clock memory bit, grouped into one clock memory byte

Address area	
Number of IO modules	4 096; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
<ul><li>Outputs</li></ul>	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	1
Number of IO Controllers	
• integrated	1
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	10 3, Typ.: 2 3
Number	16
Clock synchronization	10
• supported	Yes
on Ethernet via NTP	Yes
	165
Interfaces	
Number of PROFINET interfaces	2
1. Interface	
Interface types	
<ul><li>RJ 45 (Ethernet)</li></ul>	Yes; X1
<ul> <li>Number of ports</li> </ul>	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	No
<ul> <li>SIMATIC communication</li> </ul>	Yes; Only Server
Open IE communication	Yes
Web server	No
Media redundancy	Yes
PROFINET IO Controller	
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
<ul><li>— Isochronous mode</li></ul>	No
— IRT	No
— PROFlenergy	Yes
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	64
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
• integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
• ii protocoi	100, 11 47

<ul> <li>PROFINET IO Controller</li> </ul>	No
<ul> <li>PROFINET IO Device</li> </ul>	No
<ul> <li>SIMATIC communication</li> </ul>	Yes; Only Server
<ul> <li>Open IE communication</li> </ul>	Yes
Web server	No
Media redundancy	No
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	
Number of connections	
Number of connections, max.	108
Number of connections reserved for ES/HMI/web	10
Number of S7 routing paths	16
Redundancy mode	
Media redundancy	
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	No
Switchover time on line break, typ.	200 ms; PROFINET MRP
Number of stations in the ring, max.	50; Only 16 are recommended, however
SIMATIC communication	50, Only to are recommended, nowever
PG/OP communication	Voc. apprentian with TLS V/1.2 pro-colocted
	Yes; encryption with TLS V1.3 pre-selected Yes
• S7 communication, as server	Yes
S7 communication, as server	
S7 communication, as client	No
Ones II seministics	
Open IE communication	Vea
• TCP/IP	Yes C4 librate
TCP/IP  Data length, max.	64 kbyte
<ul> <li>TCP/IP</li> <li>Data length, max.</li> <li>several passive connections per port, supported</li> </ul>	64 kbyte Yes
<ul> <li>TCP/IP         <ul> <li>Data length, max.</li> <li>several passive connections per port, supported</li> </ul> </li> <li>ISO-on-TCP (RFC1006)</li> </ul>	64 kbyte Yes
<ul> <li>TCP/IP         <ul> <li>Data length, max.</li> <li>several passive connections per port, supported</li> </ul> </li> <li>ISO-on-TCP (RFC1006)         <ul> <li>Data length, max.</li> </ul> </li> </ul>	64 kbyte Yes Yes 64 kbyte
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP</li> </ul>	64 kbyte Yes  Yes 64 kbyte Yes
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max.</li> </ul>	64 kbyte Yes  Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP</li> </ul>	64 kbyte Yes  Yes 64 kbyte Yes
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max.</li> </ul>	64 kbyte Yes  Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max.  — UDP multicast</li> </ul>	64 kbyte Yes  Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max.  — UDP multicast</li> <li>DHCP</li> </ul>	64 kbyte Yes  Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max.  — UDP multicast</li> <li>DHCP</li> <li>DNS</li> </ul>	Yes Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max.  — UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> </ul>	Yes Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes Yes
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max.  — UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> </ul>	Yes  Yes  64 kbyte  Yes  64 kbyte  Yes  2 kbyte; 1 472 bytes for UDP broadcast  Yes; Max. 5 multicast circuits  No  Yes  Yes  Yes
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max.  — UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> </ul>	Yes  Yes  64 kbyte  Yes  64 kbyte  Yes  2 kbyte; 1 472 bytes for UDP broadcast  Yes; Max. 5 multicast circuits  No  Yes  Yes  Yes
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max.  — UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Web server</li> <li>HTTP</li> <li>HTTPS</li> </ul>	Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes Yes Yes Yes Yes Yes
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max.  — UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Web server</li> <li>HTTP</li> </ul>	Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes Yes Yes Yes Yes Yes
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max.  — UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Web server</li> <li>HTTP</li> <li>HTTPS</li> </ul>	Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes Yes Yes Yes Yes Yes
<ul> <li>TCP/IP  — Data length, max. — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max. — UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Web server</li> <li>HTTP</li> <li>HTTPS</li> <li>OPC UA</li> </ul>	Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes Yes Yes Yes Yes Yes
<ul> <li>TCP/IP  — Data length, max. — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max. — UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Web server</li> <li>HTTP</li> <li>HTTPS</li> <li>OPC UA</li> <li>OPC UA Client</li> </ul>	Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes Yes Yes Yes Yes Yes Your Mo No No
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max.  — UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Web server</li> <li>HTTP</li> <li>HTTPS</li> <li>OPC UA</li> <li>OPC UA Server</li> </ul>	Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes Yes Yes Yes Yes Yes Your Mo No No
<ul> <li>TCP/IP  — Data length, max. — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006) — Data length, max.</li> <li>UDP — Data length, max. — UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Web server</li> <li>HTTP</li> <li>HTTPS</li> <li>OPC UA</li> <li>OPC UA Server</li> <li>Further protocols</li> </ul>	Yes Yes  Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes Yes Yes Yes Yes Your Max. 5 multicast circuits No No No No No
<ul> <li>TCP/IP  — Data length, max. — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max. — UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Web server</li> <li>HTTP</li> <li>HTTPS</li> <li>OPC UA</li> <li>OPC UA Server</li> <li>Further protocols</li> <li>MODBUS</li> <li>Isochronous mode</li> </ul>	Yes Yes  Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes Yes Yes Yes Yes Your Max. 5 multicast circuits No No No No No
<ul> <li>TCP/IP  — Data length, max. — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max. — UDP multicast</li> <li>DHCP</li> <li>DNS</li> <li>SNMP</li> <li>DCP</li> <li>LLDP</li> <li>Web server</li> <li>HTTP</li> <li>HTTPS</li> <li>OPC UA</li> <li>OPC UA Server</li> <li>Further protocols</li> <li>MODBUS</li> <li>Isochronous mode</li> <li>Equidistance</li> </ul>	Yes Yes  Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes
<ul> <li>TCP/IP  — Data length, max. — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max. — UDP multicast</li> <li>DHCP  DNS  SNMP  DCP  LLDP</li> <li>Web server  HTTP  HTTPS</li> <li>OPC UA  OPC UA Client OPC UA Server</li> <li>Further protocols MODBUS</li> <li>S7 message functions</li> </ul>	Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes
<ul> <li>TCP/IP  — Data length, max. — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max. — UDP multicast</li> <li>DHCP  • DNS  • SNMP  • DCP  • LLDP</li> <li>Web server  • HTTP  • HTTPS</li> <li>OPC UA  • OPC UA Client  • OPC UA Server</li> <li>Further protocols  • MODBUS</li> <li>Isochronous mode</li> <li>Equidistance</li> <li>S7 message functions</li> <li>Number of login stations for message functions, max.</li> </ul>	64 kbyte Yes  Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes Yes Yes Yes Yes Yes Yes Yes No
<ul> <li>TCP/IP  — Data length, max. — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max. — UDP multicast</li> <li>DHCP  DNS  SNMP  DCP  LLDP</li> <li>Web server  HTTP  HTTPS</li> <li>OPC UA  OPC UA Client OPC UA Server</li> <li>Further protocols MODBUS</li> <li>S7 message functions</li> </ul>	Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes

	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	800
Number of alarms for system diagnostics	200
Test commissioning functions	
Joint commission (Team Engineering)	No
Status block	Yes; up to 8 simultaneously
Single step	No
Number of breakpoints	8; Breakpoints are only supported in RUN-Solo status
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
<ul> <li>Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	
<ul><li>— of which status variables, max.</li></ul>	200; per job
— of which control variables, max.	200; per job
Forcing	
<ul><li>Forcing</li></ul>	Yes
<ul> <li>Forcing, variables</li> </ul>	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
<ul><li>present</li></ul>	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— of which powerfail-proof	500
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	4
<ul> <li>Memory size per trace, max.</li> </ul>	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	No
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	Yes
High-speed counter	No
Ambient conditions	
Ambient temperature during operation	0 °C
horizontal installation, min.     horizontal installation, may	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
<ul> <li>horizontal installation, max.</li> </ul>	display is switched off
• vertical installation, min.	0°C
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes

— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	No
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Copy protection</li> </ul>	No
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	830 g

last modified: 3/12/2021 🖸